

ECO #	REV	DESCRIPTION	DWN	CHK	DATE
-	-	INITIAL RELEASE	-	-	-



40	1	010804	SCW HEX CAP	3/8-16 x 5-1/2
39	4	010789	SCW FLT SOC	1/4-20 x 3/4
38	13	010763	SCW PAN XRC	#8-32 x 5/8
37	4	010747	SCW FLT SOC	3/8-16 x 2-3/4
36	2	010302	NUT HEX NYLOCK	5/16-18 NYLOCK
35	1	010288	NUT HEX	3/8/2016
34	4	010272	WASH FLT STL	1/4 USS
33	1	010238	WASH LCK SPLT	3/8"
32	4	010189	BATTERY ALKALINE	"D" CELL
31	2	010181	WIRE TIE	3-1/8"
30	2	010168	SCW PAN XRC	#6-32 x 3/8
29	4	010000	SCW BUT SOC	1/4-20 x 1/2
28	2	001700	FOOT PAD	3/8-16 (REID PART # VE-702)
27	3	001350	SCW FLT SOC	1/4-20 x 1
26	3	001349	NUTSERT	1/4-20 x 3/4 LG
25	1	001194	TUBE END CAP	2 x 4 BLACK
24	2	001189	BALL STUD	5/16-18 STEEL
23	2	001188	END FITTING	STEEL M6 x 1 THREAD
22	1	001187	GAS SPRING	5" TRAVEL 120 LBS
21	13	001123	NUTSERT	#8-32 x 1/2 LG
20	13	000981	WASH FLT NYLON	.170 ID x .375 OD x .060 THK (#8)
19	2	000967	WHEEL	3 RD x 1-3/16 PLASTIC
18	1	000941	CARDBOARD STRIP	1/2 x 9-1/4
17	2	000705	END CAP	2 1/2" SQ BLACK PLASTIC
16	2	000292	BUSHING FLANGE	3/4 ID x 1 OD x 1 LG x 1/8 FL (FF-1015)
15	2	000170	SCW HEX CAP	5/16-18 x 2
14	2	3030-044	SCREW PVC HEAD	3/8-24 x 1 SHCS (MAKE FROM #010151)
13	1	174-172	PIVOTING HEAD	ASSEMBLY
12	2	174-160	CRANK ARM	ASSEMBLY
11	1	174-157	POSITIONING PLATE	1/2" x 6" x 9.000
10	1	174-145	SEAT	ASSEMBLY
9	2	174-082	DECAL - UBE	13" LG
8	1	174-080	BATTERY HOLDER	WIRE ASSEMBLY
7	1	174-075	OVERLAY & PCB	ASSEMBLY
6	1	174-071	RIGHT BODY	ABS PLASTIC
5	1	174-070	LEFT BODY	ABS PLASTIC
4	1	174-044	MAIN PIVOT SHAFT	3/4" RD x 5 1/8" LG
3	1	174-022	ADJ PLATE	1/2 x 1-1/4 x 12-3/8 (ACETAL)
2	1	174-005	BASE PLATE	3/4" x 24" x 28" (PLYWOOD)
1	1	174-002	SEAT FRAME WLDMNT	WELDMNT
ITEM	QTY	PART #	DESCRIPTION	MATERIAL

HOGGAN
HEALTH INDUSTRIES
www.hogganhealth.com

SURFACE TREATMENT		BLANK	
MATERIAL		ASSEMBLY	
BY	DATE	TITLE	
DWN BY	BROMAN S	6/14/2006	MAIN ASSEMBLY
CHKD BY	-	-	
APPD BY	-	-	
SIZE	SCALE	REQ'D	DWG & PART #
C	1:8	1	174-171
TOLERANCES (UNLESS OTHERWISE NOTED)		REV	DATE
FRACTIONS ±1/32		-	-
TWO PLACE DECIMALS ±.03		-	-
THREE PLACE DECIMALS ±.015		-	-
BRAKE SHARP CORNERS .03 CH'F		-	-
REMOVE ALL BURRS		-	-
WELD SIZE 1/8		-	-

6/4/2008 9:09 AM