

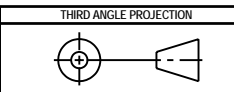
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REVISION HISTORY						
REV	DATE	DESCRIPTION			ECO	BY
A	10/16/2009	RELEASE FOR PRODUCTION				SLS

ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	3210-0227	ASSY, WELD, ARM ASSIST, PL	1	2120-0670	TUBE, CUT, 1 1/4 X 1 1/4	1	15	3500-0150	ASSY, UPHOLSTERY, S-1306	1	46	4900-0035	SHOCK, 300N, 5" THROW	1	
	2120-0658	BAR, CUT, 1/2 X 2 X 2	1	2120-3576	BAR, MACH, 1/1 X 5 3/8, 3/	1		2300-0008	WOOD, MDF, 10 X 10, FL-10	1	47	4900-0036	BEARING, FLANGE, .750 B X	8	
	2120-0665	BAR, CUT, 1/2 X 1 1/2 CR	1	3211-0050	ASSY, WELD, MN FRAME, PR-	1		2300-0123	WOOD, LUAN, 19 1/2 X 12 FL-	1	48	4900-0037	BEARING, FLANGE, 1.0 B X	4	
	2120-0668	TUBE, CUT, 1 1/4 X 1 1/4	1	2120-0046	BAR, MACH, MOUNT, WT. STK.	1		2500-0063	FOAM, 11 X 28, FE1128	1	49	4900-0039	BEARING, 1 ID X 1 1/4 OD X	1	
	2120-1527	SHAFT, 1 1/2 R X 30 1/2	1	2120-0100	MOUNT, STOP, 2 BOLT	2	16	4900-UPHX	UPHOLSTERY, TBD	2	50	4900-0062	FLANGE, MOUNT, BEARING, 2	4	
	2140-0289	TUBE, BENT, 1 1/4 X 120, 25-	1	2120-0645	TUBE, CUT, 2 X 2 X 27, .1	1		3700-0455	HARDWARE KIT, PR-S1306B	1	51	4900-0074	CAM, VRC - 8	1	
	2140-0290	TUBE, BENT 1 1/4 X 1 1/4 X	1	2120-0646	TUBE, CUT, 2 X 2 X 23 2/2	1	17	2120-3448	CAP, PULL PIN, 7/8-14 MAL	1	52	4900-0085	CAP, 1X2, BLACK, TEXTURED	2	
	2140-0333	BAR, BENT, 1R, 20-, PL-163	2	2120-0648	TUBE, CUT, 1 1/12 X 2 X 2	1	18	2120-3963	RACE, 3/4 X 3 7/16	4	53	4900-0145	CAP, BLACK, RH-20	25	
2	3210-0229	ASSY, WELD, SEAT FRAME, P	1	2120-0653	TUBE, CUT, 1 X 2 X 27, .1	1	19	2120-3976	RELEASE LVR, SHOCK, CMA-1	1	54	4900-0148	WASHER, CAP, 5/16", RHW-2	14	
	2120-0652	TUBE, CUT, 1 X 2 X 3 1/2	2	2120-0654	BAR, CUT, 1/2 X 2 X 16 1/1	1		4900-0034	RELEASE LVR, SHOCK, CMA-1	1	55	4900-0149	WASHER, CAP, 3/8", RHW-20	14	
	2120-2935	BAR, MACH, 1/4X7 7/8X11 7/1	1	2120-0655	BAR, CUT, 1/2 X 2 X 3 3/4	1	20	2130-0062	END PLATE, UPH 3" 1 1/32	1	56	4900-0175	KNOB, PULL PIN, FOOTBALL,	1	
	2140-0334	TUBE, BNT, 1X2 X 120, 40-, P	2	2120-0658	BAR, CUT, 1/2 X 2 X 2	1	21	2130-0078	END PLATE, UPHOLSTERY, 1/2"	1	57	4900-0236	RELEASE LVR, SHOCK, CMA-1	1	
3	3210-0230	ASSY, WELD, SEAT SUPPORT	1	2120-0659	BAR, CUT, 1/4 X 4 X 5	1	22	2900-0007	TUBE, GRIP, 1", BLK X 5"	2	58	4900-0509	SPRING, OD, 6 ID, 510, L 1.5,	1	
	2120-0100	MOUNT, STOP, 2 BOLT	1	2120-0660	BAR, CUT, 1/4 X 2 X 4, 30/	1		1400-0001	TUBE, ROUND, .927 I D X .1	5	59	4900-0581	NUT, FLANGE, M10-1.0, G8.8 B	1	
	2120-0666	TUBE, CUT, 1 1/4 X .125 D	2	2120-0674	BAR, CUT, 1/4 X 1 1/2 X 4	1	23	3210-0361	ASSY, WELD, PULL PIN, ROM	1	60	4900-0587	CAP, 1.5X2.0, BLACK, TEXTURE	1	
	2120-0669	TUBE, CUT, 1 1/4 X 1 1/4	1	2120-3261	FOOT, 3/8 X 2, 2 HOLE	1	24	3310-0090	ASSY, MECH, TIE ROD	1	61	5220-0002	LABEL, SAFETY, KEEP HANDS	1	
	2140-0023	TUBE, BENT, 1 1/4 X 1 1/4	1	2120-3265	FOOT, 3/8 X 3, 2 HOLE	1		2120-1523	BAR, MACH, 1 RD, 20 TIE ROD	1	62	5220-0023	LABEL, SAFETY, MAIN WARNI	1	
4	3210-0231	ASSY, WELD, SEAT SUPPORT	1	2140-0150	BAR, BENT, 1R, 45DEG, 90D	1		4600-0026	1" MACH BUSHING, 18G, Z	2	63	5220-0028	LABEL, SAFETY, PINCH POINTS	1	
	2120-0666	TUBE, CUT, 1 1/4 X .125 D	2	2140-0335	BAR, BENT, 1R, 90- PL-163	1		4900-0004	ROD END, 5/8-18	2	64	5220-0029	LABEL, SAFETY, SECURE TO	2	
	2140-0023	TUBE, BENT, 1 1/4 X 1 1/4	1	2164-0023	HAMTRACTOR BASE, L375-024	2	25	4161-0005	SCREW, 5/16-18, 25, HHC, G5,	3	65	5230-0029	LABEL, NAME, SEATED LEG CU	1	
	2163-0046	SHCK MT, DBLE SHEAR PL-16	1	2164-0056	BRG, MNT, PLATE, 10-	1	26	4161-0006	SCREW, 5/16-18, 2.0, HHC, G5,	3	66	4900-PNIX	POWDER COAT, TBD	3	
	2163-0048	SHOCK MOUNT, PL-163	1	2164-0081	PLATE, MOUNT, 2 HOLES, S1	1	27	4161-0009	SCREW, 5/16-18, 2.75, HHC, G5	6					
5	3210-0251	ASSY, WELD, CNTER BLNCE, P	1	3311-0274	ASSY, MECH, WGT FRAME, S130	1	28	4161-0013	SCREW, 3/8-16, 1.0, HHC, G5, Z	3					
	2120-0661	BAR, CUT, 1/4 X 2 X 4 1/4	1	3700-0203	UPHOLSTERY KIT, PR-S1306	1	29	4161-0016	SCREW, 3/8-16, 1.75, HHC, HE,	4					
	4900-0235	COUNTER BALANCE, 3.0	1	3500-0026	ASSY, BACKREST, 27 X 10	1	30	4161-0023	SCREW, 3/8-16, 4.0, HHC, HE, G	3					
6	3210-0332	ASSY, WELD, ROM, LEV ARM	1	2300-0033	WOOD, MDF, 27 X 10, FC-20	1	31	4161-0024	SCREW, 3/8-16, 4.25, HHC, HE,	1					
	2120-0579	BAR, MACH, 1R, 2 3/4	1	2300-0182	WOOD, LUAN, 27X10, FC-203	1	32	4161-0026	SCREW, 3/8-16, 5.0, HHC, HE, G	3					
	2120-0664	BAR, CUT, 1" CR X 8 7/8	1	2500-0063	FOAM, 11 X 28, FE1128	1	33	4161-0046	SCREW, 5/8-18, 1.5, HHC, HE, G	2					
	2120-2930	BAR, MACH, 1/2 X 2 X 2	1	3500-0078	ASSY, UPH, 21 X 4, FL-103	1	34	4210-0003	SCREW, 3/8-16, 1.5, SHC, SLA	6					
	2120-2933	BAR, MACH, 1 1/2 X 2 X .1	1	2300-0081	WOOD, MDF, 21 X 4, FL-103	1	35	4500-0001	NUT, 5/8-18, NTE, AS, Z	2					
	2120-3423	TUBE, MACH, 1RD X 21, 375, 7	1	2300-0168	WOOD, LUAN, 21 X 4, FL-10	1	36	4500-0009	NUT, 3/8-16, NYLOC, NTE, STL,	4					
	2120-3451	TUBE, CUT, 1/2 X 2, 1- HOLE	1	2500-0072	FOAM, 5 X 23, FE523	1	37	4500-0018	NUT, 3/8-16, NYLOC, NE, STL, Z	3					
	2140-0279	TUBE, BENT, 2 X 2 X .120, RO	1	3500-0080	ASSY, UPH, 16 X 12.5, FL-	1	38	4500-0029	NUT, NYLOC, JAM, 3/8-16,	3					
	2140-0296	BAR, CUT, 1/8 X 1/2, ROM,	2	2300-0082	WOOD, MDF, 16 X 12.5, FL-	1	39	4600-0009	WASHER, 3/8, USS, Z	4					
	2164-0024	LEG ADJ, L375-025	1	2300-0170	WOOD, LUAN, 16 X 12.5, FL-	1	40	4600-0011	WASHER, 1.0, USS, PLN	11					
	2164-0046	ROM ADJ, PL-163	1	2500-0070	FOAM, 15 X 17, FE1517	1	41	4600-0013	WASHER, 3/8, SAE, SS, Z	20					
7	3210-0339	ASSY, WELD, ROM	1	3500-0103	ASSY, UPH, 15 1/2 X 6	1	42	4600-0025	1" MACH BUSHING, 18G, Z	2					
	2120-0672	TUBE, CUT, 1 1/2 DOM X 4	1	2300-0013	WOOD, CUT, ROLLER PAD, 2	1	43	4800-0001	BELT, MECTROL, SPOOL	89					
	2165-0061	PLATE, ROM, 2 HOLES	1	2510-0002	FOAM, 6R X 15 1/2	1	44	4900-0001	STOP, 2-BOLT, RED, 3/8	2					
8	3210-0341	ASSY, WLD, ADJ, SWING ARM	1	2500-0001	FOAM, 6R X 54, RP54	15.5	45	4900-0005	CAP, HANDLE, 1.00	2					

**DOCUMENT STATUS:
DEVELOPMENT**

NOTICE OF PROPRIETARY INFORMATION
THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY UNISEN, INC. D.B.A. STAR TRAC.



MATERIAL SEE BOM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: DECIMALS X = ±.13 XX = ±.05 XXX = ±.03 X.XXX = ±.010
FINISH N/A	ANGLES ±.2°
VENDOR: N/A	P/N: N/A

DRAWN	SLS	DATE	10/16/2009
CHECKED			
APPROVED			

UNISEN, INC. DBA **STAR TRAC** 14410 Myford Road Irvine CA 92606

STARTRAC PART NO: **9PR-S1306BXXXXXX** REV: **XO1**

TITLE: **SEATED LEG CURL, PR**

SCALE: 1:16 SHEET 1 OF 1 SHEET SIZE: B

- NOTES:
1. INTERPRET DRAWING PER ASME Y14.5M-1994.
 2. REMOVE ALL BURRS AND SHARP EDGES .015/.030.
 3. IF APPLICABLE, CRITICAL DIMENSIONS LABELED.
 4. ALL HARDWARE KITTED PER 3700-0455.
 5. ALL UPHOLSTERY KITTED PER 3700-0203.
 6. EST. GROSS WT. 545 LBS.

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