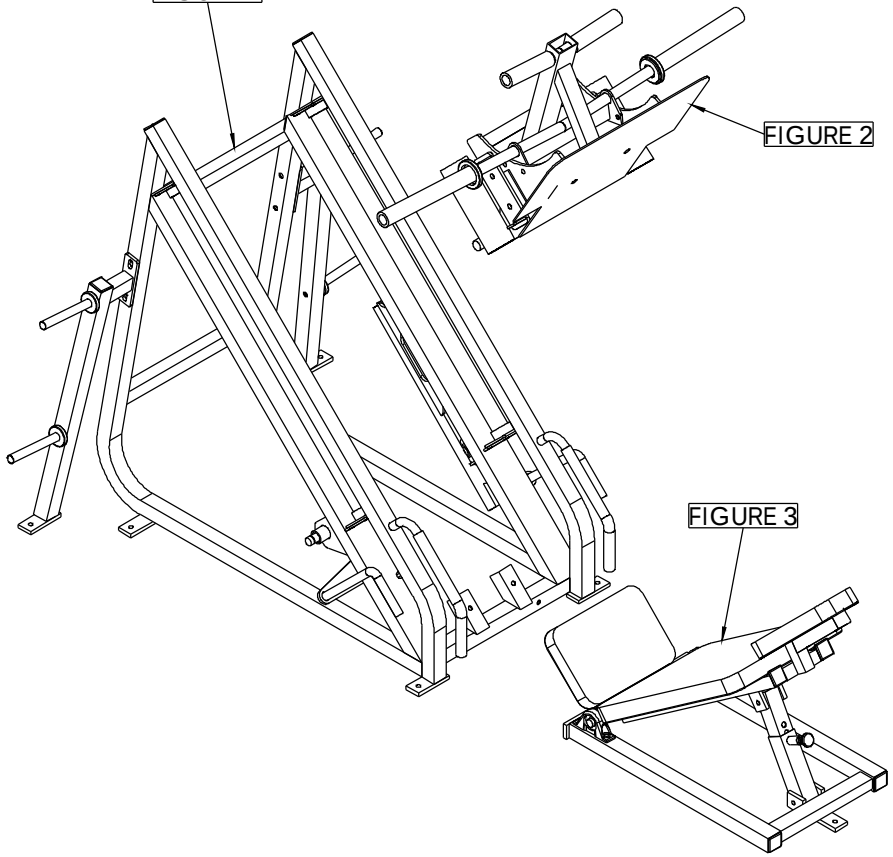
FIGURE 1

FIGURE 2

FIGURE 3



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TOLERANCES: + 0.000"
- 1/16"

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.

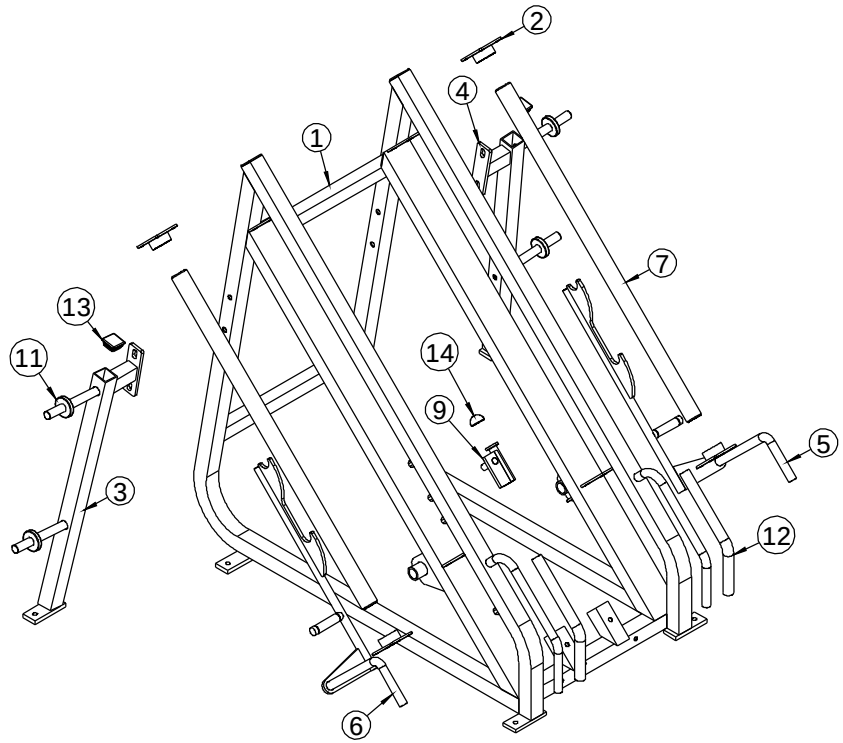
MAGNUM FITNESS SYSTEMS
2201 12th. Avenue
S. Milwaukee, Wi, 53172

TITLE: M51 V 1.0
45˚ ANGLED LEG PRESS

DRAWN BY.	DATE:	PART NO.	JOB NO.	REV:
J. Wenzel	07/02/04	XXX-XXX	XXXXXXXX	1

FILE LOCATION: C:\Cad Drawings\Solid Works\

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	100-515	MAIN FRAME
2	4	100-517	LINEAR SHAFT BRACKET
3	1	100-520	LEFT WEIGHT STORAGE ARM
4	1	100-521	RIGHT WEIGHT STORAGE ARM
5	1	100-524	WIEGHT ARM ERST (RIGHT)
6	1	100-525	WIEGHT REST ARM (LEFT)
7	2	851-130	2" LINEAR SHAFT - 44"
9	1	100-527	SAFETY STOP ASSEMBLY
11	4	858-252	2 1/2"OD x 1"ID RUBBER DOUGHNUT - 1/2"
12	2	700-022	GRIP
13	4	850-004	2" x 2" END CAP
14	1	838-223	HALF-ROUND RUBBER BUMPER



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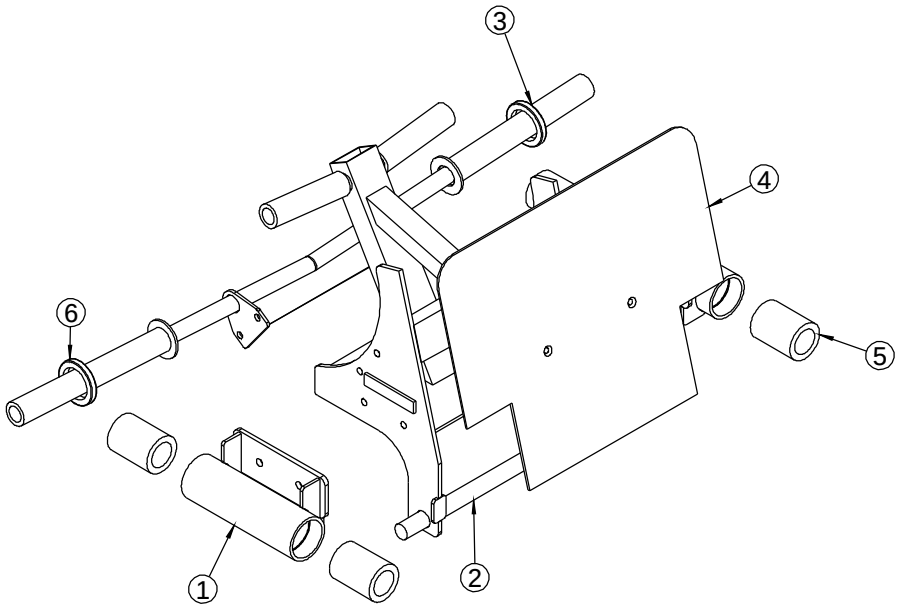
MAGNUM FITNESS SYSTEMS
2201 12th. Avenue
S. Milwaukee, Wi, 53172

TITLE: M51 v1.0
Main Frame

DRAWN BY.	DATE:	PART NO.	JOB NO.	REV:
J. Wenzel	07/02/04	XXX-XXX	XXXXXXXX	1

FILE LOCATION: C:\Cad Drawings\Solid Works\

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	100-516	LINEAR BEARING BRACKET
2	1	100-523	WEIGHT CARRIAGE
3	1	100-526	WIEGHT BAR
4	1	500-567	3/16" D PLATE
5	4	851-116	2"ID LINEAR BEARING
6	2	858-254	2 1/2" ID - 3 1/2" OD RUBBER DOUGHNUT - 1/2"



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TOLERANCES: + 0.000"
- 1/16"

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.

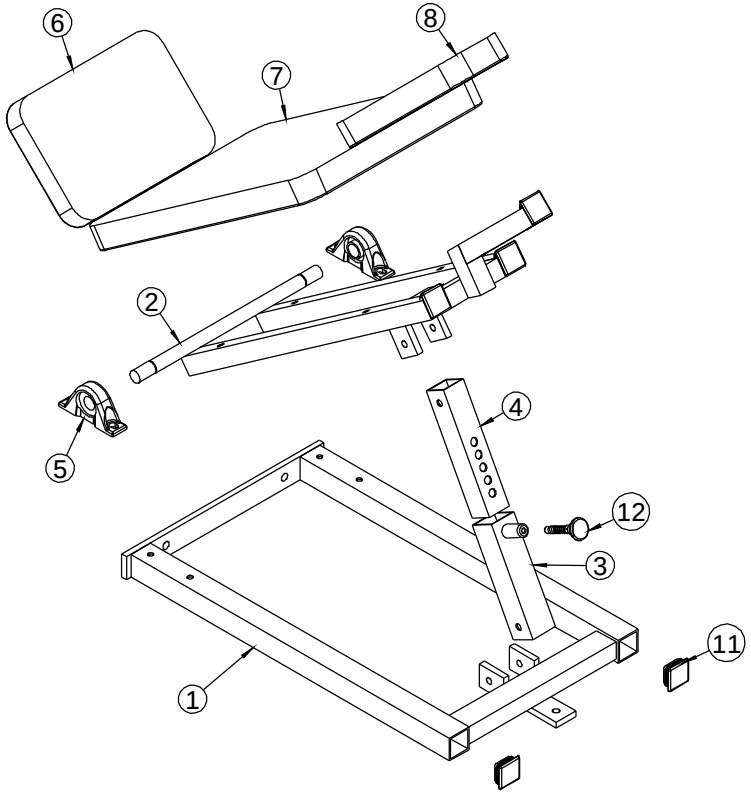
MAGNUM FITNESS SYSTEMS
2201 12th. Avenue
S. Milwaukee, Wi, 53172

TITLE: M51 v 1.0
Leg Press

DRAWN BY.	DATE:	PART NO.	JOB NO.	REV:
J. Wenzel	07/02/04	XXX-XXX	XXXXXXXX	1

FILE LOCATION: C:\Cad Drawings\Solid Works\

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	100-518	SEAT SUB-FRAME
2	1	100-519	SEAT FRAME
3	1	100-522	ADJUSTMENT TUBE
4	1	339-739	ADJUSTER TUBE
5	2	851-317	1" PILLOW BLOCK
6	1	900-227	SEAT PAD
7	1	900-228	BACK PAD
8	1	900-229	HEAD PAD
11	5	850-004	2" x 2" END CAP
12	1	101-140	SPRING PIN ASSEMBLY



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- 1/16"

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.

MAGNUM FITNESS SYSTEMS
2201 12th. Avenue
S. Milwaukee, Wi, 53172

TITLE: M51 v 1.0
Seat Assembly

DRAWN BY.	DATE:	PART NO.	JOB NO.	REV:
J. Wenzel	07/02/04	XXX-XXX	XXXXXXXX	1

FILE LOCATION: C:\Cad Drawings\Solid Works\