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NOTES:

1. ASSEMBLY AND INSPECTION PER SOP 620-7918.

2.

INSTALL Kg. STICKER AND AFFIX Lb. STICKER TO INSIDE OF SHROUD WITH TAPE.

1355

1864

1693.5

DOCUMENT STATUS:

NOTICE OF PROPRIETARY INFORMATION

THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY CORE HEALTH & FITNESS, LLC.

CLASS OF WORK		UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:							MATERIAL SEE BOM
		0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	
FINE		±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-----
MEDIUM	X	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
COARSE		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
VERY COARSE		-----	±0.5	±1	±1.5	±2.5	±4	±6	±8

FINISH

VENDOR:

P/N:

THIRD ANGLE PROJECTION

DRAWN

CHECKED

APPROVED

INITIAL

DATE

U.O.M.

MM

CORE HEALTH & FITNESS, LLC

4400 NE 77th Ave., Suite 300

Vancouver, WA 98662

CORE PART NO

IP-S1313-XXXXXS

TITLE

ASSY, SEATED LEG PRESS

SCALE: 1:20

SHEET 1 OF 8

SHEET SIZE: B

REV

DATE

DESCRIPTION

ECO

BY

A

06-24-09

RELEASE FOR PRODUCTION

12215

DMM

B

11-04-09

CHANGES THRU PILOT PRODUCTION -- SEE ECO DOC FOR DETAILS

12302

DMM

C

03-31-10

ADDED 731-1044 AND 731-1451, THIS IS THE ADDITION OF A PROTECTIVE FRAME COVER.

13219

JJJ

D

05-19-10

DELETED 731-0041, ADDED NOTE 2, ADDED 731-0507

13279

AE

E

10/21/2010

UPDATED SEAT ROM DESIGN, REMOVED 731-0760 (QTY 2), 731-1432 (QTY 1), ADDED 731-0327 (QTY 2), 731-0363 (QTY 2), 731-2423 (QTY 2), 731-2424 (QTY 4), 731-2425 (QTY 1), 731-2426 (QTY 2)

13414

JJJ

F

3/16/2011

UPDATE DESIGN PN:731-0756-XX

13489

RLH

G

7/11/2012

WHEEL ASSY 731-0431 & 731-0344 HAVE BEEN UPDATED

13785

RLH

H

8/7/2014

CHANGED TOP CAP, WAS: 731-0742, NOW: 731-5745, PER LA REQUEST UPDATED 731-0784-XX TO UTILIZE LONGER FOOT

14744

KY

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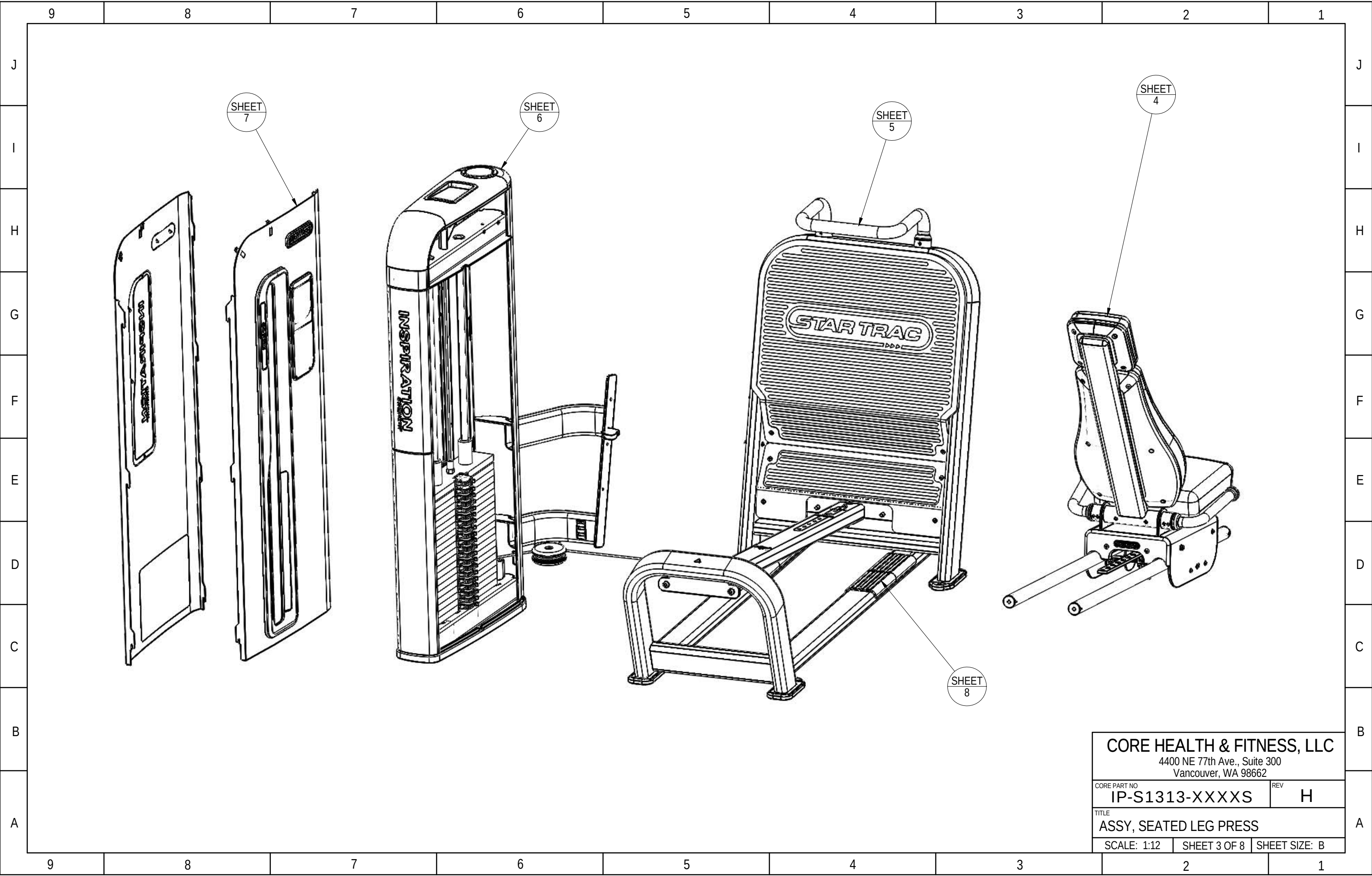
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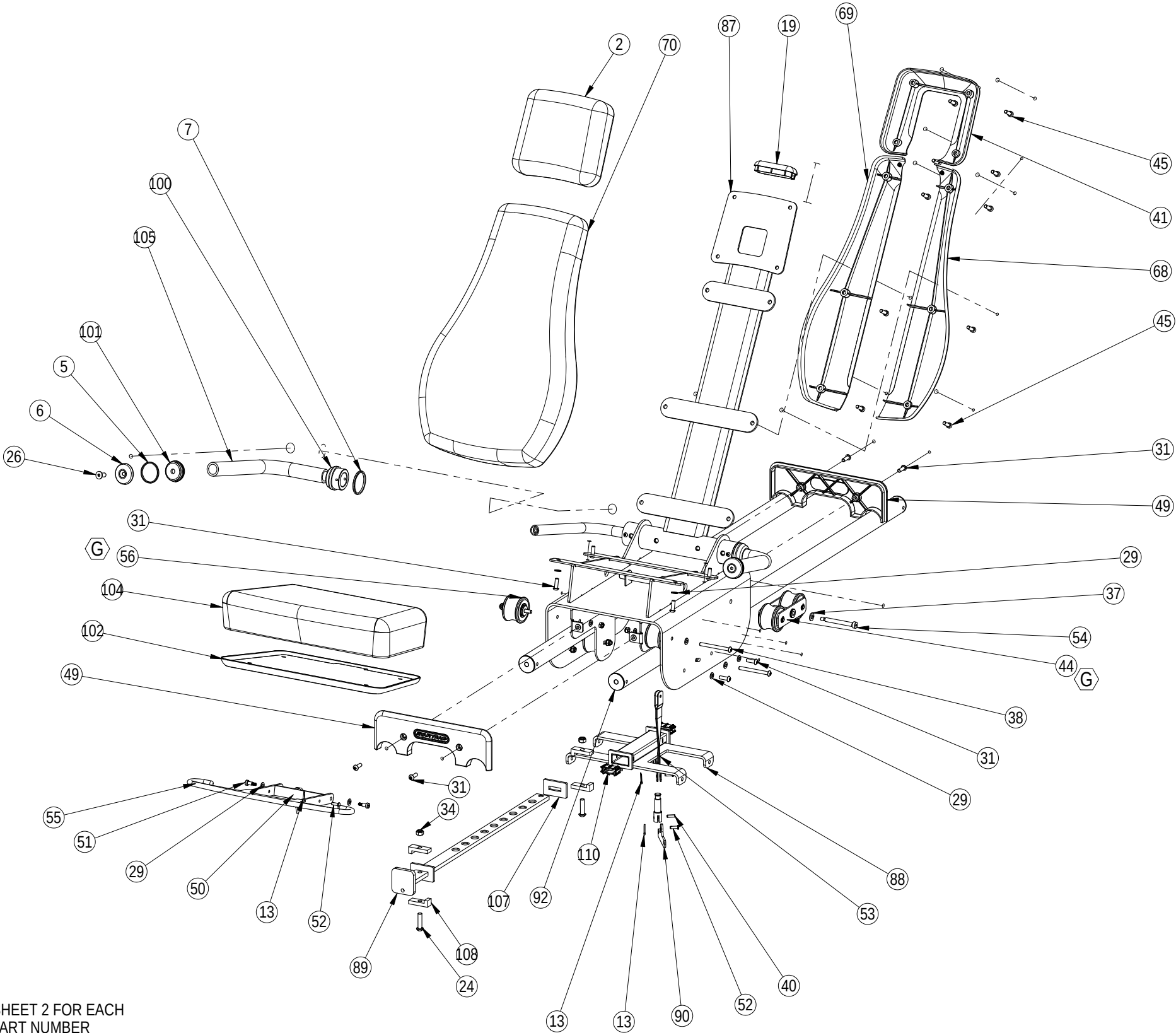
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	4					731-0040					STOP,Ø50X26,RUBBER					1						47					731-0398					SCREW,M8 X 1.25,70mm,BHC,HK					3								I																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
	5					731-0054					RING, BEAUTY, GRIP END					2						48					731-0399					SCREW,M12 X 1.5,35mm,BHC,HK					4									I																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
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	7					731-0057					RING, BEAUTY, GRIP BASE					2						50					731-0402					SPRING, HANDLE, ADJUST, TROLLEY					1						H																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
	8					731-0058					BASE, HANDLE GRIP, ARMS					2						51					731-0403					SCREW,M8,12mm,SHS,HK					2							H																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
	9					731-0080					SHROUD, OUTSIDE, SHORT					1						52					731-0404					PIN, CLEVIS ,M8, 19mm					3								H																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
	10					731-0121					ASSY,STOP,ADD ON					1						53					731-0406					WELD, LINKAGE, SEAT ADJUST, TROLLEY					1									H																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
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	12					731-0127					RACE,WEAR SLEEVE,CABLE					5						55					731-0415					WELD,HANDLE,SEAT ADJ,TROLLEY					12						G																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
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	14					731-0146-XX					PLATE,COVER,PULLEY,Ø120mm					3						57					731-0457-XXX					STICKER, PLACARD, LEG PRESS					1								G																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
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	17					731-0184-XX					PLATE, FOOT SUPPORT, LOWER					1						60					731-0507					STICKER, SWITCH, INC ADJ +5KG					1						F																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
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	20					731-0223					GRIP, GRAB HANDLE, SLP					1						63					731-0513					STICKER,STAR TRAC,DECO,45MMX191MM					2									F																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
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	22					731-0287					NUT,M8x1.25,NYLOCK					9						65					731-0517					STICKER, WARNING, BOLT DOWN					1						E																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
	23					731-0301					STICKER, PARTS, LEG PRESS					1						66					731-0532					SCREW,M8 X 1.25,12MM,HHM,HE					2							E																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
	24					731-0327					SCREW,M10 X 1.5,40MM,BHC,ZP					2						67					731-0545					ASSY,BUMPER,MIDDLE					1								E																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
	25					731-0335					STICKER, MADE IN CHINA, IP					1						68					731-0550-01					COVER,SEAT BACK,STD.,LEFT					1									E																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
D	26					731-0351					SCREW,M10 X 1.5,25mm,FHM,HK					2					D	69					731-0550-02					COVER, SEAT BACK, STD, RIGHT					1					D																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														
	27					731-0352					SCREW,M6X0.8,10MM,BHC,HK					8						70					731-0551-00XX					ASSY,BACK REST, STD					1						D																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
	28					731-0354					SCREW,M8 X 1.25,25MM,HHM,HE					4						71					731-0583					STICKER, SERIAL NUMBER, IP					1							D																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
	29					731-0355					WASHER,PLAIN,M8,NARROW					50						72					731-0584					SCREW,#8-18,3/8",PHT,PH					18								D																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
	30					731-0357					WASHER,PLAIN,M12					4						73					731-0585					WASHER,M4					22									D																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
C	31					731-0359					SCREW,M8 X 1.25,25mm,BHC,HK					15					C	74					731-0586					SCREW,M4 X 0.7,14MM,BHC,HK					4					C																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														
	32					731-0361					SCREW, M8 X 1.25, 45MM, FHM, HK					6						75					731-0587					NUT, M4X0.7, LOCKING					4						C																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
	33					731-0362					SCREW,M10 X 1.5,45MM,BHC,HK					4						76					731-0588					RETAINING RING,EXT.,1/4" SHAFT					4							C																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
	34					731-0363					NUT,M10X1.5,NYLOC					7						77					731-0717					ASSY,WGT STK,200 kg					1								C																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
	35					731-0364					SCREW, M8X1.25, 45mm, BHC, HK					5						78					731-0723-XX					WELD, WT. FRAME, TALL					1									C																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
B	36					731-0365					NUT,M8 X 1.25,NYLOC JAM					16					B	79					731-0731					ASSY,PULLEY,Ø120MM,CABLE					5					B																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														
	37					731-0367					WASHER,PLAIN,M10					9						80					731-0732					GUIDE ROD, Ø22MM X 1440MM					2						B																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
	38					731-0372					SCREW,M8 X 1.25,85mm,BHC,HK					4						81					731-0735					WELD,ADD ON,TALL					2							B																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
	39					731-0381					HOUSING,LOGO,STARTRAC					2						82					731-0736					ASSY,5Kg,ADD ON					1								B																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
	40					731-0382					ROLL PIN,M6 X 20mm					1						83					731-0743					PLATE,MOUNTING,WGT STK,PULLEY,10kg					1									B																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
A	41					731-0383					Cover, Head Rest					1					A	84					731-0744					SHOE, WGT STK, TALL					1					A																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														
	42					731-0386					PLACARD, HOUSING, INNER					1						85					731-0747					ASSY,BUMPER,LONG					1						A																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
	43					731-0387					PLACARD, HOUSING, OUTER					1						86					731-0748					SHROUD,INSIDE,LONG					1							A																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												



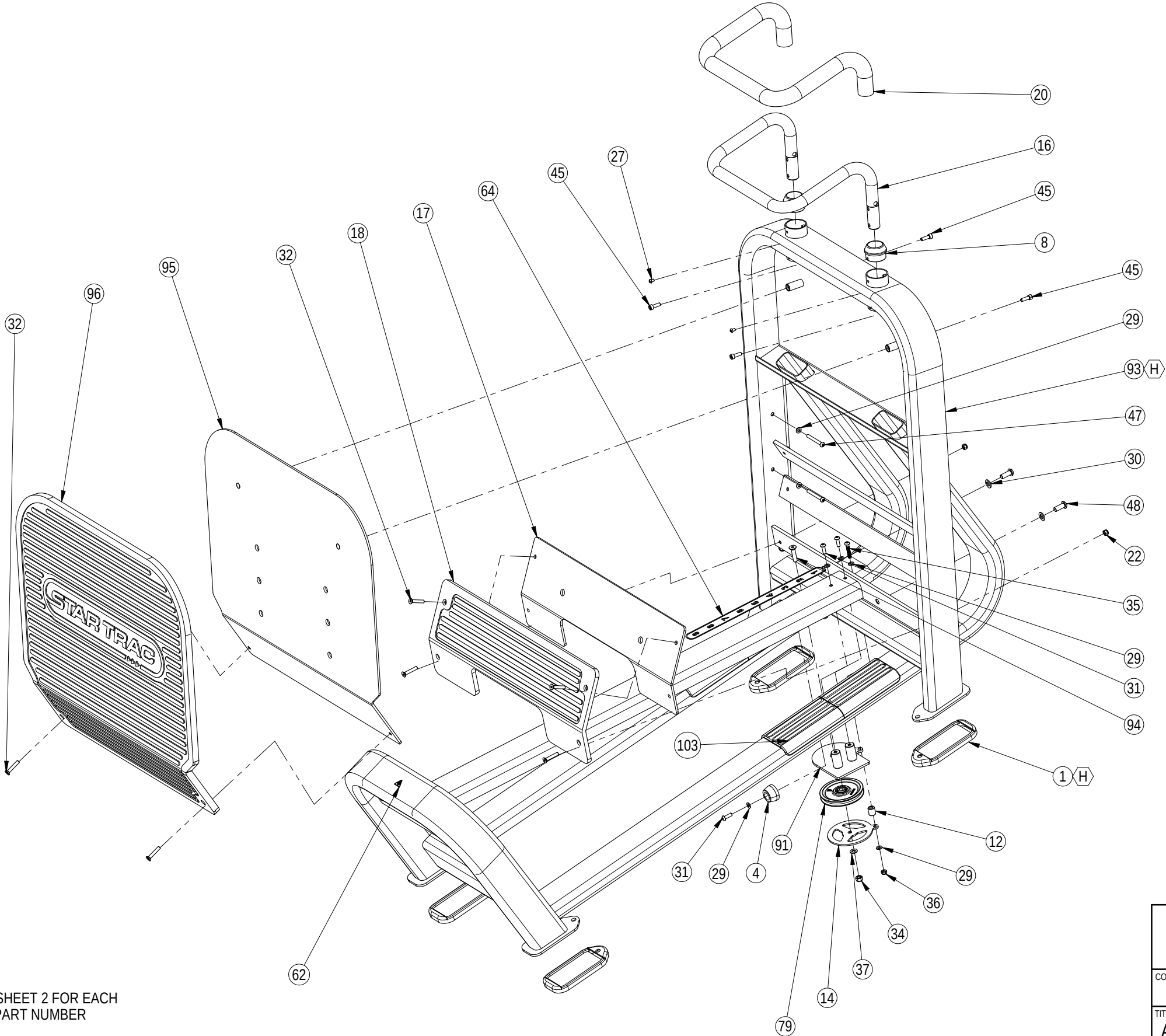
CORE HEALTH & FITNESS, LLC		
4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	IP-S1313-XXXXS	REV H
TITLE ASSY, SEATED LEG PRESS		
SCALE: 1:12	SHEET 3 OF 8	SHEET SIZE: B



NOTES:

1. SEE BILL OF MATERIALS TABLE ON SHEET 2 FOR EACH ITEM NUMBER'S CORRESPONDING PART NUMBER AND DESCRIPTION.

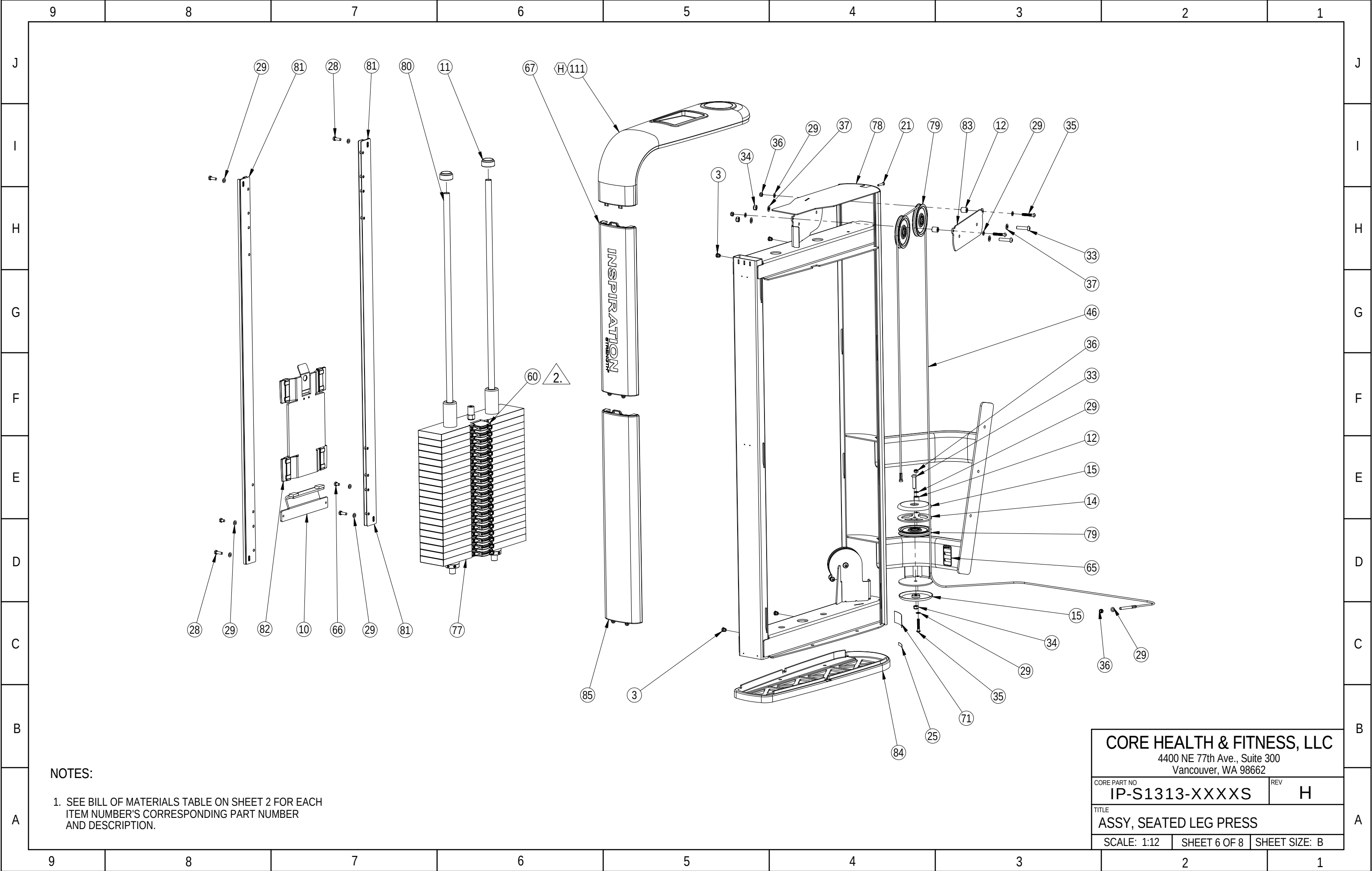
CORE HEALTH & FITNESS, LLC		
4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	IP-S1313-XXXXS	REV H
TITLE ASSY, SEATED LEG PRESS		
SCALE: 1:12	SHEET 4 OF 8	SHEET SIZE: B



NOTES:

1. SEE BILL OF MATERIALS TABLE ON SHEET 2 FOR EACH ITEM NUMBER'S CORRESPONDING PART NUMBER AND DESCRIPTION.

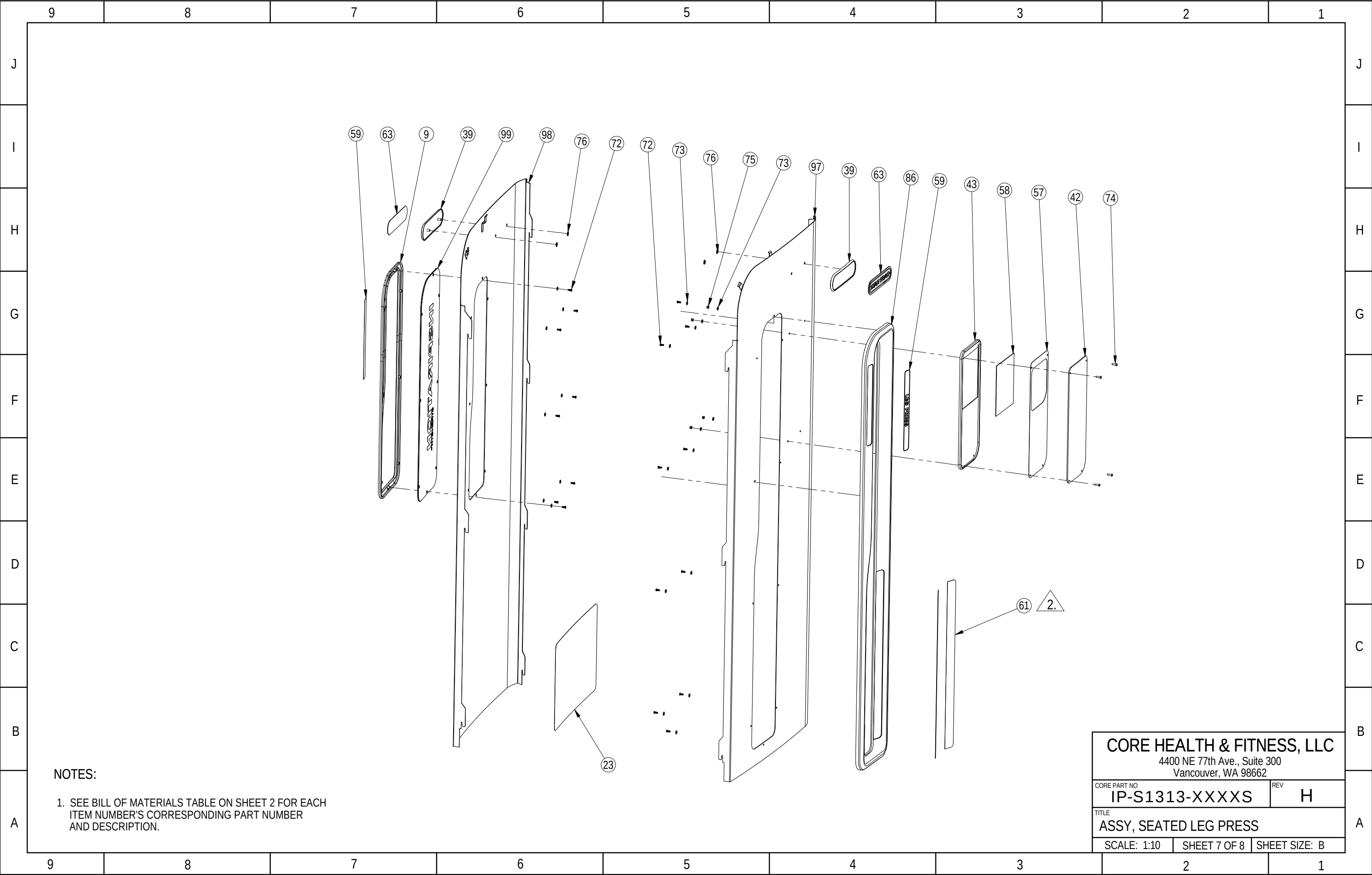
CORE HEALTH & FITNESS, LLC		
4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	IP-S1313-XXXXXS	REV H
TITLE ASSY, SEATED LEG PRESS		
SCALE: 1:12	SHEET 5 OF 8	SHEET SIZE: B



NOTES:

1. SEE BILL OF MATERIALS TABLE ON SHEET 2 FOR EACH ITEM NUMBER'S CORRESPONDING PART NUMBER AND DESCRIPTION.

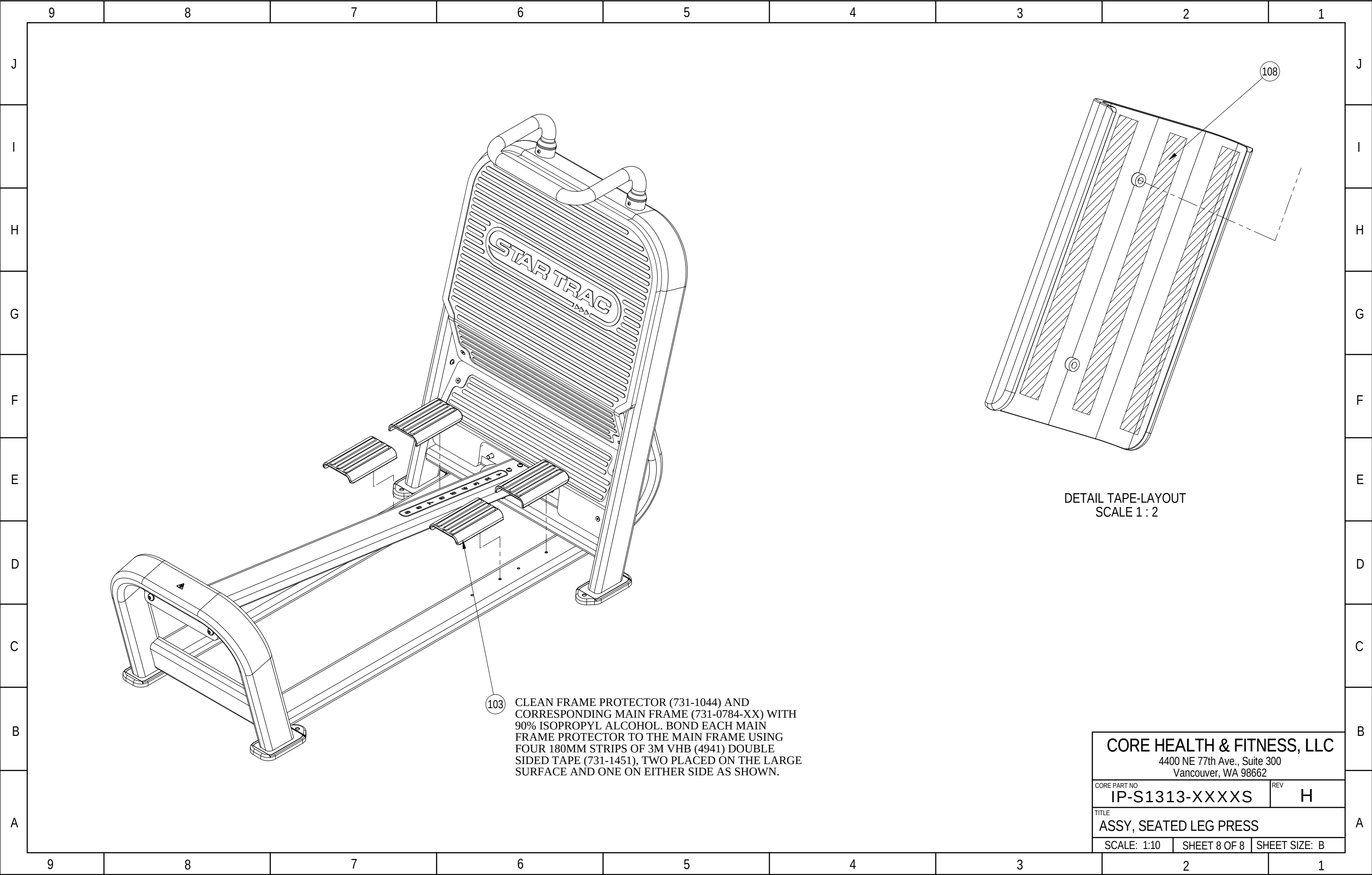
CORE HEALTH & FITNESS, LLC		
4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	IP-S1313-XXXXXS	REV H
TITLE ASSY, SEATED LEG PRESS		
SCALE: 1:12	SHEET 6 OF 8	SHEET SIZE: B



NOTES:

1. SEE BILL OF MATERIALS TABLE ON SHEET 2 FOR EACH
ITEM NUMBER'S CORRESPONDING PART NUMBER
AND DESCRIPTION.

CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	IP-S1313-XXXXS	REV H
TITLE ASSY, SEATED LEG PRESS		
SCALE: 1:10	SHEET 7 OF 8	SHEET SIZE: B



CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	IP-S1313-XXXXS	REV H
TITLE ASSY, SEATED LEG PRESS		
SCALE: 1:10	SHEET 8 OF 8	SHEET SIZE: B