



變更日期	變更說明	設變單號	變更者	SPORTS/ART 力加實業股份有限公司	製圖 審核	單位 MM	名稱 業務用爆炸圖	圖號 CAA-F001A-F	適用機種
95.1.16	17=17A 22=22A 32=32A		機設處						XT20
96.2.5	17A=17B		機設處			1	材質		
						2	表面處理		
						1/16	第三角法		

# XT20/XT10

1/21/2009

Bbl#	Description	Qty	Part #
01	display - hrc	1	XT20-01
*	display housing raw		XT20-01A
02	display back	1	XT20-02
03	battery bracket	1	XT20-03
04	alternator	2	XT20-04
05	data cable (pedestal to drv)	1	XT20-05
06	idler pulley + bracket	1	XT20-06
07	idler pulley spring	1	2100-28
08	screw standoff	1	XT20-08
09	data cable (pedestal to display)	1	XT20-09
10	pedestal	1	XT20-10
11	CSAFE board	1	XT20-11
12	wire - CSAFE to display	1	XT20-12
13	arm wire connector	2	XT20-13
14	tube cap	2	XT20-14
15	right arm	1	XT20-15
16	righthand infrared transmitter ( <i>arm</i> )	1	XT20-16
*	I/R Board/Battery Holder Right ( <i>arm</i> )		XT20-16B
17	axle drive pulley hub	1	XT20-17
18	drive pulley	2	XT20-18
19	front cover	1	XT20-19
20	cable - arm resistance alternator	1	XT20-20
21	drive belt 470J8	1	XT20-21
22	flywheel front	1	XT20-22
23	alternator belt, 330J5	1	XT20-23
24	front right cover	1	XT20-24
25	pedals (L&R, new logo), pair	1	5002-16
*	pedal straps, pair	1	5002-16A
26	right crank arm	1	C51U-49
27	cover, drive assy.	2	C51U-26
28	arm inner/outer cover	2	XT20-28
29	right back cover bracket	1	XT20-29
30	right back big cover	1	XT20-30
31	alternator belt, 350J5	1	XT20-31
32	flywheel, rear	1	XT20-32
33	drive belt, 480J8	1	XT20-33
34	arm reed switch board	1	XT20-34
35	roll stop bearings with washer	6	XT20-35
36	gear, spindle chain	2	XT20-36
37	gear, spindle chain	2	XT20-37
38	cable trough	1	XT20-38
39	frame cap	1	XT20-39
40	front wheel axle	1	XT20-40
41	front roller (yellow nylon)	1	XT20-41
42	wire - battery recharge	1	XT20-42
43	foot leveler	4	2100-72
44	tube cap, frame	4	XT20-44
*	tube cap, frame front new style	2	XT20-44A
45	cable bracket	1	XT20-45
46	stop block	2	XT20-46
47	chain, short 76 links (with oil 104)	1	XT20-47
48	chain, long 116 links(with oil 104)	1	XT20-48
49	wire - driv board to arm	1	XT20-49
50	right arm bracket (silver)	1	XT20-50
51	spindle, rear drive pulley	1	XT20-51
52	seat carriage assy, complete	1	XT20-52
53	right mid Idler bracket	1	XT20-53
54	right chain idler B	1	XT20-54
55	spring bracket B	1	XT20-55
56	wire- leg resistance alternator	1	XT20-56
57	seat bracket	1	XT20-57
58	seat bottom	1	5150-44
59	rear belt idler pulley	1	XT20-59
60	spring base	1	XT20-60

Bbl#	Description	Qty	Part #
61	seat handle (yellow)	1	5150-59A
62	seat lever, silver	1	XT20-62
63	pin	1	5002-40
64	lock mechanism, seat	1	5002-42
65	spring (new), seat	1	5002B-65
66	right torque spring	1	5002-48A
67	shaft	1	5002-47
68	seat back tube	1	XT20-68
69	left torque spring	1	5002-48
70	seat back cover, large	1	5002-44
71	beverage holder	1	XT20-71
72	seat back cover, small	1	XT20-72
73	back rest post bracket (gray/black foam)	1	5002-51
74	cap	1	5002-50
75	seat back	1	5150-49
76	pin	1	XT20-76
77	seat handle (yellow)	1	5150-59A
78	seat adjustment spring	1	XT20-78
79	seat carriage	1	XT20-79
80	left chain idler pulley B	1	XT20-80
81	left mid idler bracket	1	XT20-81
82	frame		n/a
83	left chain idler pulley A	1	XT20-83
84	right chain idler pulley A	1	XT20-84
85	reed switch bracket	1	XT20-85
86	left arm, silver	1	XT20-86
87	left hand infrared transmitter ( <i>leg</i> )	1	XT20-87
*	I/R Board/Battery Holder Left ( <i>leg</i> )	1	XT20-87B
88	drive board	1	XT20-88
89	front big cover bracket	1	XT20-89
90	wire - battery	1	XT20-90
91	battery	1	5002-14
92	sweat guard	1	XT20-92
93	seat adjustment plate	1	XT20-93
94	front left cover	1	XT20-94
95	seat stopper wheel	2	5002-13
96	seat stopper axle	2	5002-12
97	seat rail	1	XT20-97
98	left arm braket, silver	1	XT20-98
99	left rear cover bracket	1	XT20-99
100	left rear big cover	1	XT20-100
101	left crank	1	C51U-27
102	HRC transmitter, Polar	1	3100-03A
103	HRC receiver	1	5002-36
104	overlay, display	1	XT20-104
105	I/R Buttons, right	1	XT20-16A
106	I/R Buttons, Left	1	XT20-87A
107	Overlay, Display XT10	1	XT10-107
108	Display, XT10	1	XT10-108
109	Seat Support Bracket	1	XT20-109
113	Seal, Seat Back Cover	1	XT20-113
114	Sweat Guard, Left	1	XT20-114
115	Sweat Guard, right	1	XT20-115
116	Tube Cap, Rear New Style	2	XT20-116

*	Owners Manual	1	XT20-OM
*	Fuse, Drive Board 3A	1	F3ST-01
*	Fuse, Battery 2A	1	F2ST-01
*	Label, Screw Cover, Handlebar	2	XT20-110
*	Charger, Battery	1	C52U-11C
*	Bearing Spindle, 6004Z	2	8003-71
*	Cap, Handlebar	2	XT20-120
*	Book Holder Right	1	XT20-119
*	Book Holder Left	1	XT20-118