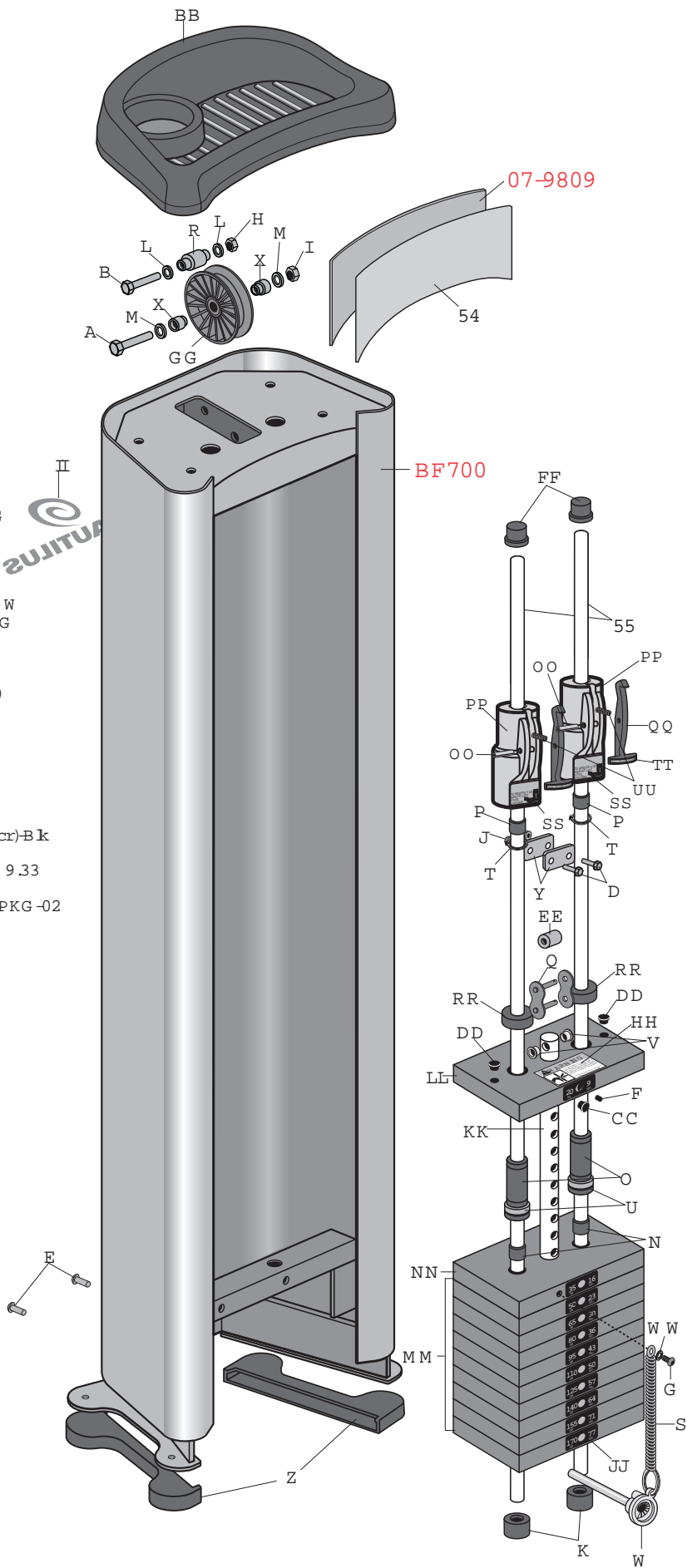


S4 Weight Tower Components

- FR30 FRAME KIT-30 WEIGHT TOWER COMPONENTS
- A01-0011 .BOLT HH5 1/2 X 3
 - B01-1550 .BOLT HH5 3/8 X 3
 - C02-1250 .BOLT ALLEN CAP 3/8 X 3
 - D01-4030 .W HZ FLANGE BOLT 1/4-20 X 1
 - E01-4046 .SCREW BUTTON HEAD 3/8 X 1
 - F02-6058 .1/2-13 X 3/4 SET SCREW
 - G02-9190 .SCREW 1/4-20 x 3/4 TROX "F"
 - H03-1035 .NUT NTE 3/8-16
 - I03-1055 .NUT NTE 1/2-13
 - J03-4290 .NUT W HZ FLANGE LOK 1/4-20
 - K04-5075 .RUBBER WEIGHT STACK BUMPER 3/4 ID X 1 1/2 X 1" THICK
 - L04-5213 .WASHER LOK 3/8
 - M04-5214 .WASHER LOK 1/2
 - N05-4020 .STANDARD GUIDE ROD W/T BUSHING
 - O05-4037 .TOP WEIGHT SLEEVE MOLDED
 - POM IT
 - Q06-2005 .CHAN LNK #100 CONNECTNG LNK
 - R06-5044 .ROLLER ANTIJUMP BELT 3/8 ID X 1 15/16 LONG
 - S06-7064 .COL SUPER 6"
 - T06-8150 .1 1/4 DIA EXTERNAL SNAP RING
 - U06-8186 .1 1/4 ID X 1 5/8 OD X 3/16 O-RING
 - V07-4000 .NYLNER PLASTIC BUSHING
 - W07-8298 .PIN W T.SEL W MAGNET 4 3/4" LENGTH YELLOW
 - X07-8359 .BUSHING PULLEY 7/8" DIA X .516 ID X .985 LONG
 - Y07-8982 .END STRAP CLAMP 1/4 X 2 HRF L 1"
 - Z09-5050 .S4 FOOTPAD (SANTOPRENE)
 - AA07-9809 .SHEET METAL PLACARD SHIELD
 - BB09-1195 .ACCESSORY TRAY MOLDED ABS (CobrpMS 432)
 - CC09-3073 .9/16" BLACK HOLE PLUG
 - DD09-3077 .5/16" BLACK HOLE PLUG
 - EE09-6135 .BELT ROLLER
 - FF09-8018 .GUIDE ROD BUSHINGS (SANTOPRENE)
 - GG09-8330 .RED RECTONAL PULLEY 4"
 - HH12-1102 .DECAL WARNING 4 3/4"
 - II12-1185 .DECAL, NAUTILUS LOGO (GREY) FOR S4 LNE
 - JJ12-1292 .WEIGHT STACK DECAL 20-245 lbs & kgs (15b hcr)-Bk
 - KK17-2037 .WEIGHT PIN 13 HOLE (STUD ID)
 - LL17-2068 .WEIGHT TOP STEEL CBORE Steel15 bs 1 X 6 X 9.33
 - MM17-2205 .WEIGHT BOTTOM Steel15 bs 1 X 6 X 9.33
 - NN17-2207 .WEIGHT SECOND Steel15 bs 1 X 6 X 9.33 OPT-PKG-02
 - OO07-7010 .ROLL PN 1/4 X 1
 - PP07-9837 .5 LB. ADD ON WEIGHT
 - QQ07-9838 .RELEASE HANDLE
 - RR09-4085 .RUBBER BUMPERS
 - SS12-1306 .LEFT TO REMOVE "DECAL
 - TT12-1308 .PULL TO RELEASE "DECAL
 - UU10-2076 .COMP. SPRING
 - VV01-1551 .BOLT HH5 3/8 X 3 1/4
 - WW04-2015 14 SAE FLAT WASHER



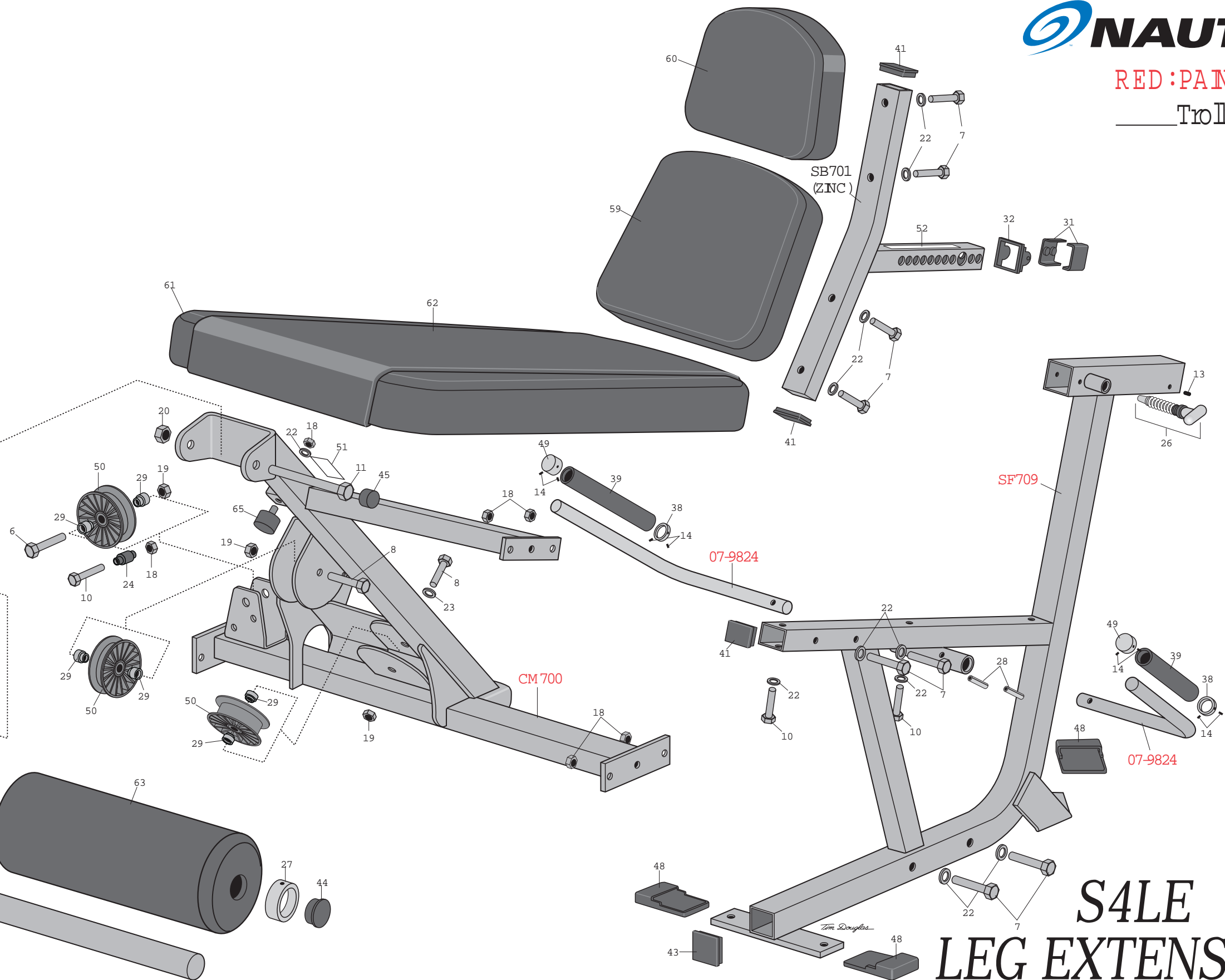
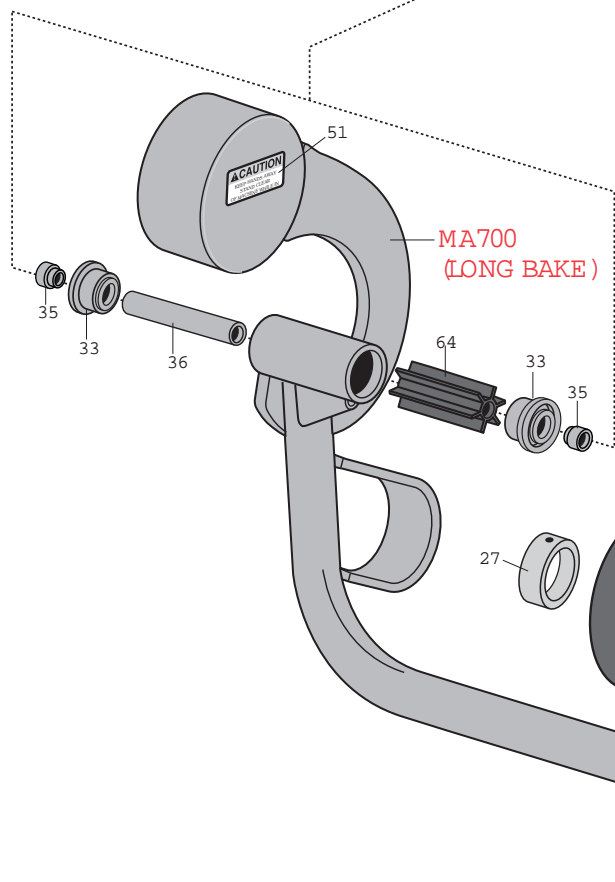
NAUTILUS STUDIO PARTS DIAGRAM

LEG EXTENSION 19-4135 REVISED: July 26, 2006

PARTS AND SERVICE u 709 Powerhouse Road u Independence, VA 24348 800-235-2233 • Fax: 276-773-2298 SERIAL # _____ through _____

S4LE	S4 LEG EXTENSION		
COMP#	COMPONENT DESCRIPTION	COMP#	COMPONENT DESCRIPTION
1 ...BF700S4 STANDARD WEIGHT FRAME (SHORT)	46 ...OM IT	
2 ...CM 700S4LE CROSSMEMBER ASSY	47 ...OM IT	
3 ...MA700S4LE MOVEMENT ARM	4809-5045FOOTPAD MOLDED RECT.2 1/2"
4 ...SF709S4LE SEAT FRAME ASSY	4909-9560GRIP CAP .905 ID ALUM NUM
5 ...SB701S4LE LC SEAT BACK ASSY	5009-83273" PULLEY
601-0011BOLT HH5 1/2 X 3	5112-1026KEEP HANDS AWAY (YELLOW)
701-1151BOLT HH5 3/8 X 2 3/4	5212-1074SEAT DECAL BLACK ,3/4"W DE X 3/4" NCREM .
801-1321BOLT HH5 1/2 X 2 1/2		(1 TOP-11)
901-1549BOLT HH5 3/8 X 1 3/4	5312-1380NSPECTDN STICKER DECAL
1001-1550BOLT HH5 3/8 X 3	5412-5277PLACARD S4LE
1101-2286BOLT HH5 5/8 X 6 3/8 SPECIAL	5517-1263GUIDE RODS ,SHORT FRAME
1201-4030W HZ FLANGE BOLT 1/4-20 X 1	5619-1291DECAL SERIAL # BAR CODE
1302-41291/4 X 1/4-20 SET SCREW	5719-4135PARTS DIAGRAM "S4LE "
1402-305510-32 X 1/8 SET SCREW	5824-60351" BELT
1502-9210BOLT HH5 3/8 X 1	59 ...UP9196SPECIAL SEAT BACK PAD LOWER
1602-9220BOLT HH5 3/8 X 1 1/4	60 ...UP9197SPECIAL SEAT BACK PAD UPPER
1702-9250BOLT HH5 3/8 X 2 1/4	61UP8440LEG EXTENSND SEAT BOTTOM PAD
1803-10353/8-16 LOCK NUT	62 ...UP8442LEG.EXTENSND SEAT BOTTOM PAD
1903-10551/2-13 LOCK NUT	SLPCOVER
2003-10675/8-11 LOCK NUT	63UP9824ROLLER PAD
2103-4290NUT W HZ FLANGE LOK 1/4-20	6408-2053MOVEMENT ARM SPACER PLASTIC
2204-52133/8 INT LOK WASHER	6509-4076BUMPER ,LORD
2304-52141/2 LOCK WASHER	6609-83293"W DE PULLEY
2406-5044ROLLER ANTIJUMP BELT 3/8 ID X 1 15/16 L.		
2506-5045ROLLER ANTIJUMP		
2607-4125PULL PN ASSEMBLY (SHORT TAPERED PN)		
2707-6071LOCK COLLARS BORED		
2807-8331PN SHEAR PROOF TYPE A 3/8 X 1 1/2		
2907-8359PULLEY BUSHING		
3007-8982END STRAP CLAMP 1/4 X 2 HRF L 1"		
3107-9276NYLON SLIDE		
3207-9277PLUG /SLIDE		
3307-9607BEARING CUPS W ITH BEARNGS		
3407-9760PULLEY BUSHING		
3507-9771BUSHING 7/8 OD X .627 ID X .733 L.		
3607-9775BEARING SLEEVE 1 OD X 3 17/32 L		
3707-9824SEAT HANDLES		
3809-9530GRIP RING .905 ID ALUM NUM		
3909-1115HAND GRIP FOAM 7/8 X 8 1/2" OPEN END		
4009-20201 1/2 SQ FRAME PLUG		
4109-20401 1/2 X 2 FRAME PLUG		
4209-2060FRAME PLUG 1 1/2 X 3 11 GA		
4309-20702 SQ FRAME PLUG		
4409-3090HOLE PLUG BLACK		
4509-8025VINYLCAP 1.000 ID X 1/2 LONG RED		





The diagram illustrates the assembly of the S4LE LEG EXTENSION. It shows a perspective view of the leg extension (part 7) being attached to a base (part 22) using a bolt (part 48). A small inset shows the base (part 22) with a slot for the bolt. The text 'S4LE LEG EXTENSION' is prominently displayed in a large, serif font. Below it, the text 'Nautilus Parts Diagram' is written in a smaller, italicized serif font. The name 'Tom Douglas' is written in a small, cursive font in the bottom left corner.



Warranty Information

Nautilus® Studio Variable Resistance Warranty Limited Warranty Terms & General Specifications

Nautilus warrants only to the original purchaser that Nautilus® commercial exercise equipment from the manufacturer is free from defects in material and workmanship under normal use and service. Our obligation under this warranty shall be limited to the repair or exchange at our plant (a) of any part or parts of the structural frame, moving weldments or weight stacks which may thus prove defective under normal use and service for 12 years from delivery to the original purchaser; (b) of any moving part or parts not otherwise disclosed within this warranty which thus may prove defective under normal use and service within one (1) year from delivery to the original purchaser; and (c) of any upholstery, pads, grips or tethered weight pin connectors which thus may prove defective under normal use and service within 6 months from delivery to the original purchaser. This warranty only applies to those parts that our own examination discloses to our satisfaction to be thus defective. Nautilus will replace, free of charge, safety /caution decals which are missing or damaged.

WARNING
Store indoors only. Do not subject machine to high humidity or damp conditions.

Nautilus Equipment Warranty

2ST, Nitro Plus/Nitro, Studio, XP Load, and Free Weights

12 Years	To original owner for frames, welded moving parts and weight stacks.
3 Years	To original owner under normal use and service for any moving part or parts not otherwise disclosed in this warranty.
1 Year	Labor warranty - To original owner.
6 months	Upholstery, pads, grips and tethered weight stack pins.
Equipment schematics available online at www.nautilus.com for faster repair diagnosis and parts delivery.	

This warranty is expressly in lieu of all other warranties, express or implied, including the warranties of merchantability and fitness for use and of all other obligations or liabilities on our part, and we neither assume nor authorize any other person to assume for us any other liability in connection with the sale of this NAUTILUS® commercial exercise equipment. This warranty shall not apply to this NAUTILUS® commercial exercise equipment or to any part thereof which has been subject to accident, negligence, alteration, abuse, misuse, or a lack of maintenance in accordance with our recommended maintenance instructions. We make no warranty whatsoever in respect to accessories or parts not manufactured by us and disclaim all warranties, express or implied, as to such accessories and parts. The term “original purchaser”, as used in this warranty, shall be deemed to mean that person or entity for whom this NAUTILUS® commercial exercise equipment is originally installed. This warranty shall apply only within the boundaries of the continental United States.

NAUTILUS® shall not be liable for any loss or damage, including incidental or consequential damages resulting directly or indirectly from the use or loss of use of our NAUTILUS® commercial exercise equipment. Without limiting the generality of the foregoing, this exclusion from liability embraces the purchaser’s expenses for downtime or for making up downtime, damages for which the purchaser may be liable to other persons, damages to property, and injury to or death of any persons. We neither assume nor authorize any person to assume for us any liability in connection with sale or use of our equipment. There are no oral agreements or warranties collateral to or affecting this agreement.

Dealer Acknowledgment Notice:

Nautilus Commercial Warranty times begin 30 days after product has been shipped from our manufacturing plant to your warehouse or storage site, unless otherwise specified at time of customer pickup.



Maintenance INSTRUCTIONS

For Studio Strength Training Equipment



Getting maximum results from Nautilus® machines depends on proper maintenance of equipment.

Welcome

Congratulations on choosing Nautilus® Studio™ strength training equipment. The addition of several exciting new features to the Nautilus® line, as outlined in these instructions, ensures that your equipment will operate with little scheduled maintenance. We know this is important to you and your customers, so please take a few minutes to read the following instructions for keeping your Nautilus® equipment in the best working condition.

Contents

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General Maintenance	3
Mini-Weight Stack Pin Replacement.....	3
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Parts & Services

Regular and scheduled maintenance will prolong the life of your Nautilus equipment. Should you have to replace parts, use only genuine Nautilus parts. The Nautilus Customer Service Team invites you to call in your order for replacement parts. They’re never too busy to discuss or offer a tip on your maintenance tasks.

Nautilus machines -- the culmination of years of research and refinement -- are made from the highest quality materials, under exacting conditions. The quality control tag attached to each machine before shipping ensures that each unit has been thoroughly inspected to meet Nautilus' strict requirements.

Should you, the owner of a Nautilus machine, need to replace any parts because of normal wear and tear, or should your machine ever need maintenance, Nautilus invites you to call our Virginia Headquarters office for information on parts and service.

Nautilus has available: detailed isometric drawings on the website @ www.nautilus.com for each machine manufactured, genuine Nautilus Upholstery Pads, Naugahyde® Spray Cleaner/Conditioner recommended for Nautilus upholstery pads and TFL #50 Wet Lubricant recommended for the care of the guide rods of Nautilus selectorized resistance machines.

Nautilus’ concern for the customer does not end with the purchase of equipment. Your comments are always welcomed. In the unlikely event that a problem occurs, call us toll free:



Nautilus
Customer Service
800-NAUTILUS
Fax: 276-773-2298

Safety

- 1. Supervision is necessary when the machine is used by or near children, invalids, or disabled persons.
- 2. Follow the instructions for specific exercises on each machine
- 3. Get in and out of the equipment carefully.
- 4. Never operate the machine without shields in place.
- 5. Use only Nautilus selector pins in weight stack. Never drop or insert any other object into machine opening.
- 6. Use this machine only as intended or described in this manual.
- 7. Do not operate equipment with loose or damaged parts. If machine fails to operate correctly, do not attempt to repair. Notify authorized personnel of the problems.
- 8. Keep hands and feet clear of weights and other moving parts when in use. Keep hands and feet only on the hand grips and foot pads provided.
- 9. Failure to comply with these instructions may result in personal injury.

Nautilus will replace, free of charge, safety /caution decals which are missing ordamaged.

CAUTION

Stop exercising immediately if you experience a sharp nerve or joint pain, and seek medical advice.

Maintenance Schedule

	DAILY	WEEKLY	MONTHLY	EVERY 6 MONTHS
General Maintenance				
Check Safety & Warning Decals	■			
Inspect Belts & Cables	■			
Spot Check Belt			■	
Spot Check Nuts and Bolts			■	
Spot Check All Pegs and Stops			■	
Examine Rotation Points				■
Cleaning				
Clean Upholstery	■			
Use Quick Fill A-33 Disinfectant Cleaner.				
Clean Surface Area		■		
Remove Dust			■	
Lubrication				
Lubricate and Clean Guide Rods Using TFL 50		■		
Do not lubricate hydraulic cylinders.				

Before Exercising

To guard against injury, all equipment users should follow these instructions.

- Check with your physician and get approval before beginning a training routine.
- Become familiar with the equipment before beginning a training routine.
- Always warm-up before and cool down after exercising.
- Move slowly during each exercise. Do not jerk or "throw" the weight.
- Breathe freely. Do not hold your breath while lifting or lowering weight.
- Hold movement arms and handles firmly, do not squeeze or grip tightly.
- Structure each workout to exercise the largest muscles first. Suggested routines are found in the Nautilus Total Fitness Program.
- Experiment to find the exact weight you need for each exercise. Select a resistance that allows you to perform eight to twelve slow repetitions. Take two seconds to lift the weight. Pause briefly, and take four seconds to lower the weight.

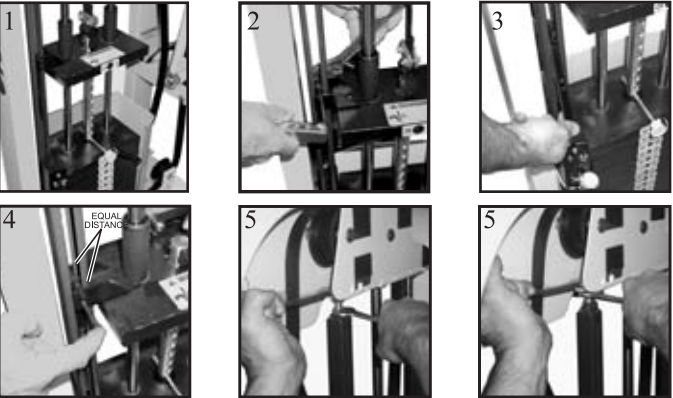
General Maintenance

Frequency of maintenance is determined by several factors: temperature, humidity, use, ventilation and filtration, shielding and friction. External maintenance may vary from daily to monthly, internal maintenance from six months in a club environment to a year when used in a multi-user setting.

- 1. SPOT CHECK LOOSE NUTS AND BOLTS
 - A. Carefully check rotation points.
 - B. Tighten loose parts immediately. Also check for worn parts, seat belts and upholstery pads.
- 2. UPHOLSTERY PAD TIGHTENING
 - Most bolts on upholstery pads can be tightened with a 9/16" combination wrench.
- 3. SHIELD REMOVAL
 - Some Nautilus® machines are equipped with quick-release shield fasteners. To remove Quick-Release shielding, gently pull shielding away from the frame. Use a proper screwdriver to remove shield, which is attached to the frame with screws.
- 4. SHIELD INSTALLATION
 - Snap Quick-Release in place. Tighten screws only snugly. Use correct phillips screwdriver.

Mini-Weight Pin Replacement

- 1. To gain access to mini-weight stack pin, remove selector pin, grasp and pull belt to raise top weight and place selector pin into weight stack pin as shown.
- 2. Remove allen cap screws and lock nuts with allen wrench and adjustable wrench.
- 3. Remove molded weight pin. Insert new molded weight pin in guide rod. Replace allen screws and lock nuts, (DO NOT TIGHTEN).
- 4. Make sure that weight pin is properly aligned. There should be equal distances on each side of weight bracket. See figure below for proper placement.
- 5. Remove selector pin and slowly lower top weight. To adjust weight pin, select bottom mini-weight with selector pin. The small selector pin should guide into nylon weight pin with ease. If the pin does not select properly, then the guide rod needs to be adjusted. With 3/4" open-end wrench, loosen top nut, back bottom nut back and lower or raise guide rod. Check bottom weight for proper selection. Tighten guide rod nuts, allen screws and nuts. If weight selection is difficult, then the add-on weight bracket may be bent.



Cleaning

- 1. UPHOLSTERY CLEANING AND PROTECTION
 - A. Keep pads free of perspiration at all times.
 - B. Clean and disinfect upholstery at the end of each day, especially areas where perspiration and scalp oil collect.
 - C. Clean all outside surfaces with non-abrasive, non-chlorinated household cleaners. Virahol® Disinfectant Cleaner is an effective upholstery care product.
- 2. CLEANING AND CARE OF PAINTED SURFACES
 - A. Wipe painted surfaces with a damp cloth and car wax.
 - B. Let dry and buff with a dry cloth.

QUIK FILL A-33 Detergent/Disinfectant Odor Counteractant



An Outstanding liquid quaternary-based product for use in areas where there's heavy soiling. Provides the best odor counteraction available from a disinfectant. Available in ready-to-use; no mixing or dilution 16 oz. spray bottle. USDA Code 1, EPA Reg. 42964-

TO PLACE AN ORDER

PART NUMBER 19-1175

Give our friendly Customer Service Representatives a call to order this product or any other Genuine Nautilus Parts 1-800-235-2233

Lubrication

MOVING PARTS

To clean and lubricate guide rods, apply TFL#50 Wet Lubricant to a clean cloth then use to wipe rods.

*TFL 50 Wet Lubricant Recommended for Nautilus Machines.



WARNING Do not lubricate MINI WEIGHTS. May cause damage and VOID WARRANTY.

PART NUMBER 19-1160

Do not place equipment in direct sunlight as ultra violet rays can damage shields and upholstery.