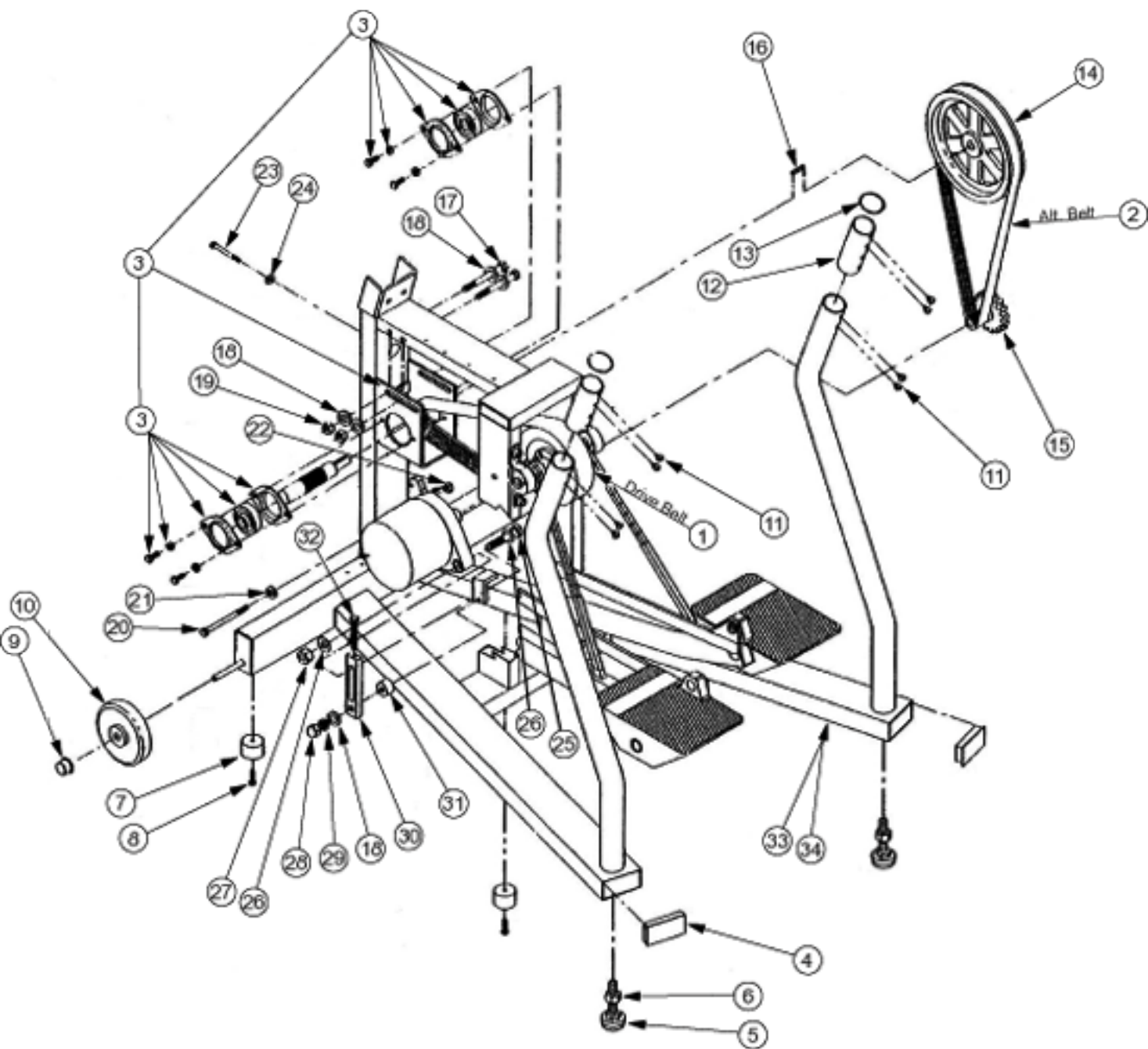


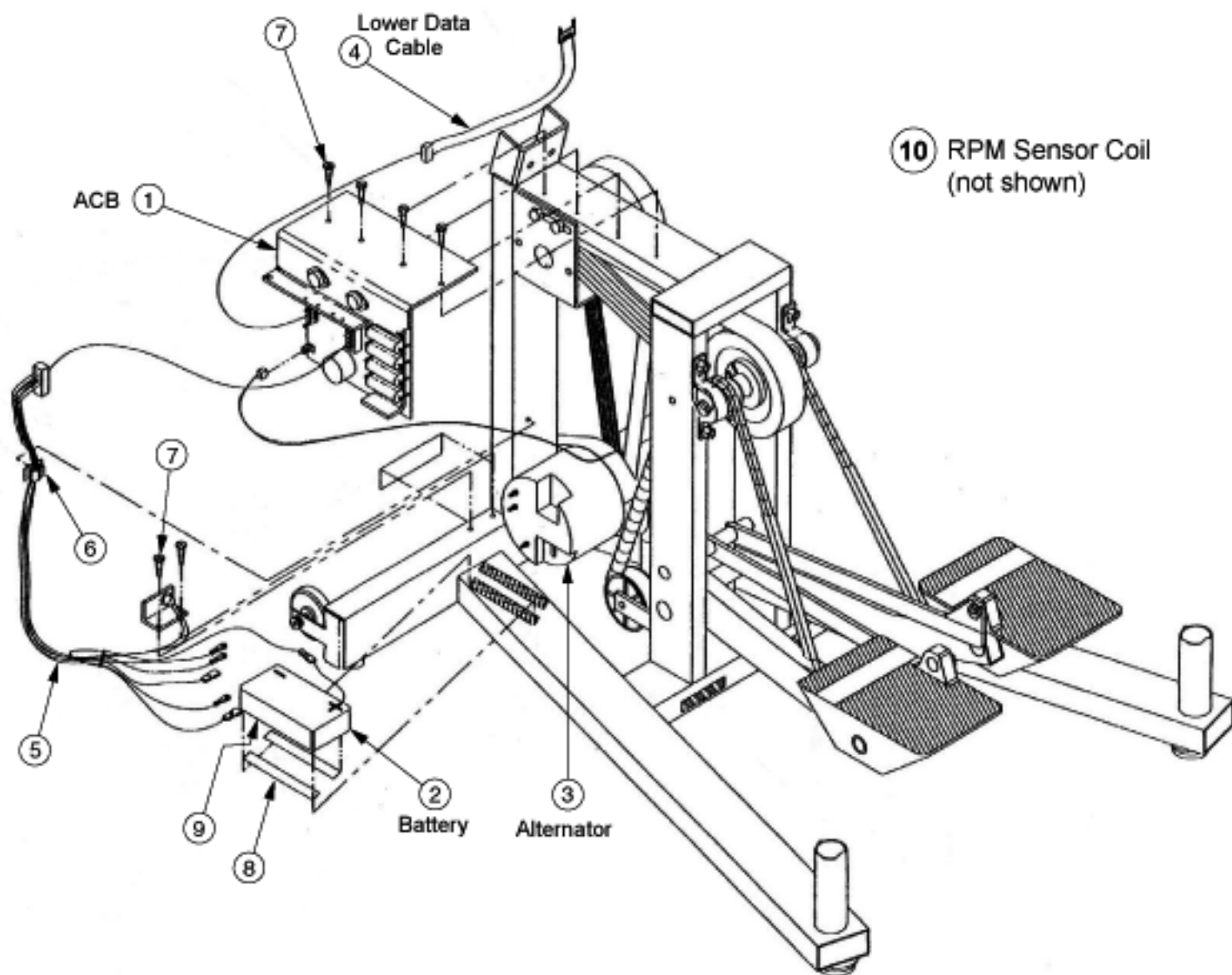


Star Stepper Series

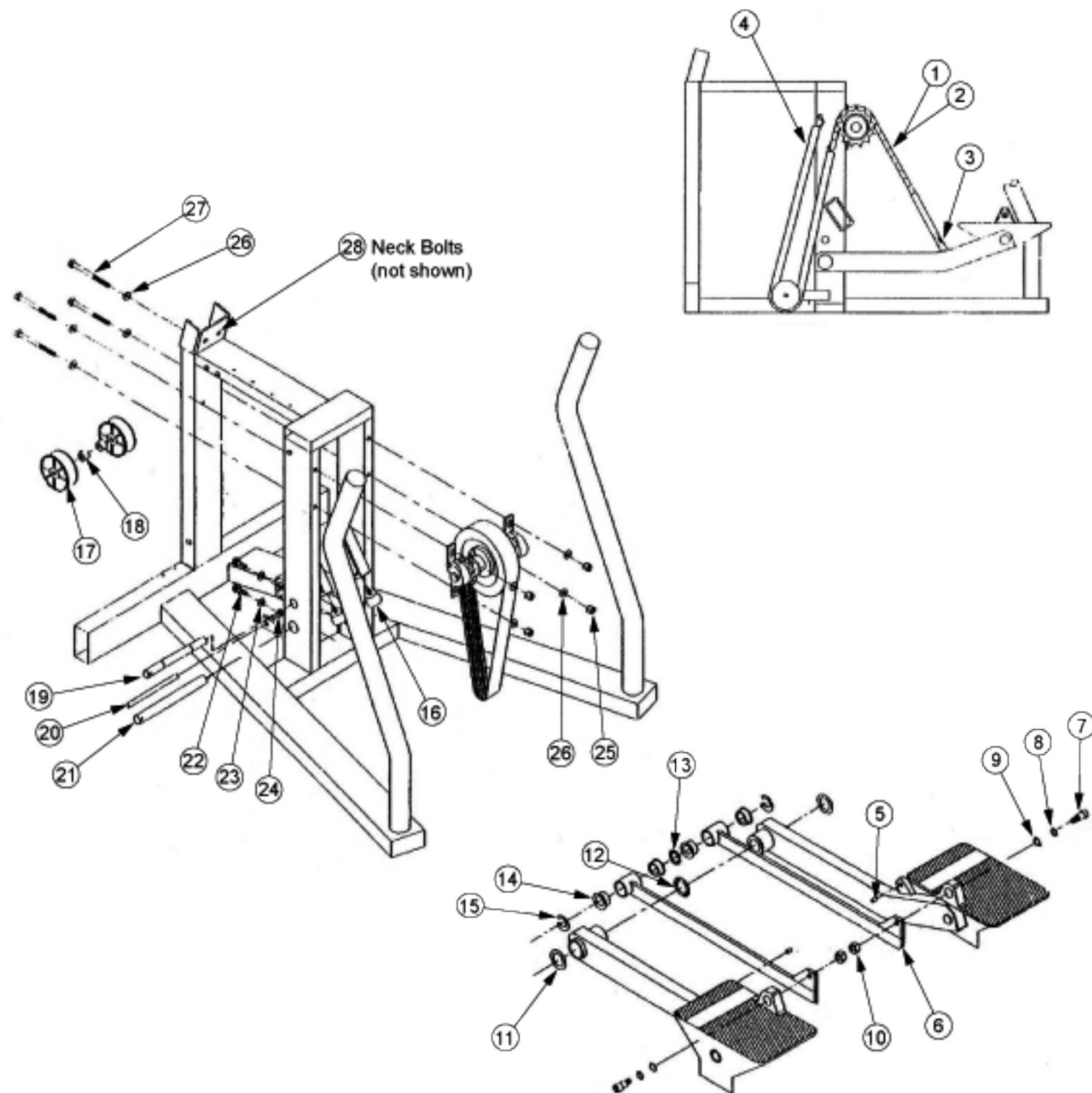
Frame Assy



Electrical Assy



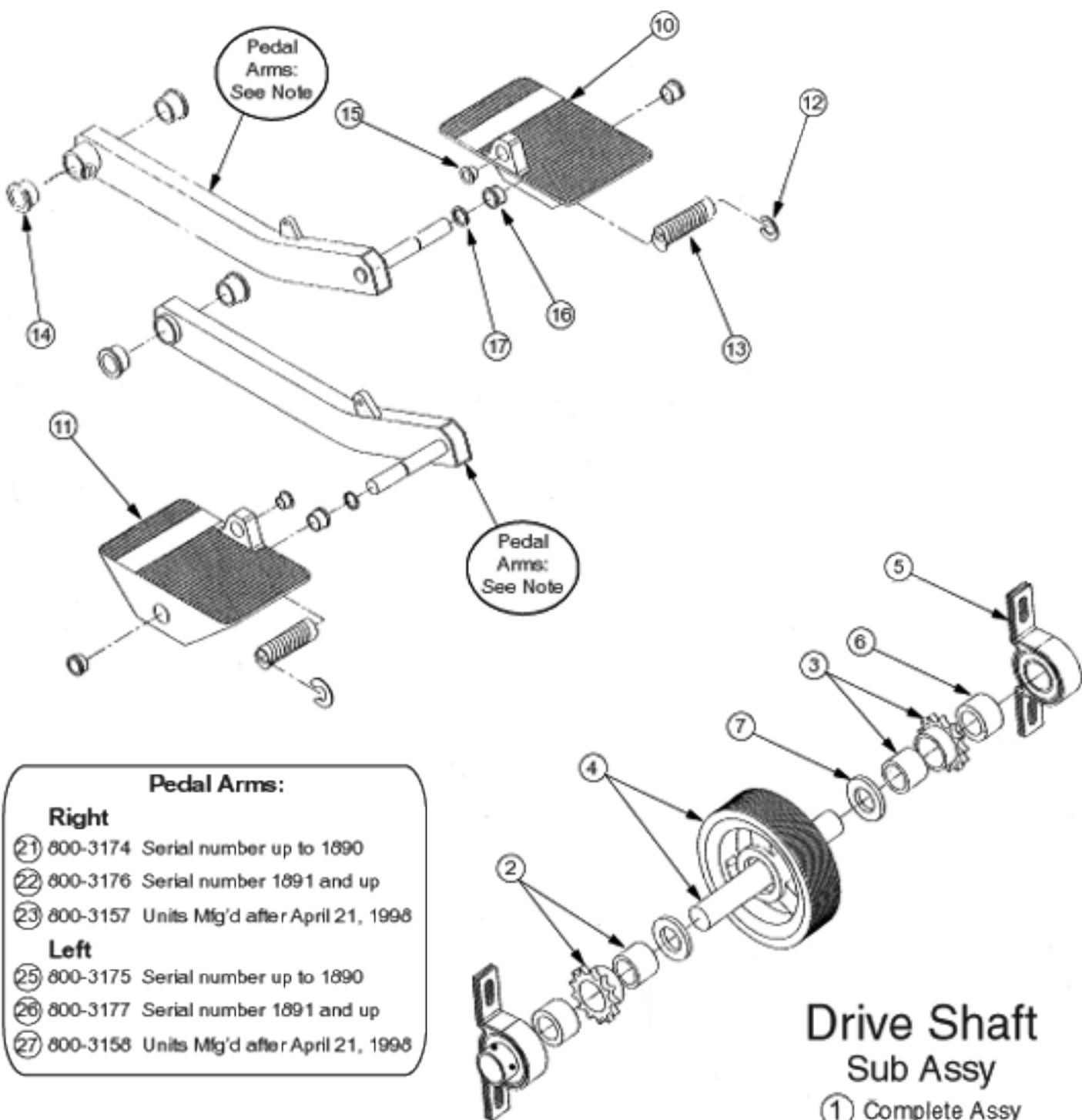
Drive Assy





Star Stepper Series

Clutch & Pedal Assy's



Pedal Arms:

Right

- 21 800-3174 Serial number up to 1890
- 22 800-3176 Serial number 1891 and up
- 23 800-3157 Units Mfg'd after April 21, 1998

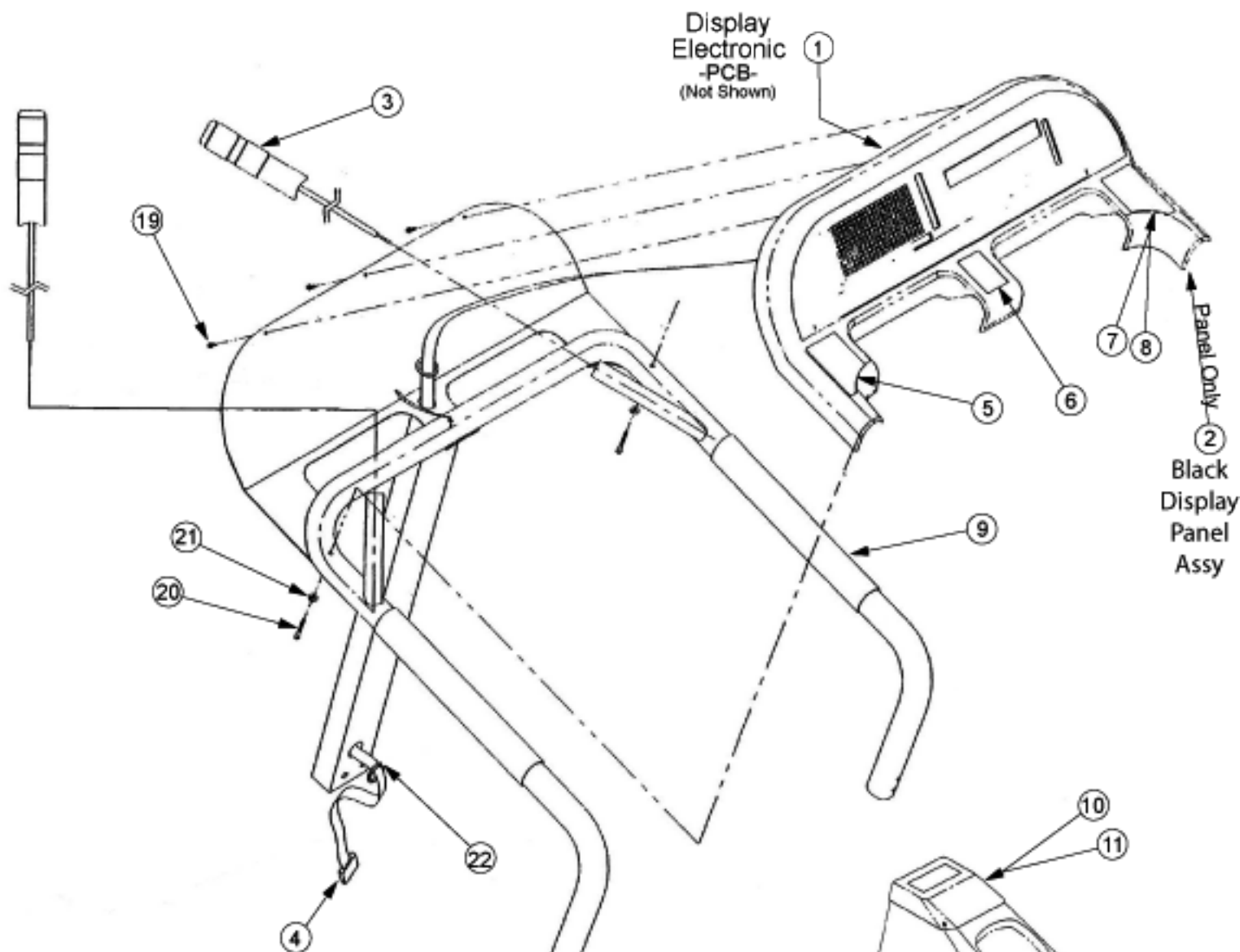
Left

- 25 800-3175 Serial number up to 1890
- 26 800-3177 Serial number 1891 and up
- 27 800-3158 Units Mfg'd after April 21, 1998



Star Stepper Series

Handrail & Display Assy's



Panel Only
2
Black Display Panel Assy

Grey Display Panel:
Must order ALL of the following parts for the Grey Display Panel. The order will be rejected without.

- 24 Display Housing, Gray
- 25 Left Instruction Label
- 26 Center Instruction Label
- 27 Right Instruction Label
- 28 Keypad Wires
- 29 Overlay

Star Trac does not have an '800' number set for the Grey Stepper Display Panels. All parts shown to the left must be ordered for assembly, or the order will be rejected.