

Issue Summary	Treadmill Walk Belt Lubrication
Applies To	All treadmills with the lubrication prompt: T610, T620, T625, T630, T650, T650M, T670 and T680
Detailed Problem Description	<p>When the total distance exceeds 4000km (2500mi) the walk belt stops moving and the message “SERVICE NEEDED – APPLY LUBE” appears on the treadmill display.</p> <p>The walk belt lubrication mode can be accessed manually before the pre-programmed lubrication prompt is displayed if the underside of the walk belt and the topside of the walking deck feel dry.</p>
Procedure Overview	<ol style="list-style-type: none"> 1) Service prompt lubrication of T630, T650, T650M, T670 and T680 2) Service prompt lubrication of T610, T620 and T625 3) Accessing walk belt lubrication without service prompt (all applicable models)
<ol style="list-style-type: none"> 1) T630, T650, T650M, T670 and T680 service prompt lubrication procedure <ol style="list-style-type: none"> A) Remove end cap B) Access lubrication mode C) Applicator insertion D) Lubrication E) Replace end cap 	<ol style="list-style-type: none"> A) Remove one end cap to access the rear roller without obstruction B) Simultaneously press and hold the INCLINE ▲ + INCLINE ▼ + 0 keys for two seconds to activate the “lubrication mode”. The treadmill will operate at the lowest speed. The ▲ and ▼ keys will not function while in lubrication mode. C) Insert the lubrication applicator tube along the length of the rear roller, between the walk belt and the roller, until the line on the applicator tube touches the edge of the walk belt. D) Squeeze 50cc (entire bottle) of HyperGlide™ lubricant into the applicator tube. Hold the applicator tube in place for 2 minutes while the walk belt rotates slowly. After 2 minutes, remove the applicator tube. The message “PLEASE PRESS THE STOP KEY AFTER FINISHING LUBRICATION” will be displayed. Press the STOP key to exit lubrication mode. E) Replace the end cap.
<ol style="list-style-type: none"> 2) T610, T620, T625 service prompt lubrication procedure <ol style="list-style-type: none"> A) Remove end cap and landing strip B) Lubrication process C) Replace landing strip and end cap 	<ol style="list-style-type: none"> A) Remove one end cap and landing strip to access the rear roller without obstruction B) Follow Steps B → D above. The lubrication process for the T610, T620 and T625 treadmills is identical. C) Replace the landing strip and end cap.
<ol style="list-style-type: none"> 3) Lubrication without service prompting 	<p>The lubrication mode can be accessed at any time.</p> <ol style="list-style-type: none"> A) Remove one end cap (and landing strip, if necessary) B) Follow Steps B → D above. The lubrication process for all T6xx treadmills is identical. C) Replace the (landing strip if necessary, and) end cap.