

REVISIONS				
REV	DATE	DESCRIPTION	ECO	BY
A	9/2/2008	RELEASE FOR PRODUCTION	100387	EMS
B	11/3/2008	REPLACED WGT STACK 2310-0140 WITH CORRECT WGT STACK 2310-0140	100348	EMS

ITEM NO	PART NUMBER	DESCRIPTION	QTY
1	2211-0107	ASSY WELD MAIN FRAME PR-S430A	1
2	2211-0077	ASSY WELD WGT FRAME PR-S430A	1
3	2210-0963	ASSY WELD ROM ADJ LH PR-S430A	1
4	2210-0964	ASSY WELD ROM ADJ RH PR-S430A	1
5	2210-0108	ASSY WELD SEAT #1	1
6	2211-0079	ASSY WELD HANDLE PR-S430A	2
7	2130-0064	PLATE KICK PLATE	1
8	2310-0140	ASSY W STK 10TSLB204LBS PULLEY TALL	1
9	3500-0025	ASSY UPHOLSTERY 13 7/8 X 8 7/8 FC-202-C	1
10	3500-0048	ASSY UPHOLSTERY 10X30FS-401-A	1
11	3500-0124	ASSY UPH HEAD PAD S430A	1
12	1400-0001	TUBE ROUND 927 I.D X 1.25 RUBBER BLK	28 IN
13	2130-0953	BAR MACH 3/4X90 X 2 TYP GRACE	2
14	2130-0969	BRACKET MOUNT KICK PLATE IMPACT	2
15	2200-0031	CONTACT PAD ROM S430A	2
16	2200-0032	CONTACT PAD HANDLE S430A	2
17	2210-0001	SHROUD UPPER PRO	2
18	2210-0002	SHROUD LOWER LONG INSIDE PRO	1
19	2210-0004	SHROUD LOWER LONG OUTSIDE PRO	1
20	2210-0009	BUSHING SEAT POST	1
21	2211-0108	ASSY WELD ROM RIGHT PEC / DELT	1
24	2211-0109	ASSY WELD ROM LEFT PEC / DELT	1
25	2290-0001	ASSY WELDMENT HANDLE	1
26	1161-0074	SCREW #8 18x1 1/2 PHF 48 PHCS	14
27	4230-0005	BHSCS 3/8-20 X 1/2	3
28	4230-0033	BHSCS 3/8-16 X 1 1/8 BLK Z	2
29	4230-0051	BHSCS 3/8-16 X 2 1/2 BRIGHT Z	1
30	4230-0052	BHSCS 3/8-16 X 3 1/4 BRIGHT Z	2
31	4230-0057	BHSCS 3/8 X 2 1/4 BRIGHT Z	10
32	4230-0059	BHSCS 3/8-16 X 4 1/4 BRIGHT Z	2
33	4230-0069	BHSCS 1/4-20 X 1 3/4 BRIGHT Z	1
34	4230-0083	BHSCS 5/16-18 X 1 1/4 BRIGHT Z	4
35	4230-0085	BHSCS 5/16-18 X 3.0 BRIGHT Z	4
36	4230-0104	BHC 3/8-16 1.5 SHC AS BZ	6
37	4230-0105	BHC 1/2-20 2.5 SHC AS BZ	2
38	4230-0013	HV SHCS 0.25-20x 79x1 25-5	1
39	4230-0029	SHCS 1/2-20 X 2 Z	2
40	4250-0001	SSS 10-32 X 1 1/8 BLK	8
41	4500-0002	NUT NYLOC 5/16-18	4
42	4500-0008	NUT JAM 1/4-20 Z	1
43	4500-0009	NUT JAM NYLOC 3/8-16 NTE	11
44	4500-0018	NUT NYLOC 3/8-16 BLK Z	2
45	4500-0029	NUT NYLOC JAM 3/8-16 Z	5
46	4500-0046	U NUT #8 PANEL 125-125	14
47	4600-0048	U NUT 1/4-20 EDGE 20 125-150	2
48	4600-0001	WASHER 5/16	12
49	4600-0008	WASHER SAE 1/2 Z	2
50	4600-0009	WASHER SAE 3/8-16 Z	30
51	4800-0001	BELT MECTROL SPOOL	195 IN
52	4900-0001	STOP RED	2
53	4900-0005	CAP HANDLE T CHROME	4
54	4900-0026	BEARING FLANGE 750H X 750H	4
55	4900-0037	BEARING FLANGE 1.00X 1.00H	4
56	4900-0052	SPRING O.D 5.115 CENTURY 921	1
57	4900-0056	PIN PULL CAM BELT	2
58	4900-0057	CAM PIN CLAMP CABLE	2
59	4900-0058	CLAMP CAM BELT	2
60	4900-0062	2 BOLT FLANGE MOUNT BEARING	4
61	4900-0080	CAM WRC-18	2
62	4900-0088	CAP BLACK T ROUND	2
63	4900-0108	SLEEVE HANDLE RED	1
64	4900-0101	PULL PIN 1/2 X 200	2
65	4900-0140	PULLEY BELT 4 750 3/8 1.5W MOLDED	2
66	4900-0441	PULLEY BELT 4 750 1/2 1.5W MOLDED	2
67	5210-0105	PLAC IMPACT PR-S430A PEC DELT FLY	1
68	5220-0005	LABEL SAFETY SECURE TO FLOOR	1
69	5220-0023	LABEL SAFETY MAIN WARNING IMPACT	1
70	5230-0008	LOGO 3 TANK TRAC IMPACT TOP SHROUD	2
71	5230-0009	LOGO IMPACT LOWER SHROUD	1
72	5230-0035	LABEL NAME BELT FLY	1

NOTES:

1. INTERPRET DRAWING PER ASME Y14.5M-1994
2. REMOVE ALL BURRS AND SHARP EDGES: 0150-0300.
3. IF APPLICABLE CRITICAL DIMENSIONS LABELED.
4. ALL HARDWARE TO BE KITTED PER 3700-0387.
5. ALL UPHOLSTERY TO BE KITTED PER 3700-0382.

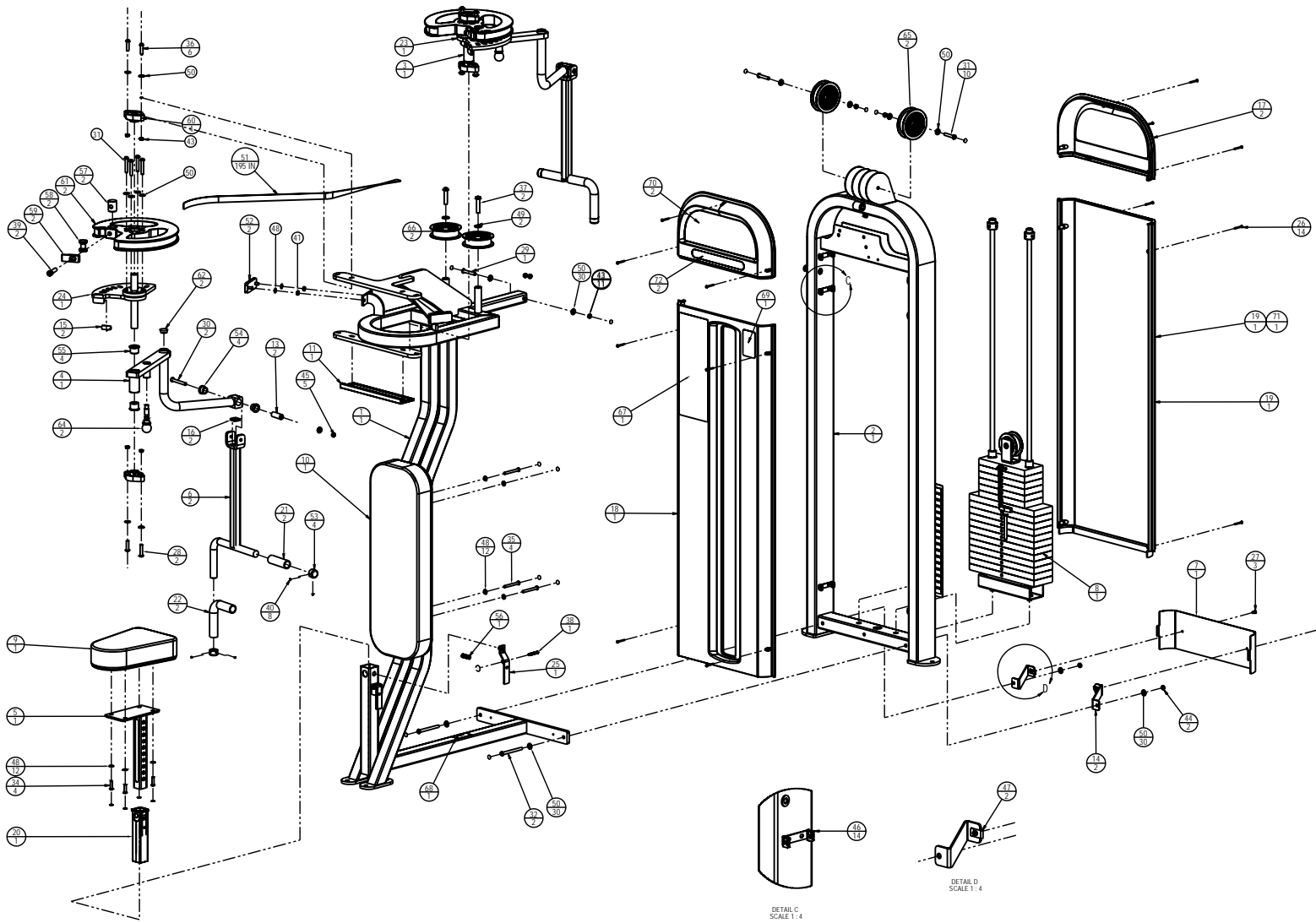
DOCUMENT STATUS:
RELEASED

MATERIAL
SEE BOM

FINISH
N/A

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UNISEN, INC. DBA 14410 Milled Road Irvine CA 92606	
DRAWN BY: MS CHECKED BY: MS APPROVED BY: MS	DATE: 8/29/2008 PART NUMBER: 9PR-S430AXXXXX DESCRIPTION: PEC DELT FLY, PR SCALE: 1:8 SHEET 2 OF 2 SHEET SIZE: D



DETAIL C
SCALE 1:4

DETAIL D
SCALE 1:4

UNISEN, INC. DBA STAR TRAC	14410 Myford Street Irvine, CA 92606
9PR-S4304AXXXX	B
PEC/DELT FLY, PR	
SCALE: 1:8	SHEET 2 OF 2 SHEET SIZE: B