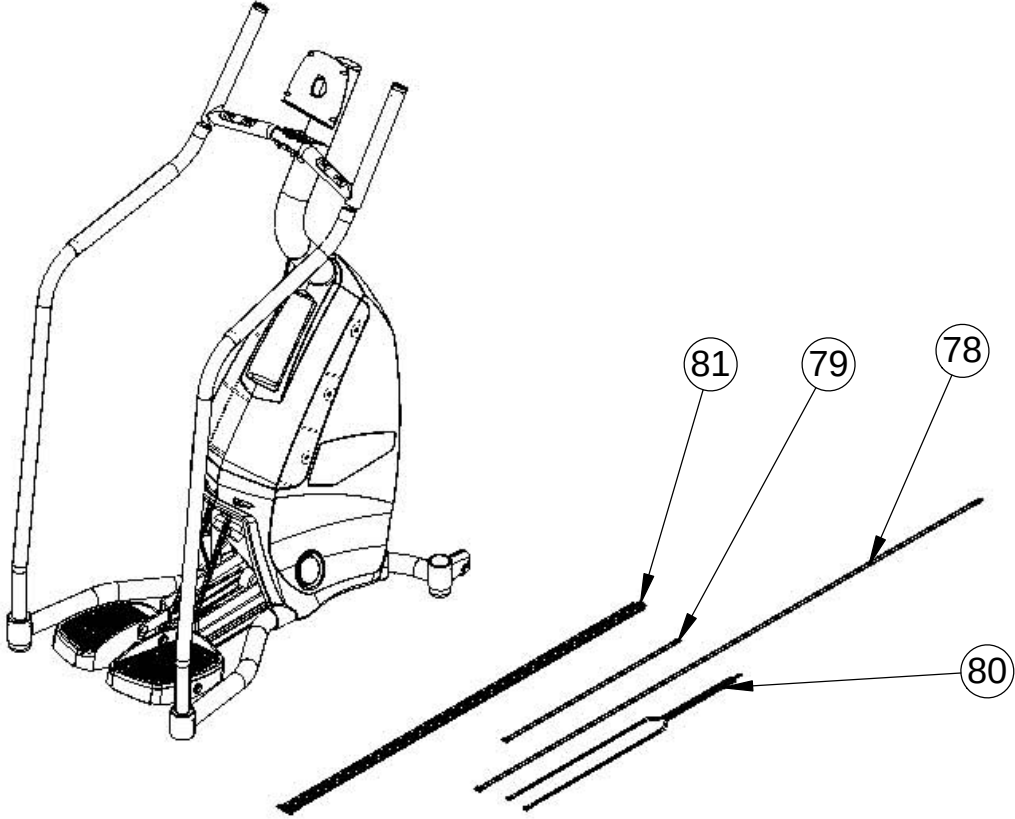


ITEM NO.	PART NO.	QTY.	SERV.	DESCRIPTION	ITEM NO.	PART NO.	QTY.	SERV.	DESCRIPTION	REV.	DESCRIPTION	DATE	APPROVED
1	055-0016	1	NO	WELDMENT, MAIN FRAME	70	21462	2	YES	WASHER,0.390X.630X.060,STAINLESS STEEL	A	ORIGINATED	10/26/2011	KDH
2	003-3703	2	YES	ASSY, HANDLEBAR, UPRIGHT	71	21519	2	YES	PULLEY, SPRING				
3	13042	1	YES	ASSEMBLY, CHR HANDLE, OVERMOLDED	72	22878	2	YES	SCREW, SET,0.25-28x0.375				
4	003-3690	1	YES	WELDMENT, CONSOLE MAST	73	13053	1	YES	SPACER, PEDAL SHAFT				
5	002-0368	2	YES	SCREW, 5/16-15X2" HEX HEAD, GR5 BLACK	74	13052	1	YES	SHAFT, PEDAL ARMS, SC916				
6	22032	4	YES	NUT,,312-18,NYLON INSERT, HEX	75	13005	1	YES	ASSEMBLY, PEDAL ARM, RIGHT				
7	22075	9	YES	WASHER,.375X.875X.078,STEEL,ZINC	76	13003	1	YES	ASSY, PEDAL ARM, LEFT				
8	22165	7	YES	SCREW,.312-18X1.00,HEX HD CAP	77	055-0011	1	YES	ASSY, SC5 POWER TO TOGGLE SWITCH, PIGTAIL				
9	002-0778	4	YES	WASHER,FLAT 1/4 TYPE B, NARROW	78	055-0097	1	YES	TOGGLE SWITCH TO CONSOLE, POWER PIGTAIL				
10	22164	8	YES	SCREW, .250 - 20 x 1.25, HEX HD CAP	79	055-0098	1	YES	POWER PIGTAIL, TOGGLE SWITCH TO CONTROL BOARD				
11	24162	2	YES	BUTTON HEAD CAP SCREW 0.250"-20 x 0.375	80	13204	1	YES	HARNES, T-BAR GRIP TO CONSOLE, RoHS				
12	22018	4	YES	.312-18, NUT, HEX	81	055-0010	1	YES	ASSY, CABLE SC5 BOARD/CONSOLE				
13	22070	5	YES	WASHER,SPLIT LOCK,.312	82	055-0015	1	YES	CARLING P/N 622222-BB-NE				
14	22074 13000	2	YES	EDGE TRIM, RUBBER, 3/8 X 5/16	83	13082	1	YES	ASSEMBLY, CONTROL BOARD				
15	055-0062	2	YES	END CAP	84	22139	1	YES	SCREW, .250 X .50, SELF THREAD, HWH, F				
16	13207	1	YES	END CAP,ROUND,2" 10 - 14GA.	85	13190	4	YES	SCREW #6-32x0.5, FLAT HEAD				
17	055-0014	1	YES	COVER, LOWER PLUG RECEPTACLE	86	22027	4	YES	WASHER,SPLIT LOCK,.250				
18	055-0085	1	YES	CARGO TRAY, LOWER	87	40443	6	YES	SCREW, #10-32 X 1.0, OH, S.S.				
19	055-0082	1	YES	CARGO TRAP, UPPER	88	40654	2	YES	SCREW, #10-32 X .75, PAN HEAD, W/LOCK WASHER				
20	055-0017	2	YES	CAP, LEVELING SUPPORT	89	17578	2	YES	WASHER, LOCK, INT. STAR, #10, SS				
21	055-0042	1	YES	COVER, TOP	90	17815	2	YES	SCREW, #10-32 X .50, PAN HEAD, S.S., HEX DRIVE, BLACK OXIDE				
22	055-0040	1	YES	COVER, RIGHT W/DECALS	91	13201	12	YES	SCREW, #10-32 X .375, PAN HEAD PHILLIPS				
23	055-0041	1	YES	COVER, LEFT W/DECALS	92	13191	4	YES	SCREW, 1/4-20 X 2.50, PAN HEAD, W/LOCK WASHER				
24	56-0298	1	YES	Grommet Rubber 1.625									
25	22205	8	YES	NUT, JAM HEX, 1/2-13									
26	24640	2	YES	SCREW,.375-16X1.75 HEX HD CAP									
27	24643	2	YES	NUT,.375-16,NYLON INSERT, HEX, THIN									
28	27585	4	YES	WASHER,.406X1.25X.047,STEEL,ZINC									
29	20188	2	YES	MOUNT, SHOCK									
30	002-0439	2	YES	WHEEL, RUBBER, 2" (1G003110394)									
31	40670	6	YES	SCREW, #1/4-20 X .75, PAN HEAD, W/LOCK WASHER									
32	17686	4	YES	LEVELING PAD (.500-13UNC-2A X 2.25 BASE)									
33	22347	1	YES	CHAIN, TRANSMISSION, .50" PITCH									
34	13152	1	YES	BELT, FLEX, POLY-V, 6 G, 7.15 C TO C									
35	13048	1	YES	BELT, FLEX, POLY-V, 6 G, 14.29 C TO C									
36	13009	1	NO	ASSY, ALTERNATOR									
37	13071	1	NO	ASSY, SECOND REDUCTION PULLEY									
38	22036	12	YES	NUT,.250-20,NYLON INSERT, HEX									
39	13066	1	NO	ASSEMBLY, FIRST REDUCTION PULLEY									
40	13075	2	YES	BRACKET, PEDAL CHAIN RETAINER									
41	13054	1	YES	ASSEMBLY, DRIVE HUB, SC916									
42	22030	2	YES	WASHER, FLAT, 3/8 ZINC PLTD									
43	22047	10	YES	WASHER,.281X.625X.063,STEEL,ZINC									
44	22097	1	YES	SCREW, .375-16X2.75 HEX HD CAP									
45	22029	1	YES	NUT,.375-16,NYLON INSERT, HEX									
46	22191	2	YES	WASHER, SHOULDER, .38 I.D.									
47	13170	1	YES	SPACER, ALTERNATER, SC916									
48	22026	8	YES	SCREW,.250-20X1.00,HEX HD CAP									
49	13158	1	YES	ASSY, PEDAL PAD, LEFT									
50	13109	1	YES	COVER, LEFT PEDAL, STRUCTURAL FOAM									
51	13088	2	YES	BEARING, IGUS, .750"X.875" O.D. X .500" LENGTH									
52	13547	12	YES	WASHER, #10, INTERNAL TOOTH LOCK									
53	13157	1	YES	ASSEMBLE, PEDAL PAD, LEFT									
54	13112	1	YES	COVER, RIGHT PEDAL, STRUCTURAL FOAM									
55	07-6065	1	NO	1 1/4" REAMED LOCK COLLAR									
56	20008	1	YES	LINK, MASTER, #41									
57	20157	2	YES	LINK, MASTER, #40									
58	20768	2	YES	CONNECTOR, SPRING CHAIN									
59	20213	4	YES	RING, SNAP 3/4"									
60	21871	2	YES	WASHER, 3/4", NARROW, FLAT									
61	003-3683	2	YES	ASSEMBLY, LEVELING ARM									
62	22141	2	YES	RING,SNAP,5/8",ZINC PLATED									
63	22140	2	YES	WASHER,.635X1.00X.062,STEEL,ZINC									
64	12446	2	YES	WASHER, WAVE									
65	21366	4	YES	WASHER,THRUST,.63 ID									
66	21298	2	YES	LINK, DOUBLE PITCH W/SLEEVE									
67	20199	2	YES	CHAIN, STEP									
68	21093	2	YES	SPRING, PEDAL RETURN									
69	22143	2	YES	RING, SNAP 3/8"									



Exploded view diagram of the SC5 Ass'y. Callouts point to the following parts:

- 81: Cable
- 79: Toggle Switch
- 80: Power Pigtail
- 78: Control Board Assembly

THIRD ANGLE PROJECTION: 

PRIMARY DIMENSIONS GIVEN IN MILLIMETERS SECONDARY DIMENSIONS GIVEN IN INCHES. UNLESS OTHERWISE SPECIFIED MATCH 3D GEOMETRY ±TWO PLACE DECIMAL.

TOLERANCES:
ANGULAR: ± 1°
WHOLE MEASUREMENTS ± 1.
ONE PLACE DECIMAL ± .3
TWO PLACE DECIMAL ± .15

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ENG/DRW	KDH	4/6/2007
DRAWN	KDH	6/13/2007
ENG APPR.		
SERVICABLE		
MATERIAL:		
COLOR:		
FINISH: - -		
VENDOR PN:		

NAME	DATE
KDH	4/6/2007
KDH	6/13/2007

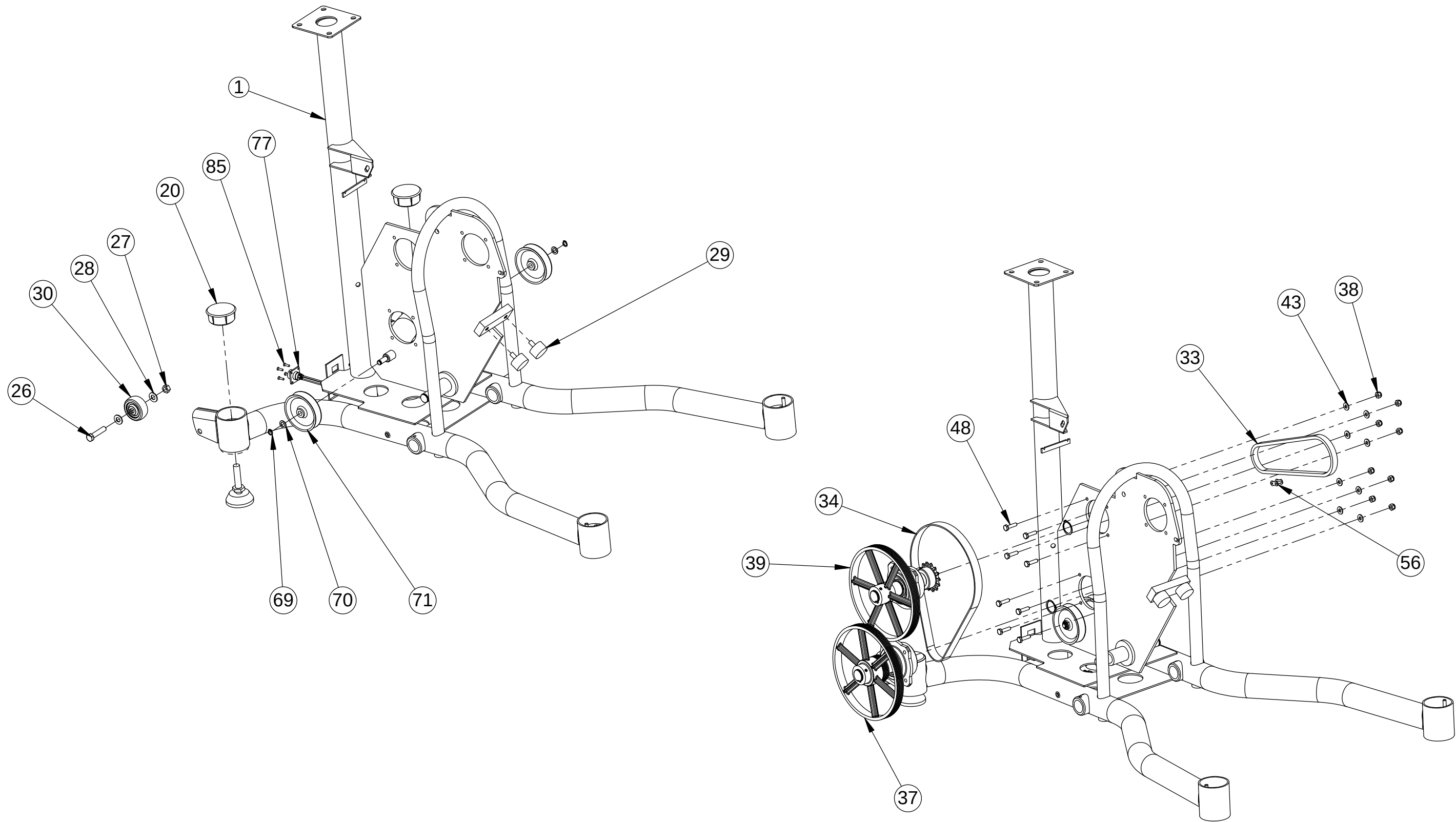
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SC5 ASSY

3D MODEL:	155005	REV. A
DRAWING:	155005	REV. A

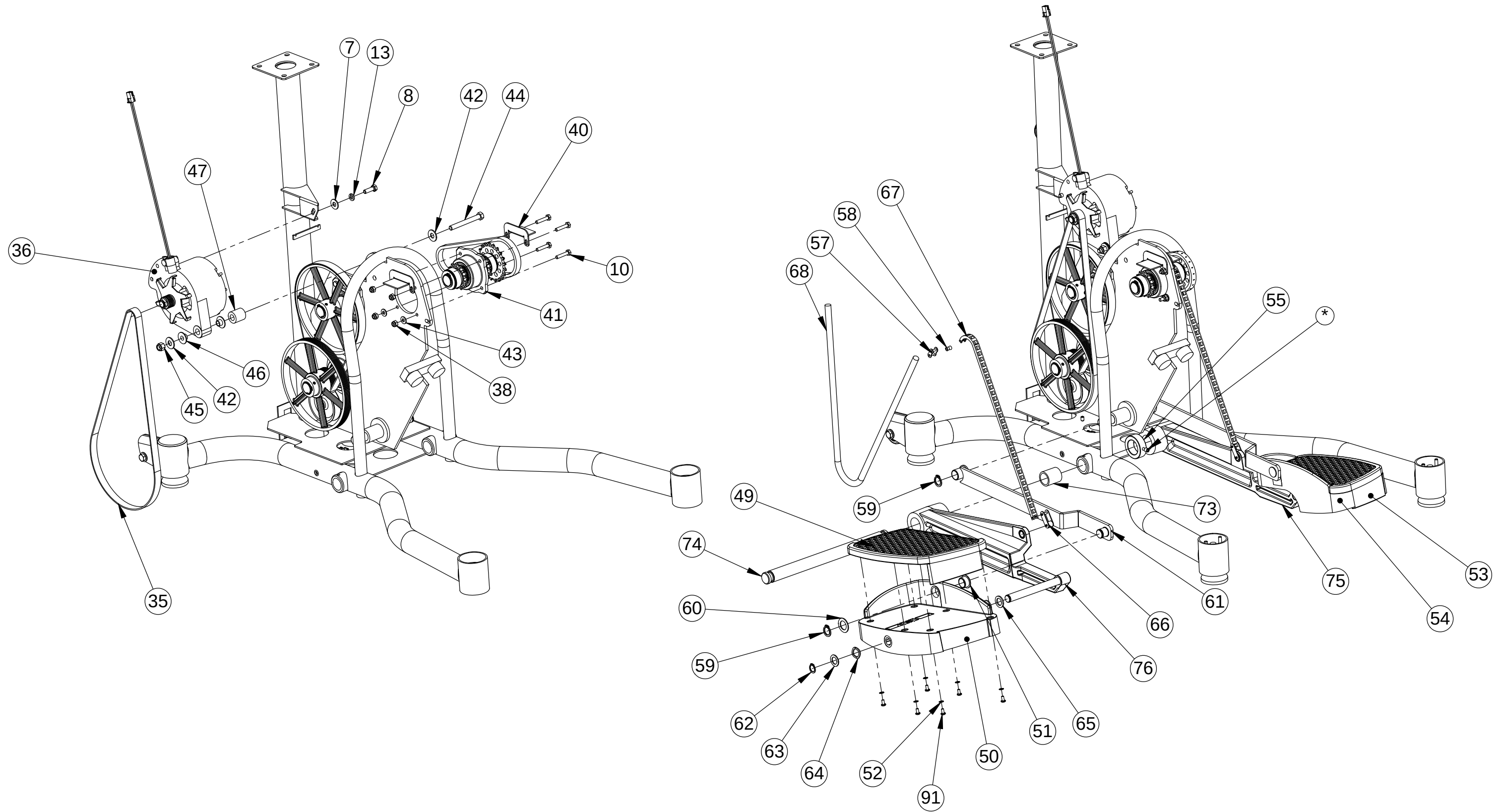
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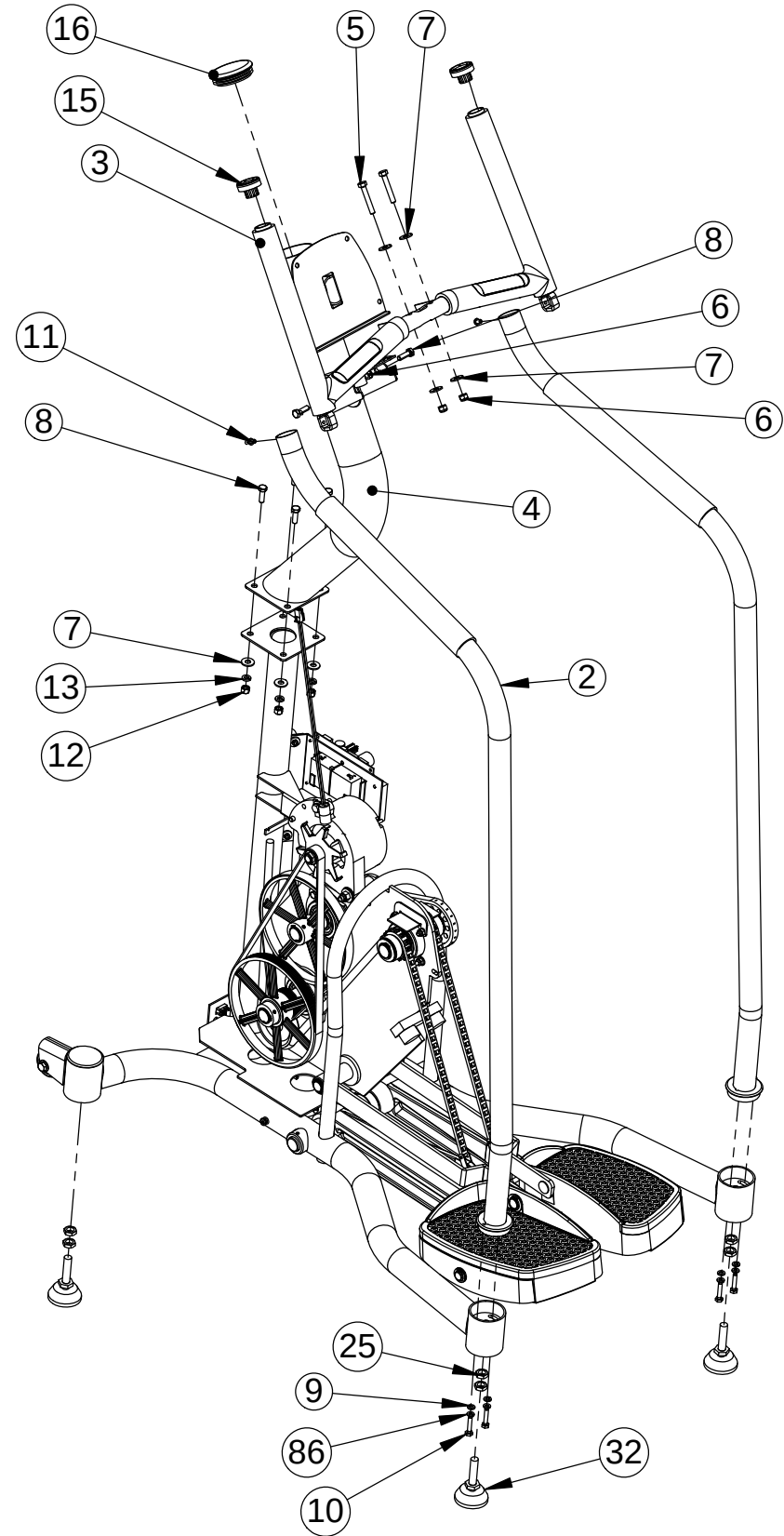
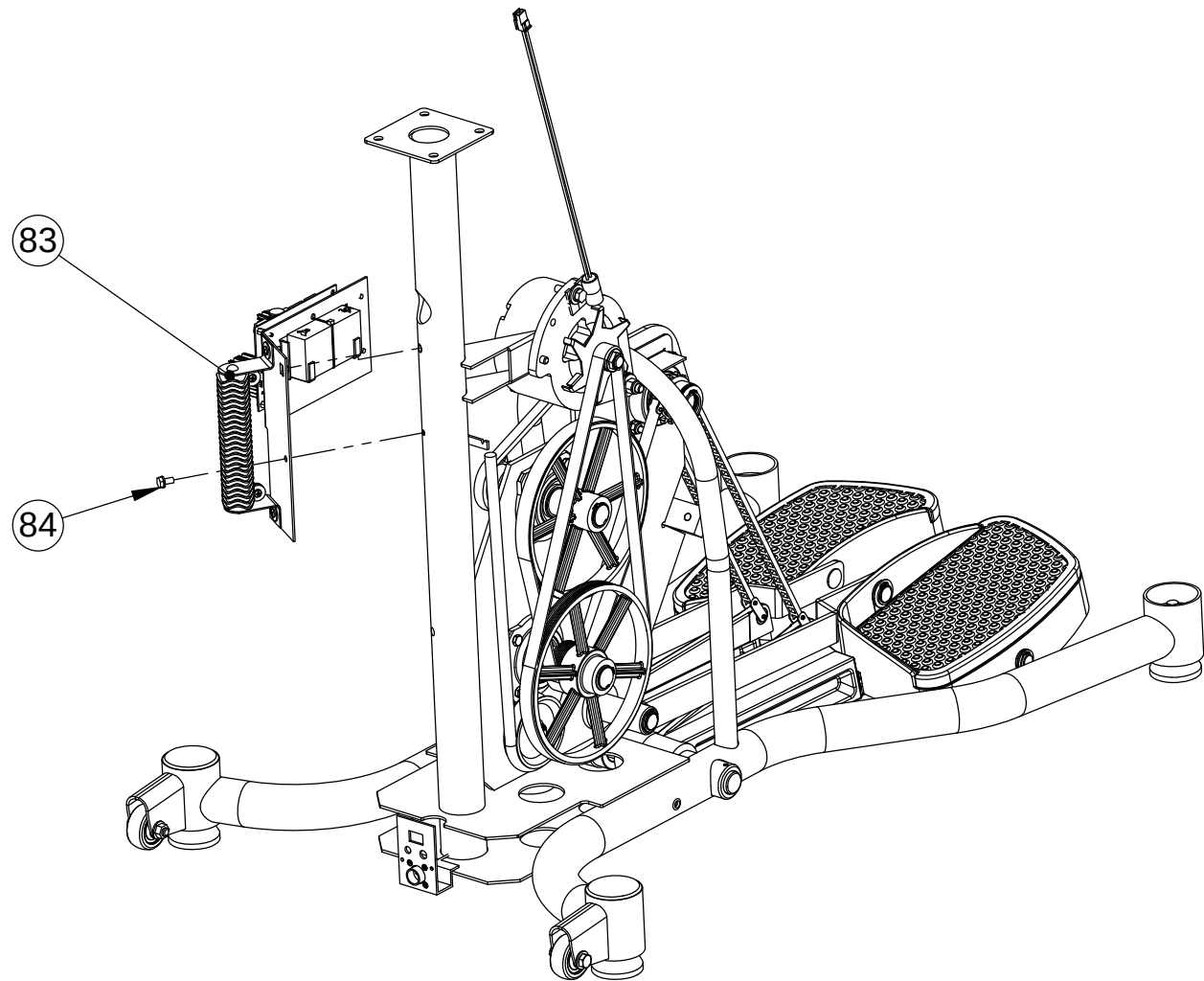
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THIRD ANGLE PROJECTION:							
PRIMARY DIMENSIONS GIVEN IN MILLIMETERS SECONDARY DIMENSIONS GIVEN IN INCHES. UNLESS OTHERWISE SPECIFIED MATCH 3D GEOMETRY ±TWO PLACE DECIMAL. TOLERANCES: ANGULAR: ± 1° WHOLE MEASUREMENTS ± 1. ONE PLACE DECIMAL ± .3 TWO PLACE DECIMAL ± .15				ENG/DRW	KDH	4/6/2007	MODEL DESCRIPTION: SC5 ASSY
				DRAWN	KDH	6/13/2007	
				ENG APPR.			
				SERVICABLE:			
				MATERIAL:			
				COLOR:		DRAWING: 155005	REV. A
				FINISH: - -			
				VENDOR PN:			



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THIRD ANGLE PROJECTION:		NAME	DATE		
PRIMARY DIMENSIONS GIVEN IN MILLIMETERS SECONDARY DIMENSIONS GIVEN IN INCHES. UNLESS OTHERWISE SPECIFIED MATCH 3D GEOMETRY ± TWO PLACE DECIMAL.	ENG/DRW	KDH	4/6/2007		
TOLERANCES: ANGULAR: ± 1° WHOLE MEASUREMENTS ± 1. ONE PLACE DECIMAL ± .3 TWO PLACE DECIMAL ± .15	DRAWN	KDH	6/13/2007	MODEL DESCRIPTION: SC5 ASSY	
	ENG APPR.			3D MODEL: 155005	
	SERVICABLE:			DRAWING: 155005	
	MATERIAL:			REV. A	
	COLOR:			REV. A	
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	VENDOR PN:			SIZE: B SHEET: 3 OF 5	

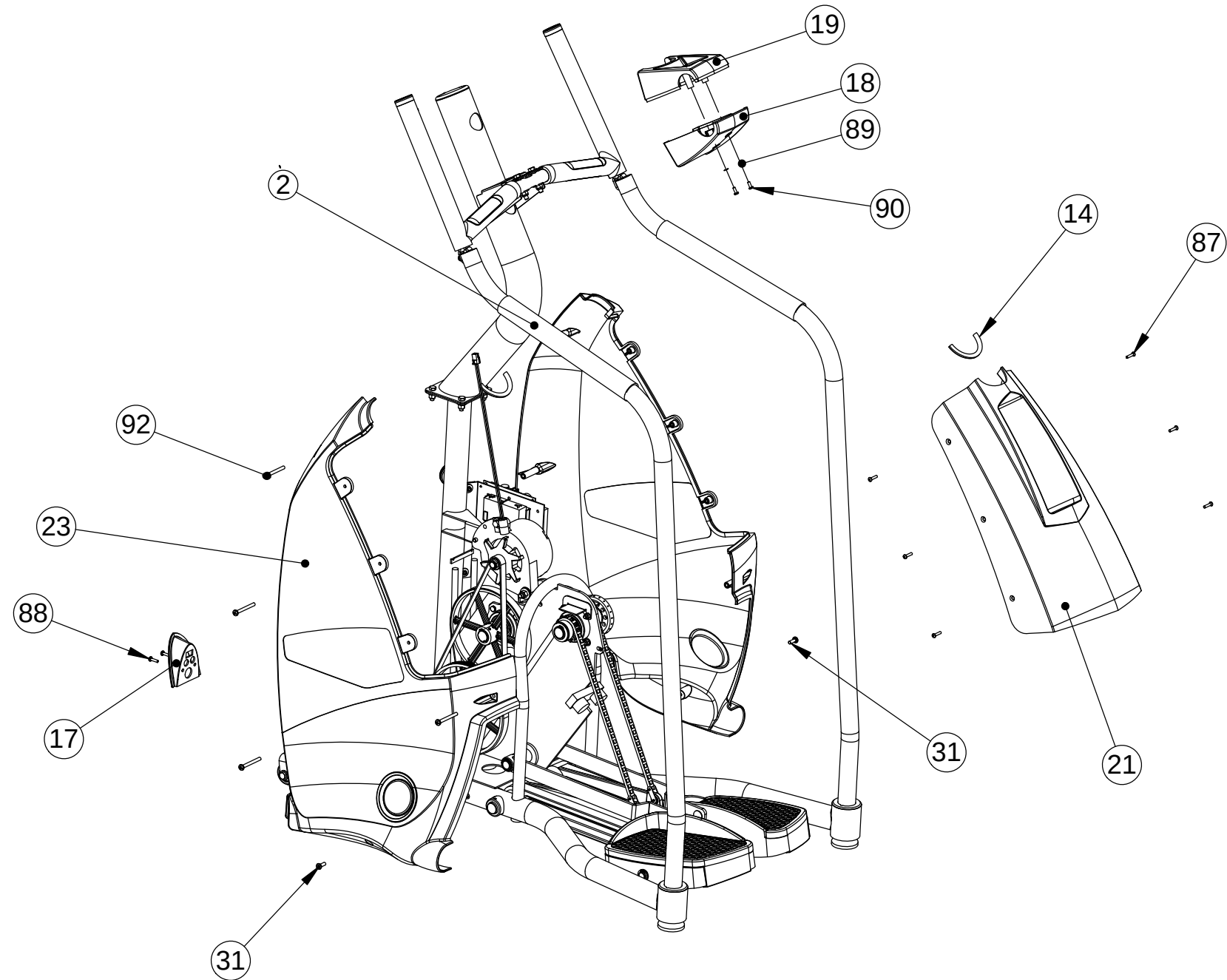


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THIRD ANGLE PROJECTION: 
PRIMARY DIMENSIONS GIVEN IN MILLIMETERS SECONDARY DIMENSIONS GIVEN IN INCHES. UNLESS OTHERWISE SPECIFIED MATCH 3D GEOMETRY ± TWO PLACE DECIMAL.
TOLERANCES:
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WHOLE MEASUREMENTS ± 1.
ONE PLACE DECIMAL ± .3
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	NAME	DATE
ENG/DRW	KDH	4/6/2007
DRAWN	KDH	6/13/2007
ENG APPR.		
SERVICABLE		
MATERIAL:		
COLOR:		
FINISH: - -		
VENDOR PN:		

		
MODEL DESCRIPTION: SC5 ASSY		
3D MODEL:	155005	REV. A
DRAWING:	155005	REV. A
SCALE: 2:1	SIZE: B SHEET: 4 OF 5	



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THIRD ANGLE
PROJECTION: 
PRIMARY DIMENSIONS GIVEN
IN MILLIMETERS SECONDARY
DIMENSIONS GIVEN IN INCHES.
UNLESS OTHERWISE SPECIFIED
MATCH 3D GEOMETRY
±TWO PLACE DECIMAL.
TOLERANCES:
ANGULAR: ± 1°
WHOLE MEASUREMENTS ± 1.
ONE PLACE DECIMAL ± .3
TWO PLACE DECIMAL ± .15

ENG/DRW	NAME	DATE
DRAWN	KDH	4/6/2007
ENG APPR.	KDH	6/13/2007
SERVICABLE		
MATERIAL:		
COLOR:		
FINISH: --		
VENDOR PN:		

		MODEL DESCRIPTION:	
		SC5 ASSY	
3D MODEL:		155005	REV. A
DRAWING:		155005	REV. A
SCALE: 2:1		SIZE: B SHEET: 5 OF 5	