

This document contains information proprietary to Magnum Fitness Systems. It is submitted in confidence and is to be used solely for the purpose for which it is furnished. This document and such information is not to be reproduced, transmitted, or used in whole or part without written authorization.

TOLERANCES: + 0.000"
- 1/16"

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.

DRAWN BY:
Josh Ellis

MAGNUM FITNESS SYSTEMS

2201 12th. Avenue
S. Milwaukee, Wi, 53172

TITLE: A53 - Seated Calf

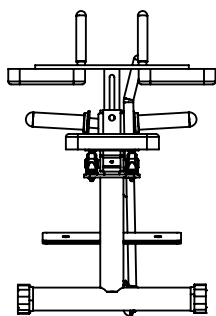
DATE:
06/22/10

PART NO.
XXX-XXX

JOB NO.
XXXXXXXXX

REV:
1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	102-641	Main Frame	1
2	100-418	MAIN FRAME (TOP)	1
3	100-420	KNEE BRACE	1
4	851-317	1" PILLOW BLOCK	2
5	102-642	Handle	1
6	838-223	HALF-ROUND RUBBER BUMPER	3
7	500-491	3/16" PLASMA 18" x 6"	1
8	101-140	SPRING PIN ASSEMBLY	1
9	858-253	2 1/2"OD x 1 7/8"ID RUBBER BUMPER - 1/2"	2
10	850-061	3" Hex Foot	4
11	850-030	Bullet End Cap	2
12	900-273	SEAT PAD	1
13	900-061	UPHOLSTERY	2
14	Preferred Narrow FW 0.4375		8
15	HFBOLT 0.375-16x1.25x1-N		4
16	HFBOLT 0.3125-18x1.5x0.875-N		4
17	HFBOLT 0.3125-18x0.75x0.75-N		3
18	HJNUT 0.3750-16-D-N		4
19	Preferred Wide FW 0.3125		7
20	851-506	1" ID Flange Bushing	2
21	SCHCSCREW 0.4375-14x0.5x0.5-HX-N		2
22	SCHCSCREW 0.3125-18x1.5x1.5-HX-N		4
23	700-532	1" ID Grip - 6" Long - Cut from 10" Grip (858-300)	2
24	200-403	1" CRR - 5 1/2"	1
25	Wide FW 0.4375		2
26	SBHCSCREW 0.375-16x1-HX-N		2
27	700-537	1" ID Grip - 15" Long - Cut from 16" Grip (858-310)	1
28	819-316	1" Ext. SNAP RING	2
29	850-004	2" x 2" END CAP	1



This document contains information proprietary to Magnum Fitness Systems. It is submitted in confidence and is to be used solely for the purpose for which it is furnished. This document and such information is not to be reproduced, transmitted, or used in whole or part without written authorization.

TOLERANCES: + 0.000"
- 1/16"

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.

DRAWN BY:
Josh Ellis

MAGNUM FITNESS SYSTEMS
2201 12th. Avenue
S. Milwaukee, Wi, 53172

TITLE: A53 - Seated Calf

DATE: 06/22/10	PART NO. XXX-XXX	JOB NO. XXXXXXXXXX	REV: 1
-------------------	---------------------	-----------------------	-----------