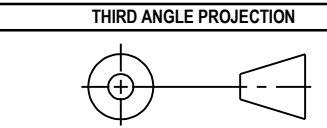


9	8	7	6	5	4	3	2	1													
J								REVISION HISTORY		J											
I								REV	DATE	DESCRIPTION	ECO	BY	I								
H								A	11/12/2009	RELEASE FOR PRODUCTION	100596	SLS	H								
G								ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.	G					
F								1	3210-0108	ASSY, WELD, SEAT, # 1	1	11	2120-2972	BAR,MACH, 3/4 RD X 3/4, 5	1	50	4900-0209	FLANGE, MOUNT, BEARING, 2	1	F	
E								2	3210-0219	ASSY, WELD, LEG EXT, FOOT	1	12	2120-2973	BAR,MACH, 3/4 RD X 37, 5/	1	51	4900-0225	BEARING, ROLLER, SB205-16	3	E	
D								3	3210-0220	ASSY, WELD, LEG EXT, PA-5	1	13	2120-3377	TUBE,MACH,1:RD X 34, 5/8-1	1	52	4900-0377	BEARING HLDR, 1 1/8OD X 1	1	D	
C								4	3210-0222	ASSY, WELD, HANDLE BAR, S	1	14	2120-4155	BOLT, TAPPER HEAD, SHOCK	1	53	4900-0588	CAP,2.0X2.0,BLACK,TEXTURE	1	C	
B								5	3210-0224	ASSY, WELD, ARM ASSIST, P	1	15	2210-0009	BUSHING, SEAT POST	1	54	5220-0023	LABEL, SAFETY, MAIN WARNI	1	B	
A								6	3211-0068	ASSY, WELD, MN FRAME, PR-	1	16	2400-0050	PAD,FOOT,RUBBER,6.5X11	1	55	5220-0029	LABEL, SAFETY, SECURE TO	1	A	
									2120-0046	BAR, MACH, MOUNT,WT. STK.	1	17	2900-0012	TUBE, GRIP, 1", BLK X 4 1	2	56	5220-0032	LABEL, SAFETY, KEEP HANDS	1		
									2120-0252	HOLDER, BEARING, BH200-10	3		1400-0001	TUBE,ROUND, .927 I.D X .1	4.5	57	5290-0001	SERIAL NUMBER	1		
									2120-0476	MNT,SHOCK, 1/2 X 1 1/2 X	1	18	3290-0001	ASSY,WELDMENT,HANDLE	1	58	050-2190	LABEL,PATENTS,LNL	1		
									2120-1085	BAR,MACH, .25 X 3 X 4	1	19	3310-0091	ASSY,MACH,120 LB SHCK MOD	1	59	4900-PNTX	POWDER COAT, TBD	3		
									2120-1088	BAR,MACH, .5 X 2 X 6	1	20	4161-0005	SCREW,5/16-18,.25,HHC,G5,	8						
									2120-1089	TUBE,CUT, 2 X 3 X .120, 47	1	21	4161-0018	SCREW,3/8-16,2.0,HHC,HE,G	6						
									2120-1090	TUBE,MACH, 2 X 3 X .120, 2	1	22	4161-0046	SCREW,5/8-18,1.5,HHC,HE,G	3						
									2120-1095	TUBE, CUT, 2 X 2 X .120, 3	1	23	4210-0002	SCREW,3/8-16,1.25,FHM,HE,	2						
									2120-1096	TUBE, CUT, 2 X 2 X .120, 2	1	24	4220-0013	SCREW,7-20,1.75,SHC,HE,AS	1						
									2120-1097	TUBE, CUT,2 X 3 X .120, 8	1	25	4220-0021	SCREW,7-20,3.5,SHC,HE,AS,	4						
									2120-1098	TUBE, CUT, 2 X 2 X .120,	1	26	4500-0004	NUT,7-20,NYLOC,NE,STL,Z	4						
									2120-1099	TUBE, MACH, 2 X 2 X .120,	1	27	4500-0008	NUT,7-20,NYLOC,NE,AS,Z	1						
									2120-1302	BAR,CUT, 1/4 X 2 X 7	2	28	4500-0015	NUT,7-20,NYLOC,NTE,AS,Z	2						
									2120-2165	TUBE,SQ, 2 X 2 X .120, 14.	1	29	4500-0017	NUT,5/16-18,NYLOC,NTE,AS,	4						
									2120-3262	FOOT, 3/8 X 2, 6, 2 HOLE	3	30	4600-0001	WASHER, FLAT, 5/16	8						
									2120-3408	TUBE,MACH,1 1/2 RD X .188	1	31	4600-0008	WASHER,7/8,SAE,SS,Z	8						
									2140-0192	TUBE,BENT,2 X 2 X .120, 46	1	32	4600-0013	WASHER,3/8,SAE,SS,Z	6						
									2140-0271	TUBE, BENT, 2 X 2 X .120,	1	33	4600-0017	WASHER, FLAT, 3/8, Z	4						
									2140-0274	TUBE, BENT, 2 X 3 X .120,	1	34	4800-0001	BELT, MECTROL, SPOOL	84						
									2140-0275	TUBE, BENT, 2 X 2 X .120,	1	35	4900-0001	STOP, 2-BOLT, RED, 3/8	2						
									2163-0040	O/H TRICEPS, STOP	1	36	4900-0004	ROD END, 5/8-18	4						
									4900-0092	SADDLE, HANDLE, PULL PIN	1	37	4900-0005	CAP, HANDLE, 1.00	2						
								7	3311-0399	ASSY, MECH,WGT FRAME,S530	1	38	4900-0008	SPRINGHOOK, 3/8	1						
									3700-0205	UPHOLSTERY KIT, PR-S5304	1	39	4900-0039	BEARING,1 ID X 1 1/4 OD X	2						
								8	3500-0025	ASSY, UPH, 13 1/8 X 8 7/8	1	40	4900-0052	SPRING, OD .5, L 1.5, CEN	1						
									2300-0087	WOOD, MDF, 13 1/8 X 8 7/8	1	41	4900-0056	BARREL, CAM BELT	1						
									2300-0137	WOOD, LUAN, 13 1/8 X 8 7/	1	42	4900-0057	BARBELL, CAM, BELT	1						
									2500-0077	FOAM, 10 X 14, FELONG	1	43	4900-0058	CLAMP, CAM, BELT	1						
								9	3500-0161	ASSY, UPHOLSTERY, S-5304	1	44	4900-0062	FLANGE, MOUNT, BEARING, 2	2						
									2300-0018	WOOD, MDF, 10 X 34, FS-40	1	45	4900-0072	CAM, VRC - 6	1						
									2300-0162	WOOD, LUAN, 10 X 34, FS-4	1	46	4900-0108	SLEEVE, HANDLE, RED	1						
									2500-0065	FOAM, 11 X 35, FE-1135	1	47	4900-0180	WASHER, RUBBER,4.25 DIA X	2						
								10	4900-UPHX	UPHOLSTERY, TBD	1.25	48	4900-0186	BALL STUDS, .10MM	2						
									3700-0522	HARDWARE KIT, LL-S5304B	1	49	4900-0208	BEARING, PILLOW BLOCK, 1"	2						

**DOCUMENT STATUS:
RELEASED**

NOTICE OF PROPRIETARY INFORMATION
THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY UNISEN INC, D.B.A. STAR TRAC.



MATERIAL
SEE BOM

FINISH
N/A

VENDOR: **N/A** P/N: **N/A**

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
DECIMALS ANGLES
X. = ±.13
X.X = ±.05
X.XX = ±.03
X.XXX = ±.010

INITIAL DATE
DRAWN SLS 10/27/2009
CHECKED
APPROVED

U.O.M. INCH

UNISEN, INC. DBA 14410 Myford Road
STAR TRAC Irvine CA 92606

STARTRAC PART NO
9LL-S5304DXXXXX REV **A**

TITLE
OVERHEAD TRICEPS, LL

SCALE: 1:16 SHEET 1 OF 1 SHEET SIZE: B

- NOTES:
1. INTERPRET DRAWING PER ASME Y14.5M-1994.
 2. REMOVE ALL BURRS AND SHARP EDGES .015/.030.
 3. IF APPLICABLE, CRITICAL DIMENSIONS LABELED.
 4. ALL HARDWARE KITTED PER 3700-0522.
 5. ALL UPHOLSTERY KITTED PER 3700-0205.
 6. EST. GROSS WT. 465 LBS.