

Prestige Leg Press TA

21440-10

Parts Manual

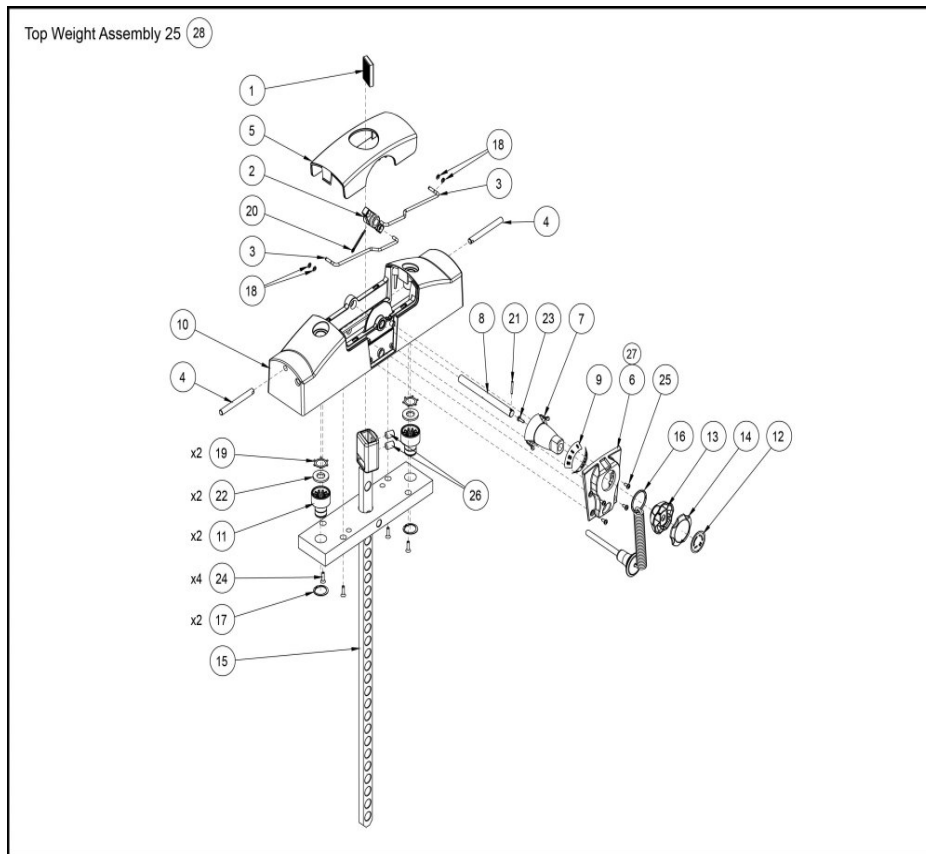
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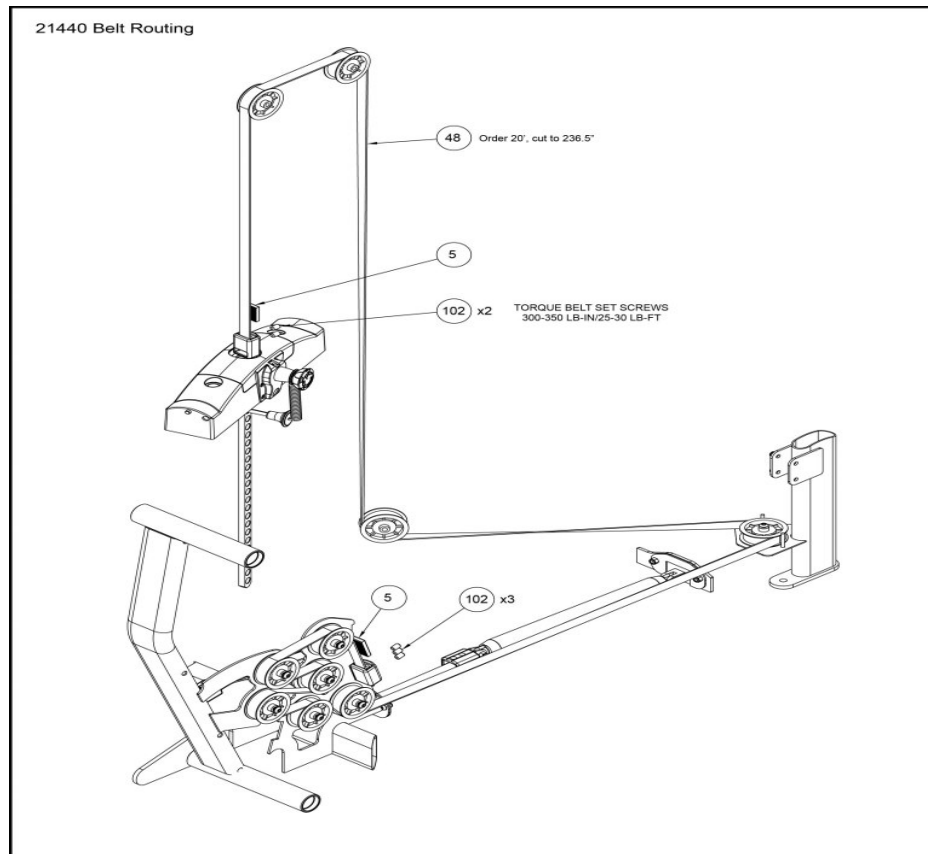
Top_Weight_Assembly_25



Ref #	Part Number	Qty	Description
6	11040-424	1	COVER PLATE
7	11040-426	1	STEM
8	11040-427	1	ROD
9	11040-428	1	DECAL ADJUSTMENT
10	11050-366	1	TOP WT ASSY, MOLDED
11	13000-364	2	BEARING FLNG .62 ID X .92 OD X 1.75 LG
12	14051-308	1	Decal Rotation
13	20000-476	1	KNOB, BASE
14	20000-477	1	KNOB
15	21000-234	1	C LIFTING POST 25
16	BH030207	1	PIN WEIGHT SELECTOR
17	BR030206	2	RETAINING RING
18	BR030209	4	RETAINING RING .188
19	BR030220	2	RETAINING RING 1.250 INTERNAL
20	HP016820	1	COTTER PIN .125 X 1.25
21	HP266765	1	ROLL PIN .125 X .938
22	HS720004	2	WASHER FELT .641 ID X 1.250 OD X .125 T
23	HT552512	1	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK
24	HT562715	4	TAP SC NO 10 X .750 F PHIL
25	HT582510	4	TAP SC NO 10 X .375 PN HD PHIL
26	HY740000	2	SET SCREW

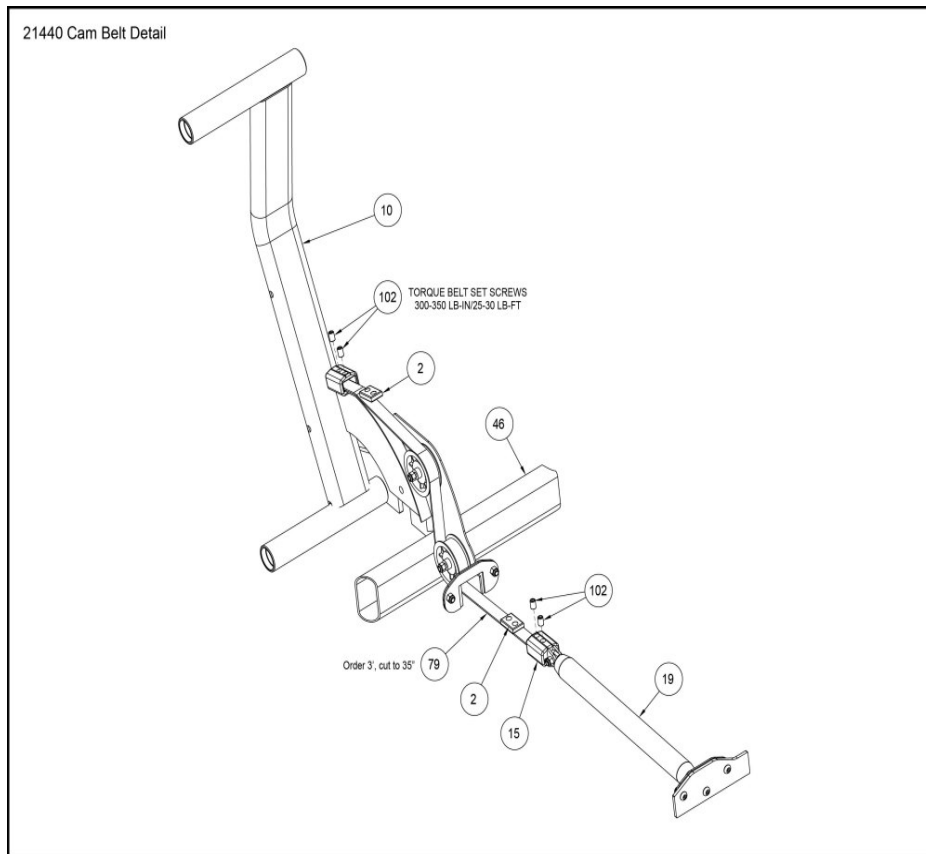
Ref #	Part Number	Qty	Description
28	21400-014	1	TOP WEIGHT ASSY 25

21440_Belt_Routing



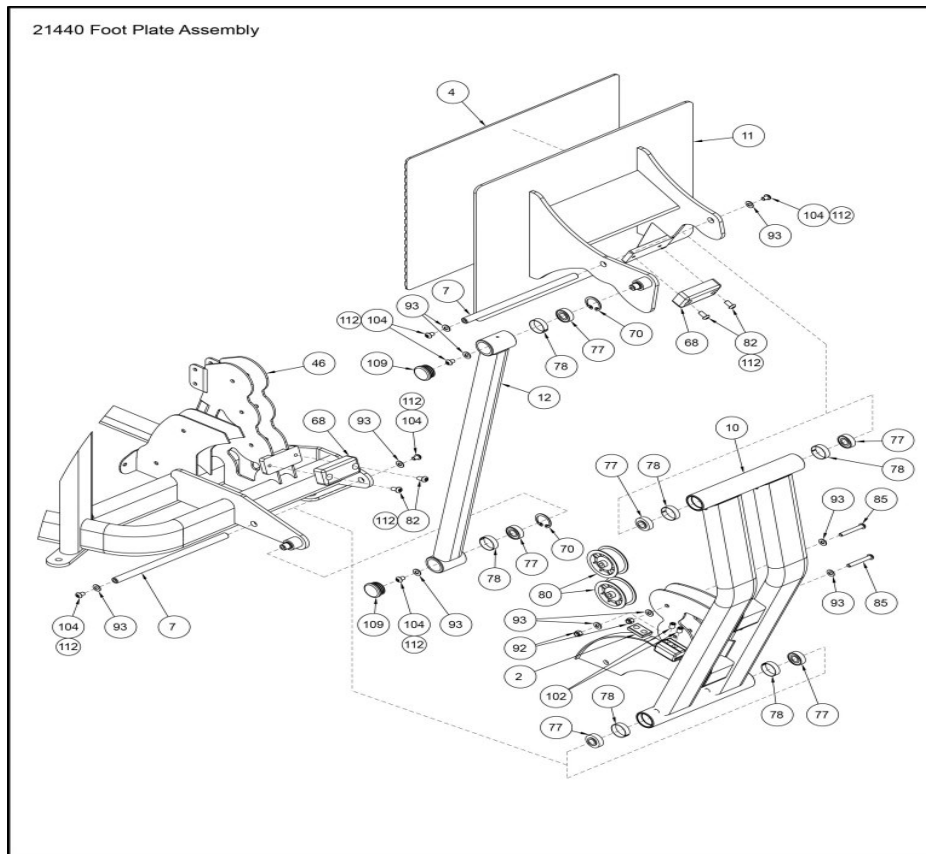
Ref #	Part Number	Qty	Description
5	11040-568	2	CLAMP BLOCK INSERT
48	21040-362	20	BELT
102	HY740000	5	SET SCREW

21440_Cam_Belt_Detail



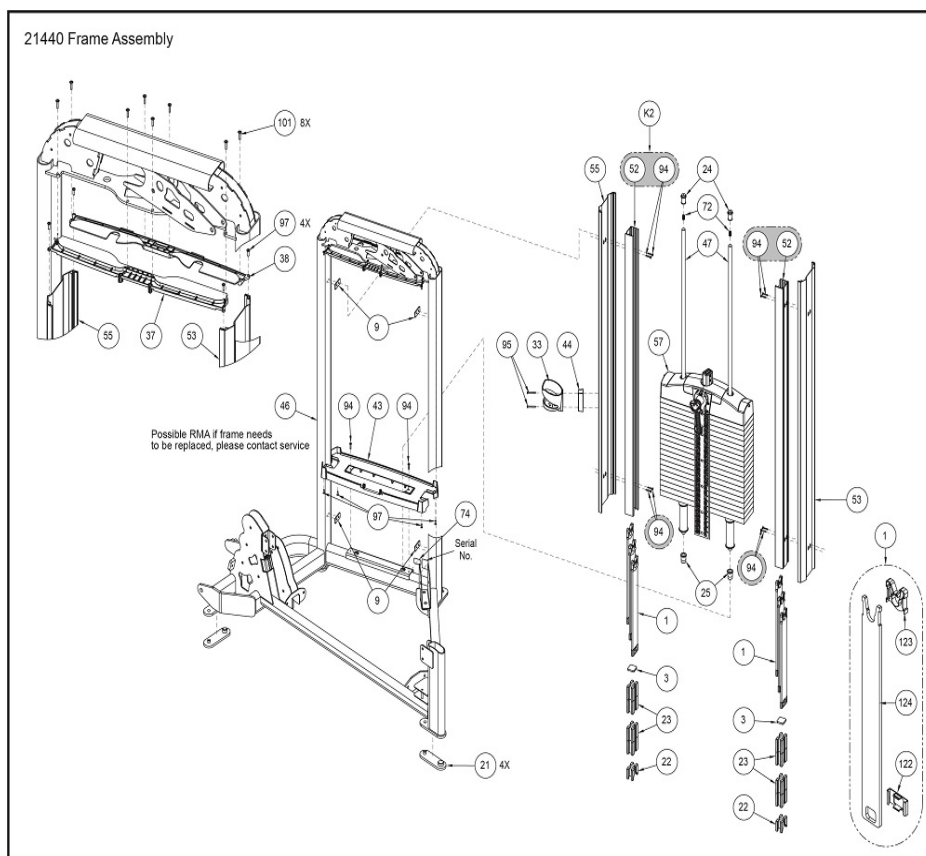
Ref #	Part Number	Qty	Description
2	11040-301	2	INSERT CLAMP BLOCK
10	12040-201	1	W PIVOT Custom
15	12040-208	1	W BELT CLAMP
19	12040-348	1	EXT SPRING 20.25 LONG
46	21040-200	1	W/ FRAME Custom
79	GB000202	3	BELT .95 WIDE Sold in Ft 1=1ft
102	HY740000	4	SET SCREW

21440_Foot_Plate_Assembly



Ref #	Part Number	Qty	Description
2	11040-301	1	INSERT CLAMP BLOCK
4	11040-562	1	NON-SLIP 18.50 X 24.50
7	11090-369	2	SHAFT PIVOT
10	12040-201	1	W PIVOT Custom
11	12040-202	1	W FOOT PLATE Custom
12	12040-203	1	W LINK Custom
46	21040-200	1	W/ FRAME Custom
68	5220-305	1	BUMPER 2.00 X 4.00
70	BR030226	5	RETAINING RING 1.653 INTERNAL
77	FB030232	5	BRG RADIAL 17MM ID EXT RACE
78	FC030006	5	TOLERANCE RING 1.575 ID
80	GP000209	2	PULLEY ASSEMBLY-3.50
82	HC700415	2	BHSCS .375-16 X .75
85	HC700430	2	BHSCS .375-16 X 2.50
92	HN704901	2	LOCKNUT .375-16 NYLON
93	HS347600	10	WASHER SAE .375
102	HY740000	2	SET SCREW
104	JC700412	6	BHSCS .375-16 X .50
109	PP090208	2	INSERT PLASTIC 1.75 DIA-RIB
112	YA000201	1	ADH THRD LKR REM .02 OZ 242

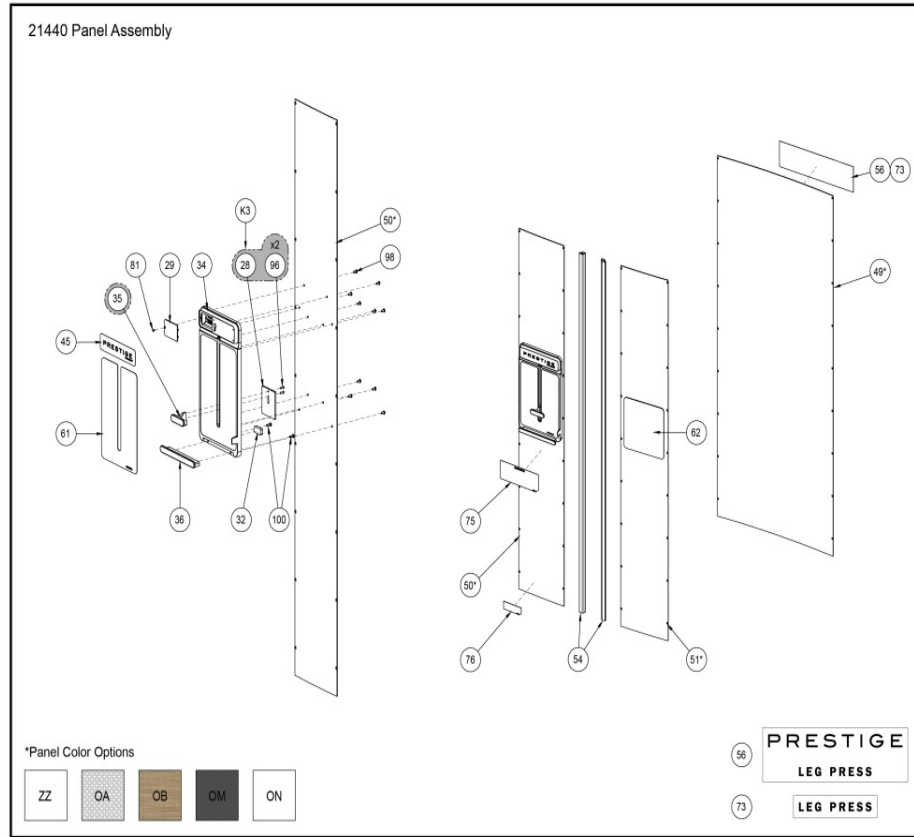
21440_Frame_Assembly



Ref #	Part Number	Qty	Description
1,124	11040-030	12	INCREMENT WEIGHT S/A
K2	21040K002	1	KIT, TALL INCR WT CHANNEL REPLACEMENT (PRESTIGE)
3	11040-409	2	BUMPER
9	12000-398	4	SPACER
21	12090-322	4	PAD FOOT
22	12102-330	2	INSERT INCREMENT WEIGHT
23	12102-331	4	INSERT INCREMENT WEIGHT
24	12210-347	2	CAP GUIDE ROD
25	12210-348	2	CAP GUIDE ROD
33	20000-650	1	HOLDER, WATER BOTTLE
37	21000-451	1	MOUNT, FRONT
38	21000-452	1	MOUNT, BACK
43	21000-463	1	BOTTOM TRAY (LEG PRESS)
44	21000-465	1	SPACER
46	21040-200	1	W/ FRAME Custom
47	21040-336	2	WT ROD .625 DIA X 59.72
52	21040-580	2	EXTRUSION, INC WT CHANNEL
53	21040-471	1	EXTRUSION, OUTER CHANNEL
55	21040-474	1	EXTRUSION, OUTER CHANNEL (LH HOLES)
57	21400-014	1	TOP WEIGHT ASSY 25
72	BS070208	2	COMP SPRING .396 ID X .480 OD X 1.50 LG

Ref #	Part Number	Qty	Description
74	CM000211	1	DECAL PATENT
94	HT512517	10	TAP SC 10-24 X 1.00 TYPE WB PN HD PHIL BLK
95	HT512522	2	TAP SC 10-24 X 1.50 TYPE WB PN
97	HT542514	8	TAP SC NO 8-32 X .625 A PHIL
101	HT552515	8	TAP SC NO. 8-16 X .75 PLASTITE PN HD PHIL BLK
122	11040-572	6	GUARD INCREMENT WEIGHT
123	11040-578	6	GUARD, INCREMENT WEIGHT
-	CM000202	1	DECAL, SERIAL NUMBER

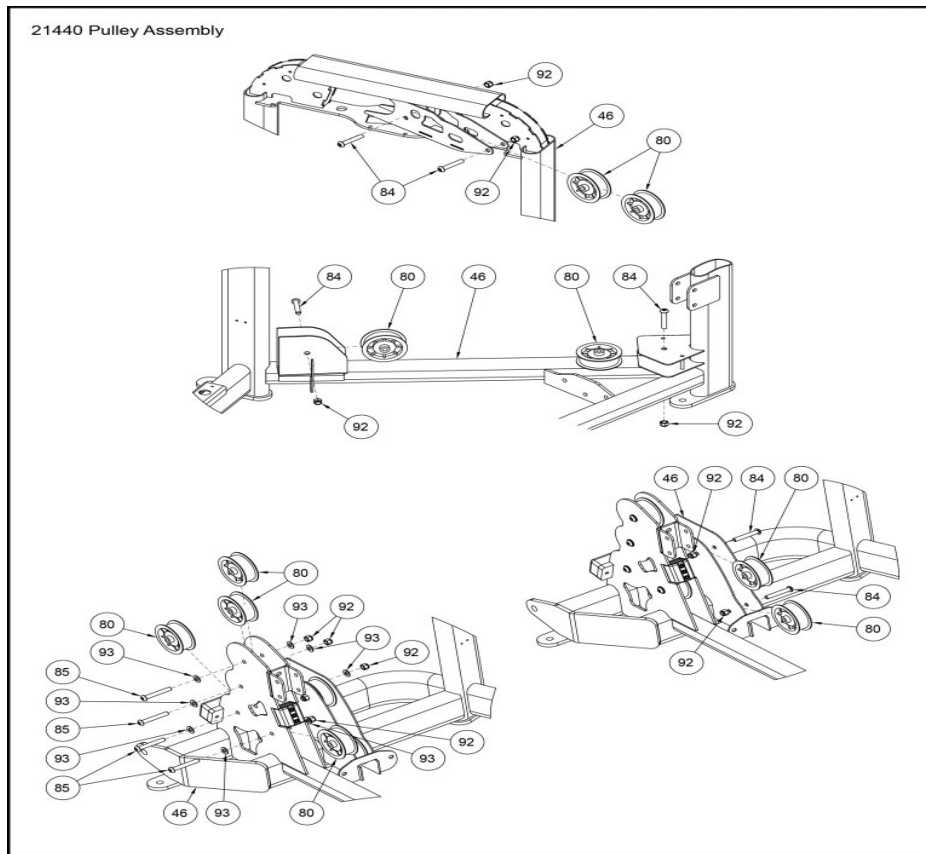
21440_Panel_Assembly



Ref #	Part Number	Qty	Description
K3	20000K007	1	KIT, CLAMP BAR REPLACEMENT
28	20000-483	1	WEIGHT PLATE
29	20000-524	1	COVER PLATE
32	20000-560	1	BUMPER
34	20000-652	1	PANEL, PLACARD
35	20000-662	1	CLAMP BAR
36	20000-655	1	BOTTOM TAB
45	21000-556	1	MEDIA CENTER DECAL
49	21040-440OM	1	BACK PANEL MORACO
49	21040-440OA	1	BACK PANEL ASPEN
49	21040-440ON	1	BACK PANEL
49	21040-440ZZ	1	BACK PANEL
49	21040-440OB	1	BACK PANEL BALI
50	21040-441ZZ	1	FRONT PANEL (MEDIA CENTER)
50	21040-441OB	1	FRONT PANEL (MEDIA CENTER) BALI
50	21040-441OM	1	FRONT PANEL (MEDIA CENTER) MONACO
50	21040-441ON	1	FRONT PANEL (MEDIA CENTER)
50	21040-441OA	1	FRONT PANEL (MEDIA CENTER) ASPEN
51	21040-442OM	1	FRONT PANEL, MONACO
51	21040-442OA	1	FRONT PANEL, ASPEN
51	21040-442ZZ	1	FRONT PANEL
51	21040-442OB	1	FRONT PANEL, BALI

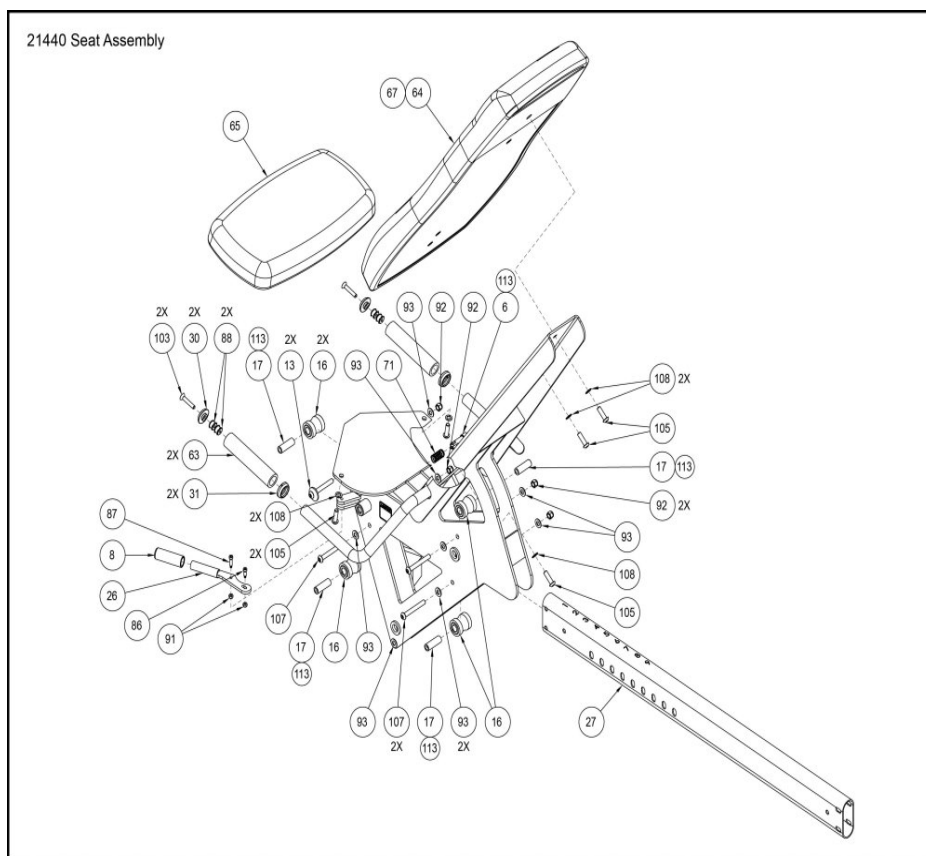
Ref #	Part Number	Qty	Description
51	21040-442ON	1	FRONT PANEL
54	21040-472	2	EXTRUDED GUARD
56	21040-700	1	DECAL, LEG PRESS
56	21040-701	1	DECAL, LEG PRESS
61	21440-598	1	Placard Prestige LegP TA Custom
62	21440-599	1	Placard Prestige LegP TA Custom
73	20040-701	1	DECAL, LEG PRESS
73	20040-700	1	DECAL, LEG PRESS
75	DE000023	1	Decal Warning Custom
76	DE000025	1	NLA: DECAL, MADE IN U.S.A.
81	HC041008	1	SCREW, FH PHILL. #4 X .250 TYPE AB
96	HT532712	2	FLAT HEAD PHILLIPS #6 X .500 LG TYPE AB
98	HT552509	10	TAP SC NO 8-16 X .31 PLASTITE PN HD PHIL
100	HT552512	2	TAP SC NO. 8-16 X .50 PLASTITE PAN HEAD PHILLIPS BLACK

21440_Pulley_Assembly



Ref #	Part Number	Qty	Description
46	21040-200	1	W/ FRAME Custom
80	GP000209	9	PULLEY ASSEMBLY-3.50
84	HC700428	6	BHSCS .375-16 X 2.25
85	HC700430	2	BHSCS .375-16 X 2.50
92	HN704901	10	LOCKNUT .375-16 NYLON
93	HS347600	7	WASHER SAE .375

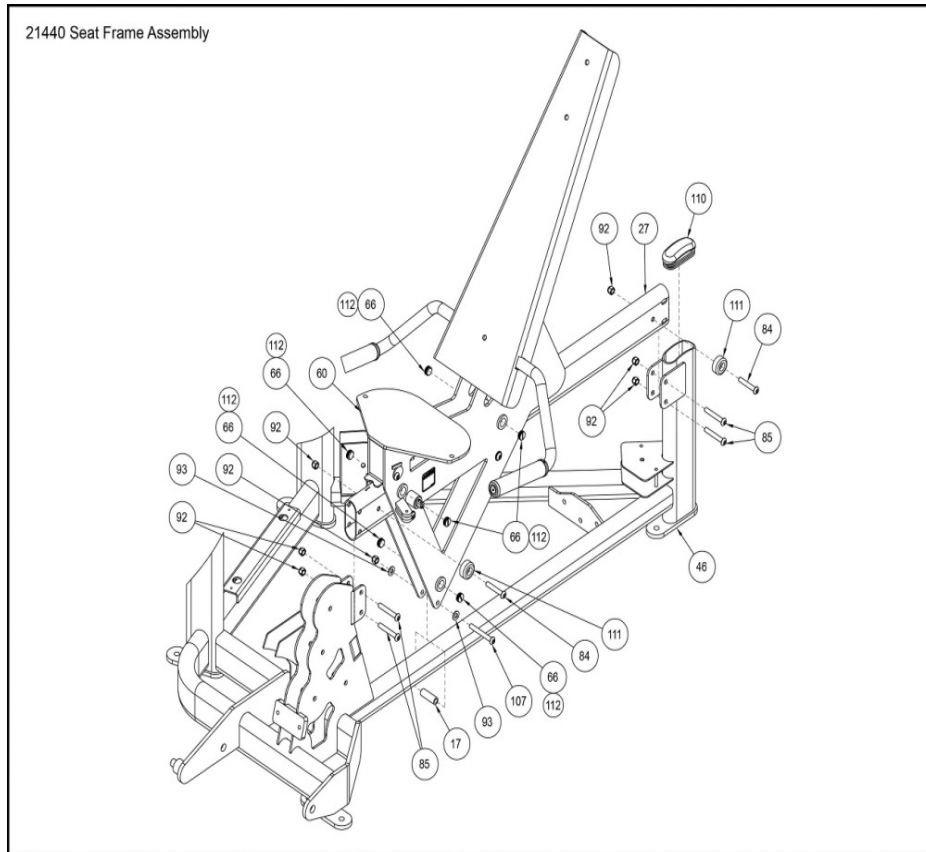
21440_Seat_Assembly



Ref #	Part Number	Qty	Description
6	11090-314	1	PIN DETENT
8	11090-385	1	GRIP
13	12040-206	1	P CAM BOLT
16	12040-323	4	ROLLER
17	12040-324	4	SPACER
26	14040-202	1	W Pivot Handle
27	14040-306	1	Tube
30	20000-525	2	TRIM RING
31	20000-526	2	TRIM RING
63	4605-507	2	GRAB GRIP 6.50
64		1	COVERED CUSHION SA BACK 36IN MOLDED Custom
65	4800-188	1	CUSHION SA 10 X 18 NS Custom
67	4800-187	1	WEAR COVER SA BACK 36 MOLDED Custom
71	BS070201	1	COM SPRING .56 ID X .66 OD X 1.50 LG
86	HD303312	1	S BOLT .250 X .500 .190-10-24
87	HD303315	2	S Bolt .250 x .750 .190-10-24
88	HF449066	4	INSERT 3/4 X 5/16-18 UNC
91	HN575100	2	LOCKNUT .190-NO 10-24
92	HN704901	4	LOCKNUT .375-16 NYLON
93	HS347600	5	WASHER SAE .375
103	JC661000	2	FHSCS .312-18 X 1.75 LONG
105	JC700420	5	BHSCS .375-16 X 1.25

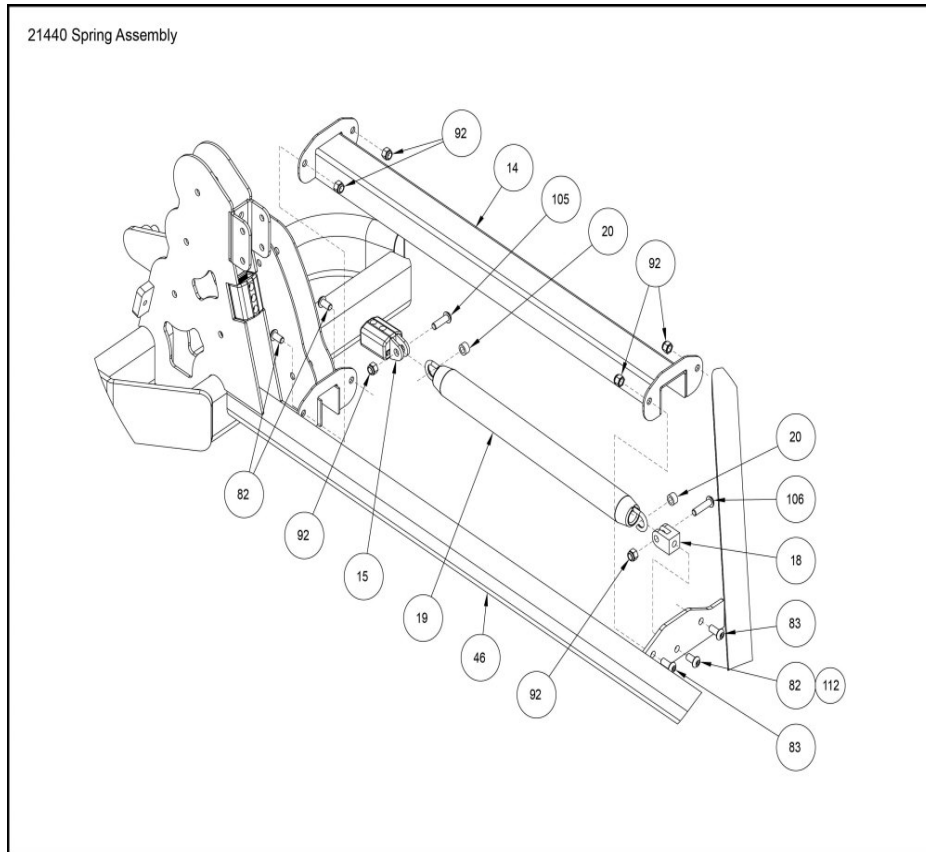
Ref #	Part Number	Qty	Description
107	JC700434	3	BHSCS .375-16 X 3.00
108	JS347400	5	LOCKWASHER INT TOOTH .375

21440_Seat_Frame_Assembly



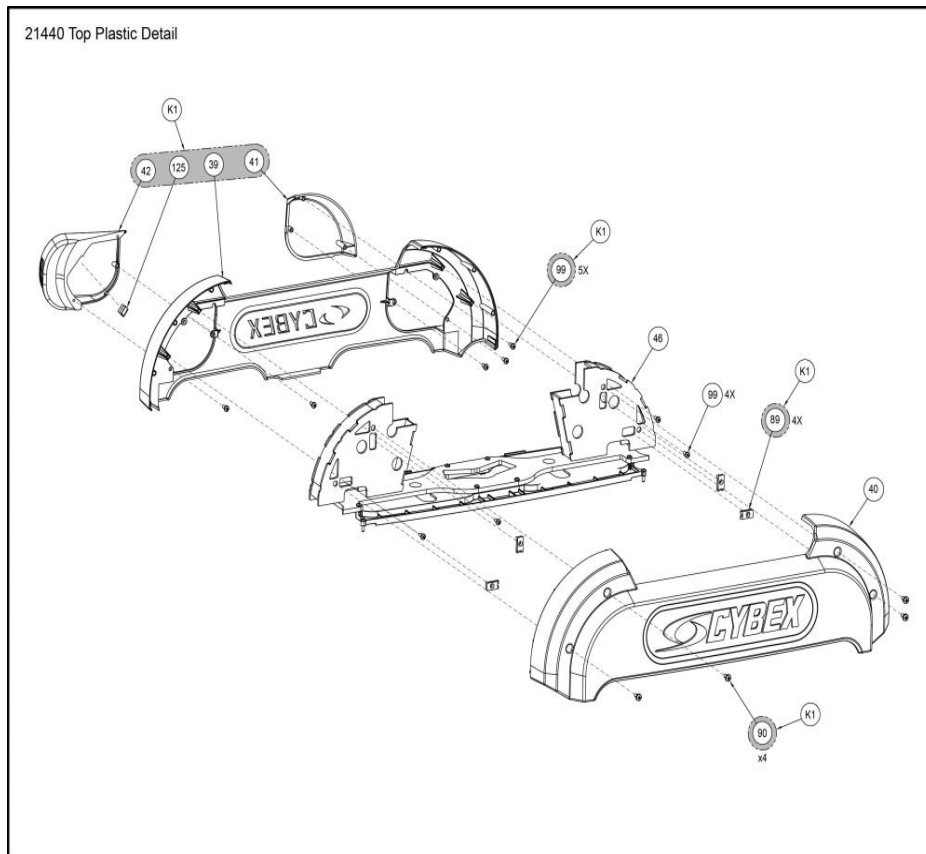
Ref #	Part Number	Qty	Description
17	12040-324	1	SPACER
27	14040-306	1	Tube
46	21040-200	1	W/ FRAME Custom
60	21440-204	1	W/ SEAT Custom
66	4860-332	2	PLUG ADJ BEARING
84	HC700428	2	BHSCS .375-16 X 2.25
85	HC700430	4	BHSCS .375-16 X 2.50
92	HN704901	4	LOCKNUT .375-16 NYLON
93	HS347600	2	WASHER SAE .375
107	JC700434	1	BHSCS .375-16 X 3.00
110	PP130002	1	INSERT DOMED PLASTIC
111	PR060003	2	BUMPER RECESS
112	YA000201	1	ADH THRDLKR REM .02 OZ 242

21440_Spring_Assembly



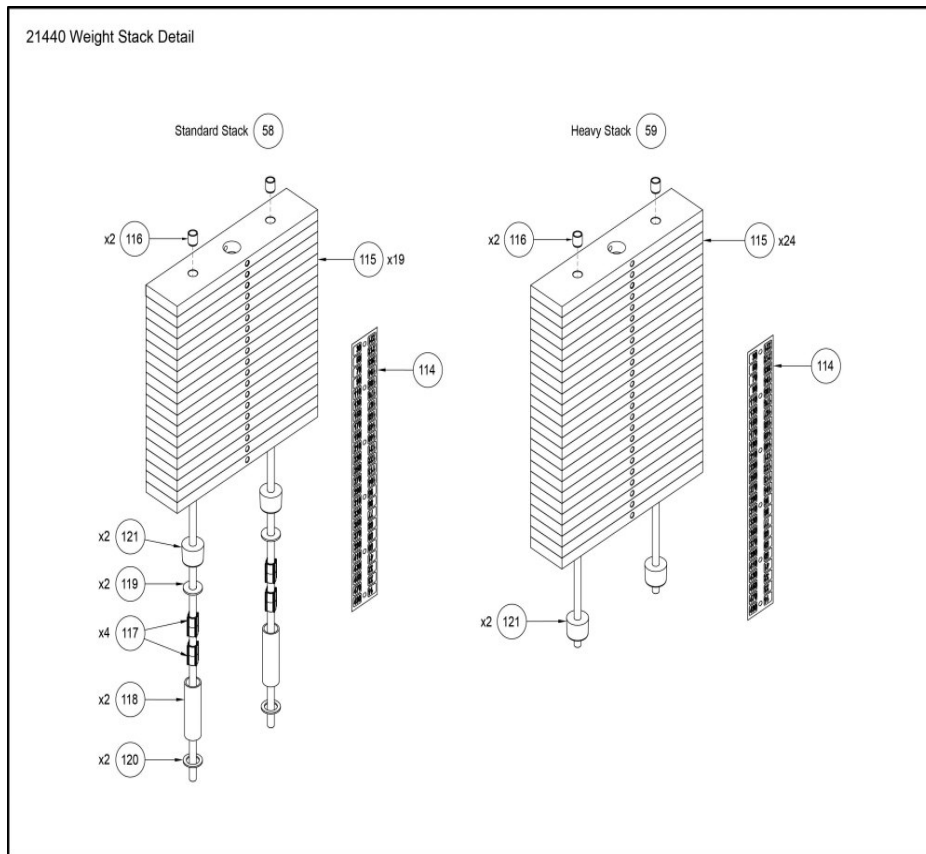
Ref #	Part Number	Qty	Description
14	12040-207	1	W GUARD Custom
15	12040-208	1	W BELT CLAMP
18	12040-347	1	BLOCK
19	12040-348	1	EXT SPRING 20.25 LONG
20	12040-354	2	SPACER
46	21040-200	1	W/ FRAME Custom
82	HC700415	3	BHSCS .375-16 X .75
83	HC700416	2	BHSCS .375-16 X .875
92	HN704901	4	LOCKNUT .375-16 NYLON
105	JC700420	1	BHSCS .375-16 X 1.25
106	JC700422	1	BHSCS .375-16 X 1.50
112	YA000201	1	ADH THRD LKR REM .02 OZ 242

21440_Top_Plastic_Detail



Ref #	Part Number	Qty	Description
K1	21000K040	1	KIT, PRESTIGE TOP CAP (RH EXIT)
39	21000-454	1	TOP CAP, FRONT
40	21000-455	1	TOP CAP, REAR
41	21000-457	1	TOP CAP INSERT LH
42	21000-459	1	PULLEY COVER ASSEMBLY RH
46	21040-200	1	W/ FRAME Custom
89	HF579000	4	PANEL FASTENER 10-24 U TYPE
90	HJ582510	4	SEMS 10-32 X .38
99	HT552511	9	TAP SC #8-16 X .38 TAP BLACK PLASTITE
125	HF009000	1	SPEED CLIP U-TYPE

21440_Weight_Stack_Detail



Ref #	Part Number	Qty	Description
58	21440-020	1	REGULAR WEIGHT STACK
59	21440-021	1	HEAVY WEIGHT STACK
114	14000-401	1	DECAL, WT PLATE TA
115	4000C101	1	C STACK WT 4X18
116	FB130216	2	Bushing Weight Stack
117	12210-352	4	INSERT PLASTIC
118	12210-359	2	TUBE SPACER
119	HS760106	2	WASH FLAT 1.750 .688 .140 T
120	JS497600	2	WASHER 1.19 ID X 1.75 OD X .12 THK
121	PR060005	2	BUMPER WEIGHT

