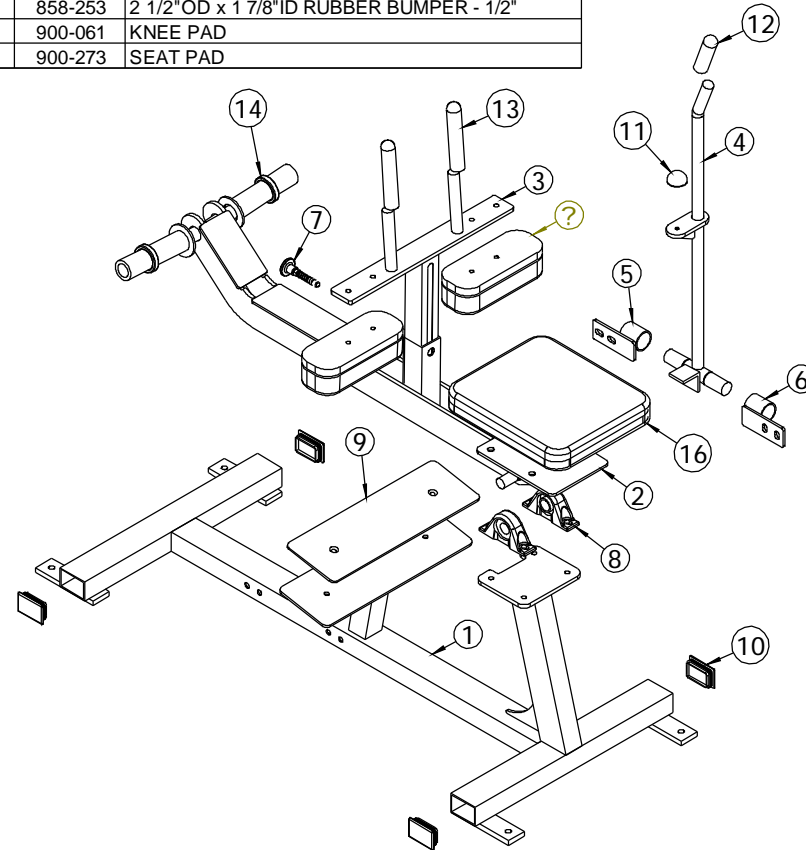


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	100-419	MAIN FRAME
2	1	100-418	MAIN FRAME
3	1	100-420	KNEE BRACE
4	1	100-415	ARM REST
5	1	100-416	ARM REST BRACKET
6	1	100-417	ARM REST BRACKET
7	1	101-140	SPRING PIN ASSEMBLY
8	2	851-317	1" PILLOW BLOCK
9	1	500-491	3/16" PLASMA 18" x 6"
10	4	850-006	2" X 3" END CAP
11	1	838-223	HALF-ROUND RUBBER BUMPER
12	1	700-025	3 1/2" GRIP
13	2	700-026	6" GRIP
14	2	858-253	2 1/2"OD x 1 7/8"ID RUBBER BUMPER - 1/2"
15	2	900-061	KNEE PAD
16	1	900-273	SEAT PAD



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TOLERANCES: + 0.000"
- 1/16"

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.

DRAWN BY:
J. Wenzel

MAGNUM FITNESS SYSTEMS
2201 12th. Avenue
S. Milwaukee, WI, 53172

TITLE: M53 v 1.0
Seated Calf Raise

DATE: 07/02/04	PART NO. XXX-XXX	JOB NO. XXXXXXXX	REV: 1
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FILE LOCATION: C:\Cad Drawings\Solid Works\

1 OF 1