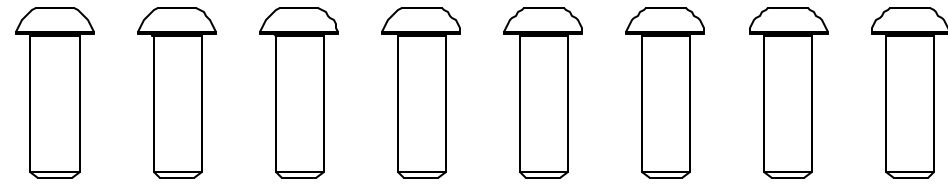
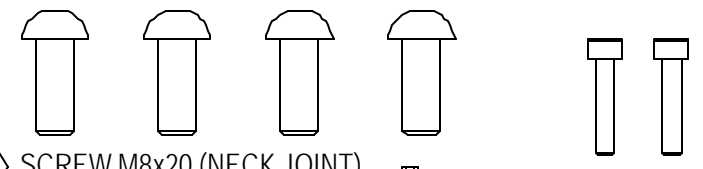


NOTES:

REVISIONS				
REV.	DATE	DESCRIPTION	ECO	BY
A	12-10-03	PRODUCTION RELEASE	11066	VC
B	05-23-07	REMOVED 110-3171 & 120-3257 FROM BOM; ADDED P/N 290-0010	11628	SJK
C	02-25-09	REPLACE P/N 110-3172 WITH 110-3458	12094	AK
D	07-08-09	REPLACE 110-3458 (4) FOR 730-1138 (4); REPLACE 290-0134 (1) FOR 290-0135 (1)	2202	SCN

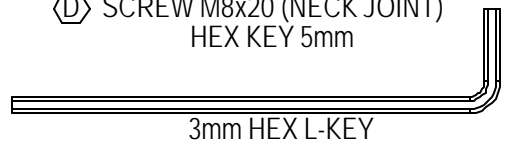


SCREW M10x30 (FEET BASE)
HEX KEY 6mm



SCREW M8x20 (NECK JOINT)
HEX KEY 5mm

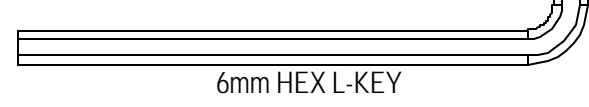
SCREW M4x20 (SEAT SLEEVE)
HEX KEY 3mm



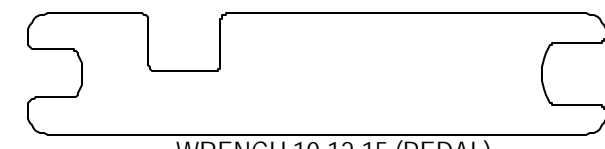
3mm HEX L-KEY



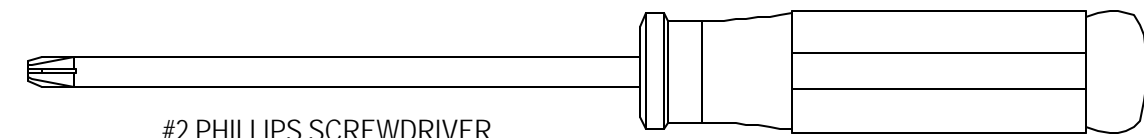
5mm LONG HEX L-KEY



6mm HEX L-KEY



WRENCH 10,12,15 (PEDAL)



#2 PHILLIPS SCREWDRIVER

ITEM NO.	PART NUMBER	Description	QTY.
1	110-3174		8
2	110-3251	SCREW, M4x20, SHC, HE, ISO4762	2
3	290-0010	SCREWDRIVER, PHILLIPS #2 X 5.0	1
4	290-0133		1
5	290-0135	WRENCH, HEX L-KEY, 5MM	1
6	290-0136		1
7	290-0137	WRENCH, 10MM/12MM/15MM	1
8	730-1138	SCREW, M8X20, BHC, SS	4

**DOCUMENT STATUS:
RELEASE**

NOTICE OF PROPRIETARY INFORMATION
THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY UNISEN INC. D.B.A. STAR TRAC.

CLASS OF WORK	UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:								MATERIAL SEE BOM
	0.5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	>400 to 1000	>1000 to 2000	>2000	
FINE	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-----	FINISH NONE
MEDIUM	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	
COARSE	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	
VERY COARSE	-----	±0.5	±1	±1.5	±2.5	±4	±6	±8	

MATERIAL SEE BOM		FINISH NONE		VENDOR:		P/N:	
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THIRD ANGLE PROJECTION	
DRAWN	INITIAL FJM
CHECKED	DATE 08-06-03
APPROVED	
U.O.M. mm	

UNISEN, INC. DBA		14410 Myford Road Irvine CA 92606	
STAR TRAC PART NO 718-5066		REV D	
TITLE KIT, HARDWARE, UB			
SCALE: 2:3		SHEET 1 OF 1 SHEET SIZE: B	